ViTAM-8XX Series

10.1", 12.1", 15", 15.6", 17", 19", 21.5", and 23.8" New Gen. IP66/IP69K
Stainless Steel Panel PC

User Manual

Release Date	Revision
May 2020	**V1.9**

Revision History

Reversion	Date	Description
0.1	2016/12/14	For Preliminary Release
0.2	2016/12/22	Update power consumption and net weight
1.0	2017/01/10	Official Version
1.1	2017/03/07	Revised VESA mounting size for 24"
1.2	2017/07/28	Add I/O drawing and definition
1.3	2017/11/07	Add UPS battery
1.4	2018/02/14	Modify LCD description
1.5	2018/03/20	Modify LCD inch of 824
1.6	2018/11/01	Modify Operating temperature
1.7	2018/11/22	Revise Backlight Lifetime information
1.8	2019/07/31	Add Logistic Statement Modify SBC-7111 Information
1.9	2020/05/20	Modify 1.1 Spec. data

Warning!_____

> This equipment will generate, use and can radiate radio frequency energy and if not installed and used in accordance with the instructions manual, it may cause interference to radio communications. It has been tested and found to comply with the limits for a Class A computing device pursuant to FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference in which case the user at its own expense will be required to take whatever measures may be required to correct the interference.

> Electric Shock Hazard – Do not operate the machine with its back cover removed. There are dangerous high voltages inside.

Caution
Risk of explosion if the battery is replaced with an incorrect type.
Batteries should be recycled where possible. Disposal of used batteries must be in accordance with local environmental regulations.

Disclaimer
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Packing List

Accessories (as ticked) included in this package are:
☐ Adaptor
☐ Driver & manual CD disc
☐ Other._____(please specify)

Safety Precautions

Follow the messages below to prevent your systems from damage:

◆ Avoid your system from static electricity on all occasions.

◆ Prevent electric shock. Don't touch any components of this card when the card is power-on. Always disconnect power when the system is not in use.

◆ Disconnect power when you change any hardware devices. For instance, when you connect a jumper or install any cards, a surge of power may damage the electronic components or the whole system.

Dear Valued Partners

Thank you for supporting APLEX Technology. Kindly note for ViTAM series, the pressure testing screw is loosen for half turn before shipment. The purpose is to avoid potential quality concerns caused by radical air pressure change during transportation. This especially applies to air shipment with unpressurized cabin.

Upon receiving the system, please tighten the pressure testing screw before deployment to ensure 100% functionality.

Here is our suggestion:
1. Prepare a 3mm hex screwdriver
2. Tighten the screw (indicated in circle) clockwise until it is well in place
3. Recommend torque is 8~10 kgf-cm

Apologies for any inconveniences caused and thank you for your cooperation.

Yours Sincerely

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Chapter 1 <u>Getting Started</u>

1.1 Features

- 10.1"/12.1"/15"/15.6"/17"/19"/21.5"/23.8" New Gen. Stainless Steel Panel PC
- Intel Celeron N2930 1.83GHz onboard processor
- True Flat Front Bezel Design and Grade 304 Stainless Steel Enclosure (Grade 316 for option)
- IP66/IP69K Rated with M12 Connectors
- Support Resistive Touch, Projected Capacitive Touch, and Glass
- Touch on/off Button on the Side Edge for Hygienic Cleaning
- Support Ergonomic Versatile Mounting: Yoke mounting / space-saving VESA mounting

1.2 Specifications

	ViTAM-8XX Series	
System		
CPU	Onboard Intel Celeron N2930(1.83GHz) Processor	
Chipset	SoC	
Memory	Onboard 4GB DDR3L SDRAM/8GB (option)	
Outside IO Port – Standard M12 I/O Connector on the Rear Side		
USB	1 x M12 for USB 2.0 with waterproof cover and chain <table><tr><td>CN1</td><td>Pin Define</td></tr><tr><td>1</td><td>USB1 5V</td></tr><tr><td>3</td><td>D1-</td></tr><tr><td>4</td><td>D1+</td></tr><tr><td>7</td><td>GND</td></tr><tr><td>2</td><td>USB2 5V</td></tr><tr><td>5</td><td>D2-</td></tr><tr><td>6</td><td>D2+</td></tr><tr><td>8</td><td>GND</td></tr></table>	Pin Assignments Front View 正視圖
Serial/Parallel	1 x M12 for RS-232/422/485, Default RS-232	

CN1	RS-232/422/485	CN2
1	DCD / 422R+	1
2	RXD / 422R-	2
3	TXD / 422T- / 485-	3
4	DTR / 422T+ / 485+	4
5	GND	5
6	DSR	6
7	RTS	7
8	CTS	8

Pin Assignments
Front View 正視圖

LAN	1 x M12 8-pinfor LAN with waterproof cover and chain	

	Pin Define
1	LAN1_0+
2	LAN1_0-
3	LAN1_1+
4	LAN1_1-
5	LAN1_2+
6	LAN1_2-
7	LAN1_3+
8	LAN1_3-

Pin Assignments
Front View 正視圖

Power	1 x DC power input (9~36V) by M12 connector	

	Pin Define
1	NC
3	VCC
4	GND

Pin Assignments
Front View

Others	1 x Power Switch on the rear

Option IO Port:

Option	2 x optional blank M12 connectors with waterproof cap for selecting two from the following options: 2 x USB 2.0 via TB-528U2 1 x USB 3.0 via cable 1 x LAN (POE for option)

	1 x COM Port via TB-528C1
	1 x CAN via TB-528CAN2

Storage Space

HDD	1 x 2.5" SATA3 HDD

Expansion

Expansion Slot	1 x Full-size mini-PCIe socket (PCIe + USB) for WIFI/BT/LTE(option)
RFID Module	RFID module design on the front side (optional)

Touch Screen

Type	Resistive Touch (for R model) **(not available for ViTAM-824)**
	Projected Capacitive Touch (for P model)
	Glass (for G model)
Interface	USB
Light Transmission	Resistive touch window: over 80%
	Projected capacitive touch screen: over 90%

Glass Type

Type	AR
Light Transmission	Over 90%

Power

Power Input	DC 9~36V

Mechanical

Color	304 Stainless steel chassis (default)
	316 Stainless steel chassis (option)
Construction	Stainless steel enclosure
IP Rating	IP66/IP69K

Environmental

Operating temperature	0~50°C
	0~40°C(For 21.5" High Brightness model)
Storage temperature	-30~70°C
Storage humidity	10 to 90% @ 40°C, non- condensing
Certification	CE / FCC Class A
Operating System Support	Windows Embedded 7,
	Windows Embedded 8.1,
	Windows 10 IoT ENT LTSB

● Power Consumption and Mechanical Specifications

	ViTAM-810 P/R/G/(H)	ViTAM-812 P/R/G/(H)	ViTAM-815 P/R/G/(H)	ViTAM-816 P/R/G/(H)
Power Consumption				
Power Consumption	MAX: TBD(810R) MAX: 17W(810P)	MAX: 18.9W(812R) MAX: 21W(812P)	MAX: TBD(815R) MAX: 19W(815P)	MAX: TBD(816R) MAX: 24W(816P)
Mechanical				
Mounting	VESA mount 75 x 75, Yoke mount			
Dimensions(mm)	300 x 220 x 53	335 x 265 x 53	399 x 324 x 53	440 x 290 x 55
Net Weight	4 Kg	5 Kg	7.4 Kg	7.0 Kg

	ViTAM-817 P/R/G/(H)	ViTAM-819 P/R/G/(H)	ViTAM-821 P/R/G/(H)	ViTAM-824 P/G/(H)
Power Consumption				
Power Consumption	MAX: TBD(817R) MAX: 29.2W(817P)	MAX: TBD(819R) MAX: 30W(819P)	MAX: 30W(821R) MAX: TBD(821P)	MAX: 43W (824P)
Mechanical				
Mounting	VESA mount 75 x 75, Yoke mount	VESA mount 100 x 100, Yoke mount		VESA mount 200 x 100, Yoke mount
Dimensions(mm)	432 x 358 x 55	470 x 388.6 x 60	571 x 362 x 55	656 x 423 x 53
Net Weight	7.1 Kg	9.5 Kg	10 Kg	12.5 Kg

- **Standard LCD**

	ViTAM-810P/ ViTAM-810R/ ViTAM-810G	**ViTAM-812P/ ViTAM-812R/ ViTAM-812G**	**ViTAM-815P/ ViTAM-815R/ ViTAM-815G**	**ViTAM-816P/ ViTAM-816R/ ViTAM-816G**
Display				
Display Type	10.1" TFT LCD	12.1" TFT LCD	15" TFT LCD	15.6" TFT LCD
Max. Resolution	1280 x 800	800 x 600/ 1024 x 768(option)	1024 x 768	1366 x 768
Max. Color	16.7M	262K / 16.2M(option)	16.2M	16.7M
Luminance(cd/m²)	350	450 / 500(option)	300	300
Contrast Ratio	800: 1	1500: 1(SVGA) 700: 1(XGA)	2000: 1	500: 1
Viewing angle	170(H)/170(V)	178(H)/780(V)-SVGA 178(H)/178(V)-XGA	176(H)/176(V)	160(H)/160(V)
Backlight Lifetime(Hrs)	25,000	50,000/ 30,000 (option)	70,000	50,000
Option	Optical bonding			

	ViTAM-817P/ ViTAM-817R/ ViTAM-817G	**ViTAM-819P/ ViTAM-819R/ ViTAM-819G**	**ViTAM-821P/ ViTAM-821R/ ViTAM-821G**	**ViTAM-824P/ ViTAM-824G**
Display				
Display Type	17" TFT LCD	19" TFT LCD	21.5" TFT LCD	23.8" TFT LCD
Max. Resolution	1280 x 1024	1280 x 1024	1920 x 1080	1920 x 1080
Max. Color	16.7M	16.7M	16.7M	16.7M
Luminance(cd/m²)	350	350	250	250
Contrast Ratio	800: 1	1000: 1	3000: 1	3000: 1
Viewing angle	160(H)/140(V)	170(H)/160(V)	178(H)/178(V)	178(H)/178(V)
Backlight Lifetime	50,000 hrs	50,000 hrs	30,000 hrs	30,000 hrs
Option	Optical bonding			

- ## High Brightness LCD (Option)

	ViTAM-810PH/ ViTAM-810RH/ ViTAM-810GH	ViTAM-812PH/ ViTAM-812RH/ ViTAM-812GH	ViTAM-815PH/ ViTAM-815RH/ ViTAM-815GH	ViTAM-816PH/ ViTAM-816RH/ ViTAM-816GH
Display				
Display Type	10.1" TFT LCD	12.1" TFT LCD	15" TFT LCD	15.6" TFT LCD
Max. Resolution	1280 x 800	800 x 600 / 1024 x 768(option)	1024 x 768	1366 x 768
Max. Color	16.7M	262K / 16.2M(option)	16.7M	16.7M
Luminance(cd/m²)	1000	1000	1000	1000
Contrast Ratio	800: 1	700: 1	800: 1	800: 1
Viewing angle	170(H)/170(V)	178(H)/178(V) / 160(H)/140(V)(option)	160(H)/150(V)	160(H)/160(V)
Backlight Lifetime(Hrs)	50,000	50,000	50,000	50,000
Option	Optical bonding			

	ViTAM-817PH/ ViTAM-817RH/ ViTAM-817GH	ViTAM-819PH/ ViTAM-819RH/ ViTAM-819GH	ViTAM-821PH/ ViTAM-821RH/ ViTAM-821GH	ViTAM-824PH/ ViTAM-824GH
Display				
Display Type	17" TFT LCD	19" TFT LCD	21.5" TFT LCD	23.8" TFT LCD
Max. Resolution	1280 x 1024	1280 x 1024	1920 x 1080	1920 x 1080
Max. Color	16.7M	16.7M	16.7M	16.7M
Luminance(cd/m²)	1000	1000	1000	3000
Contrast Ratio	1000: 1	1000: 1	3000: 1	5000: 1
Viewing angle	170(H)/160(V)	170(H)/160(V)	178(H)/178(V)	178(H)/178(V)
Backlight Lifetime	50,000 hrs	50,000 hrs	50,000 hrs	30,000 hrs
Option	Optical bonding			

1.3   Dimensions
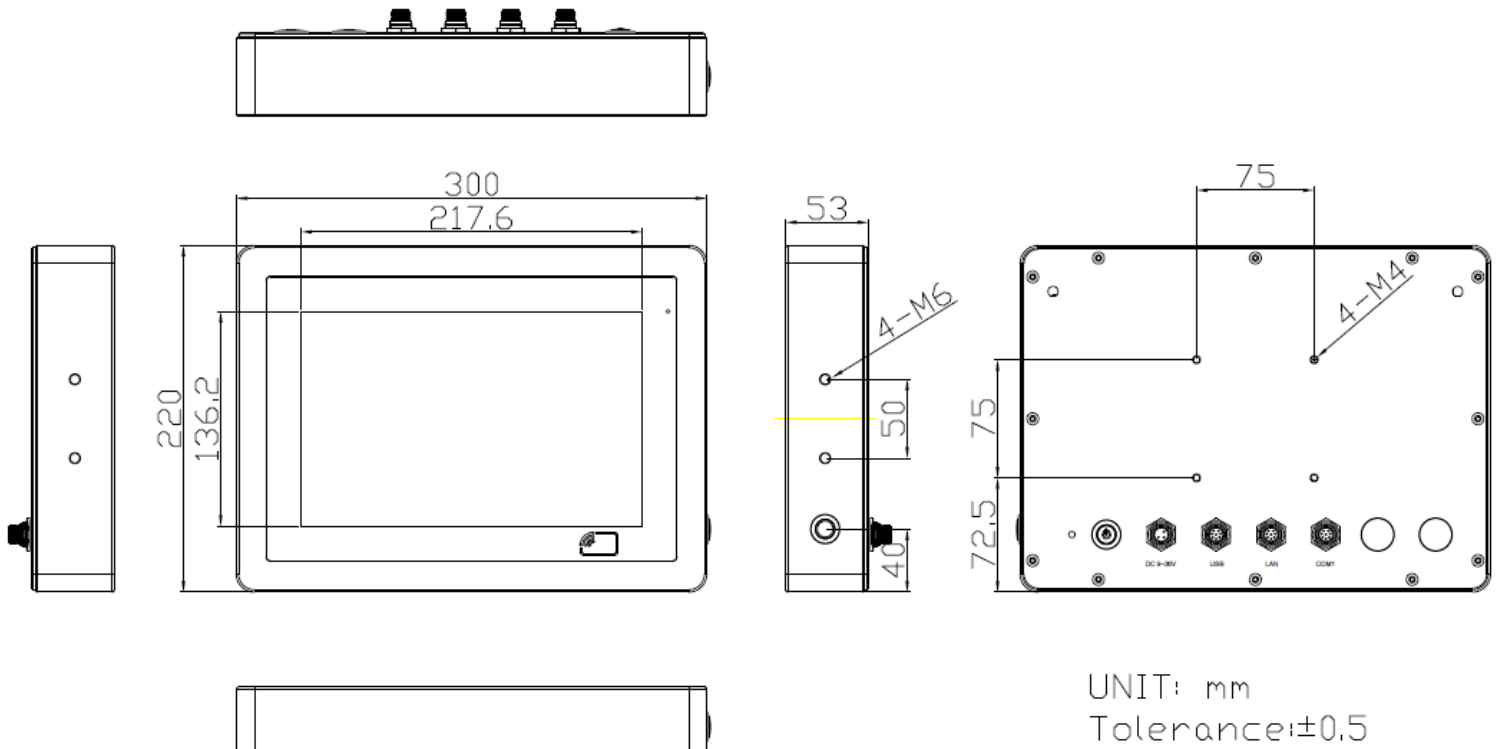
Figure 1.1: Dimensions of ViTAM-810P/R/G(H)
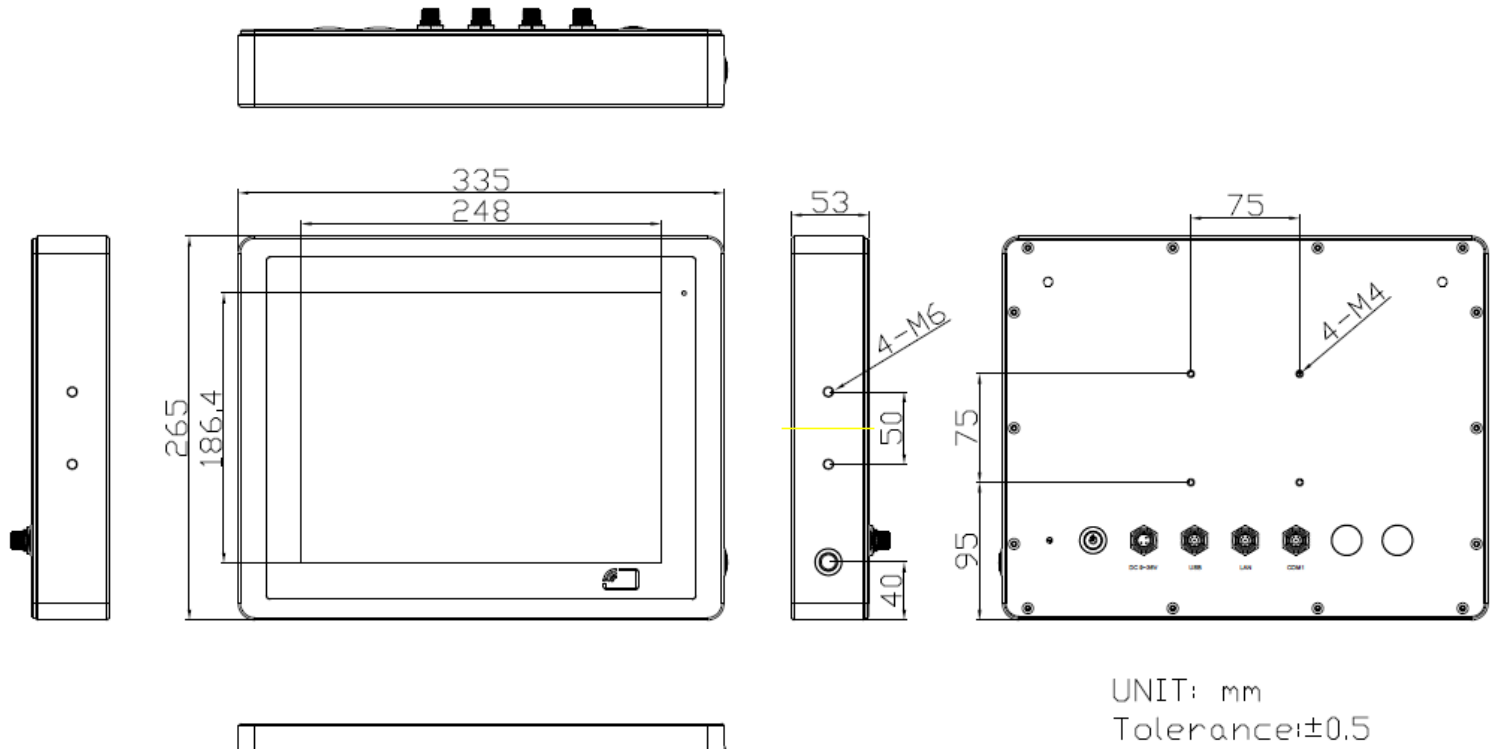
Figure 1.2: Dimensions of ViTAM-812P/R/G(H)
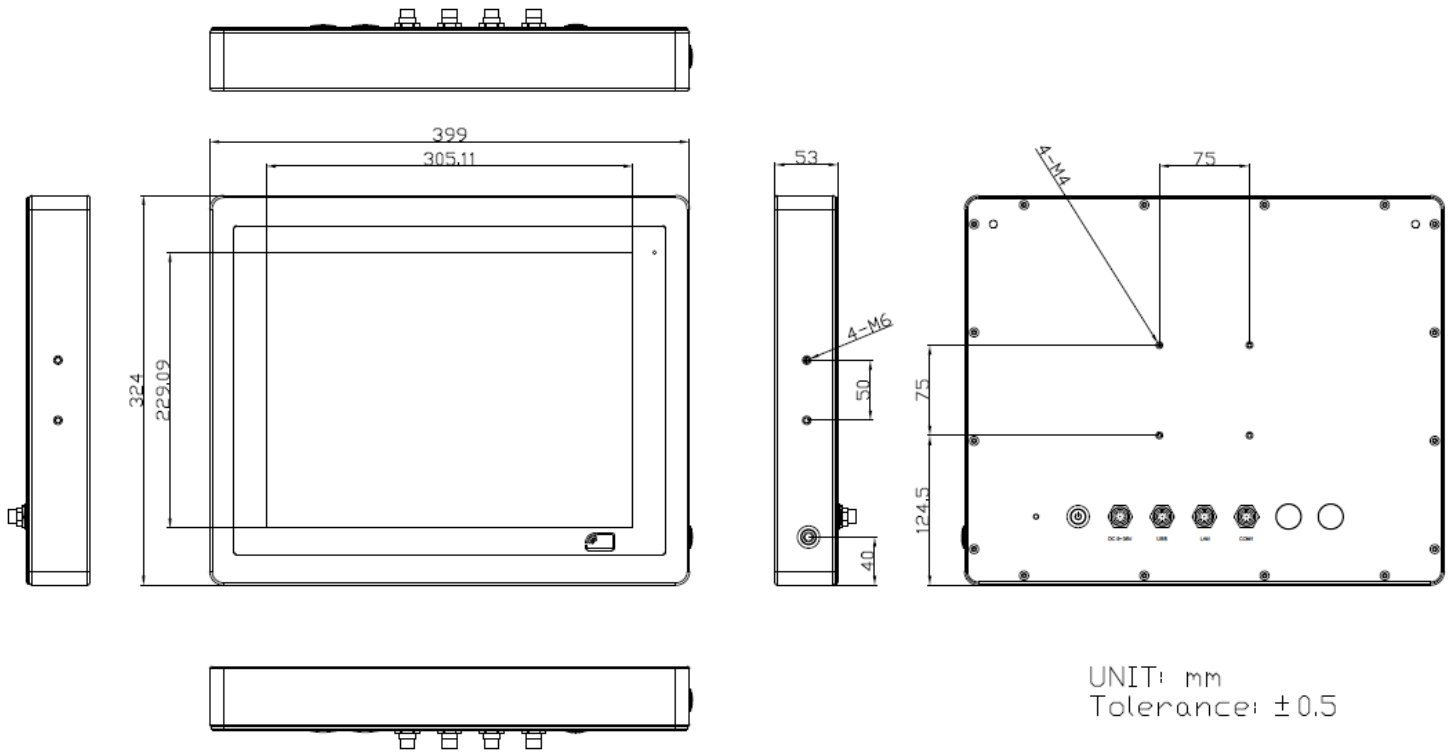
Figure 1.3: Dimensions of ViTAM-815P/R/G(H)
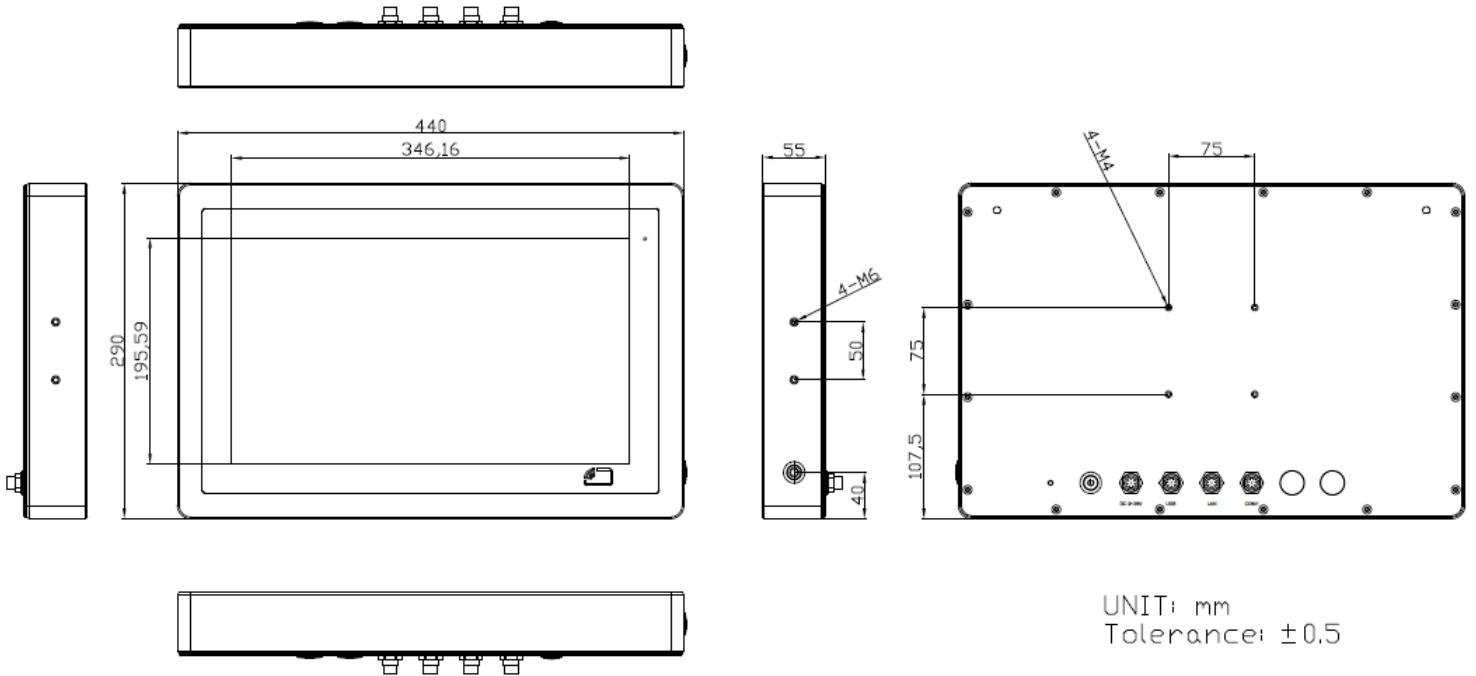
Figure 1.4: Dimensions of ViTAM-816P/R/G(H)
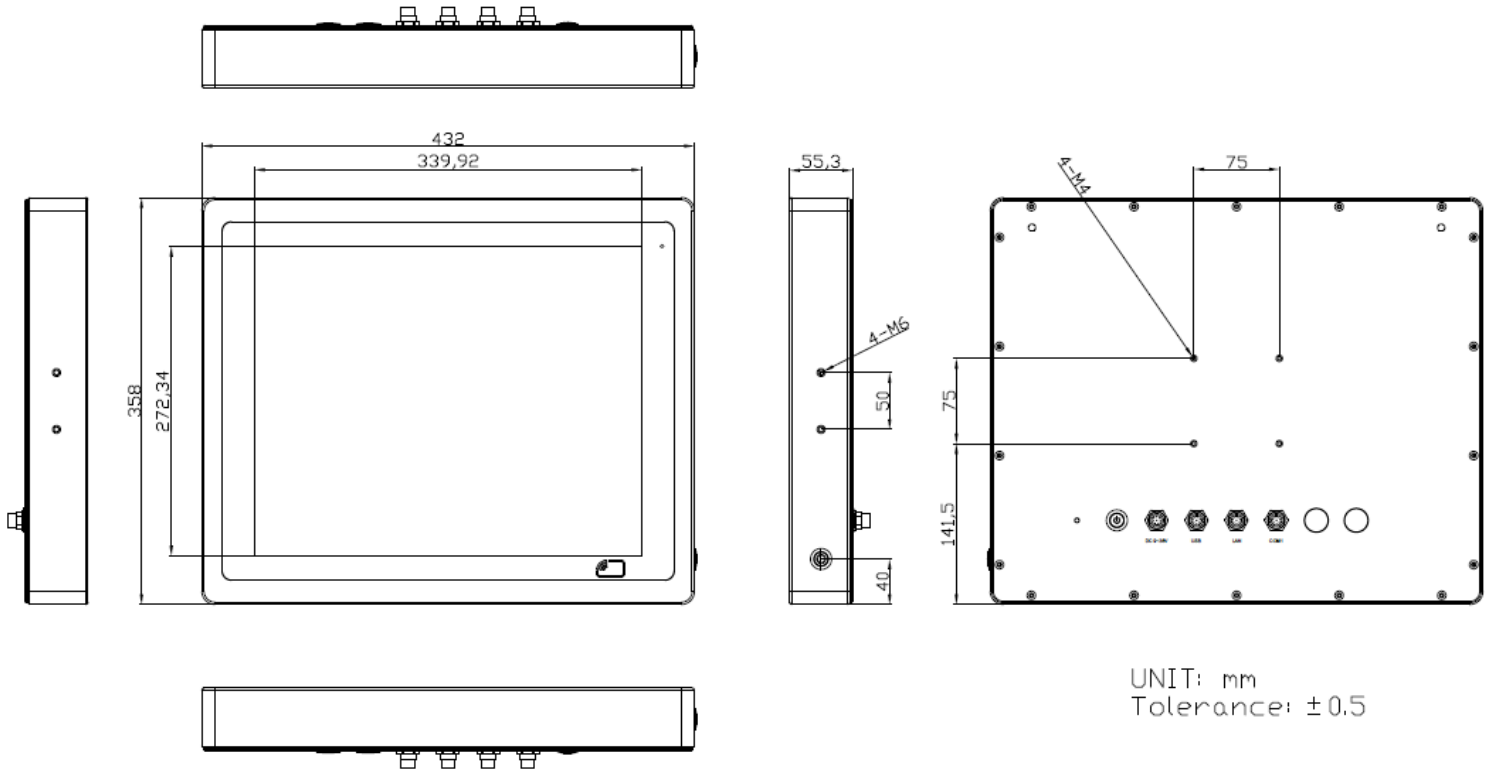
Figure 1.5: Dimensions of ViTAM-817P/R/G(H)
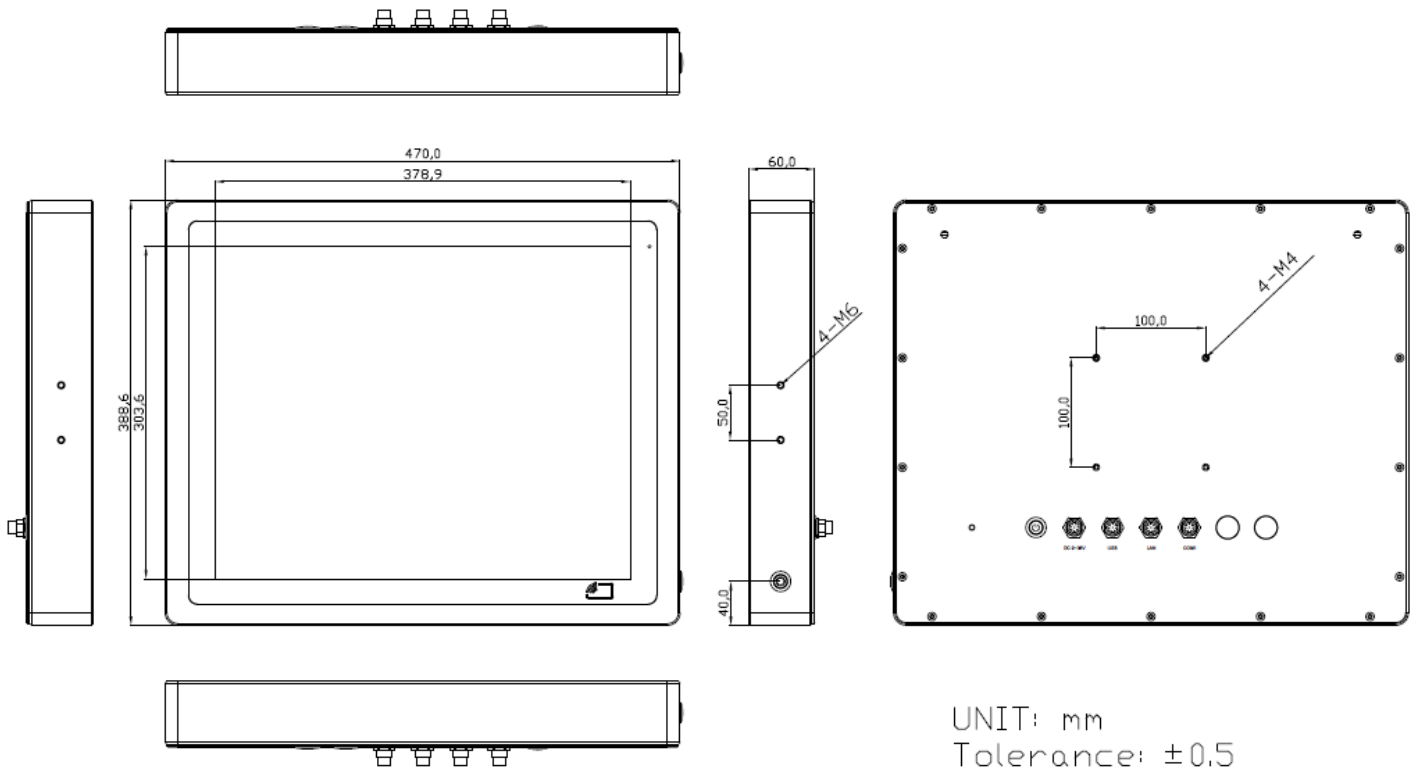
Figure 1.6: Dimensions of ViTAM-819P/R/G(H)
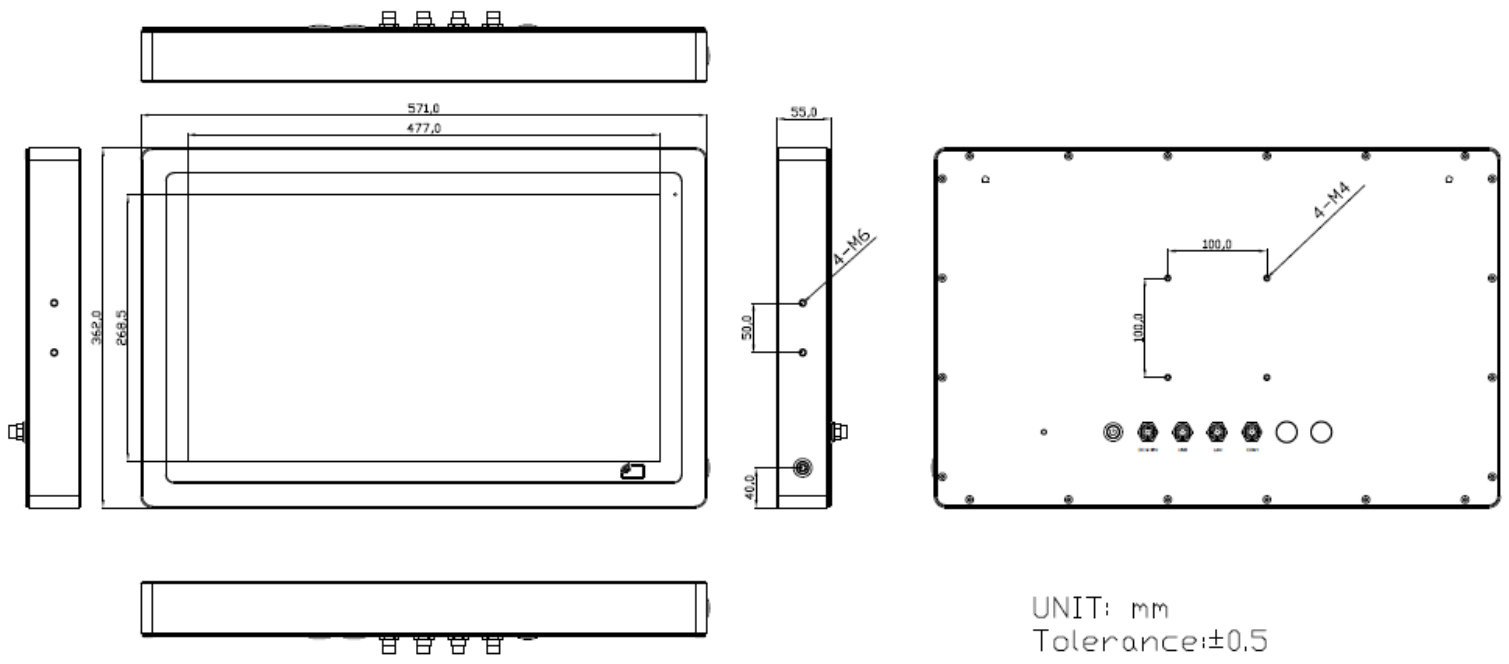
Figure 1.7: Dimensions of ViTAM-821P/R/G(H)
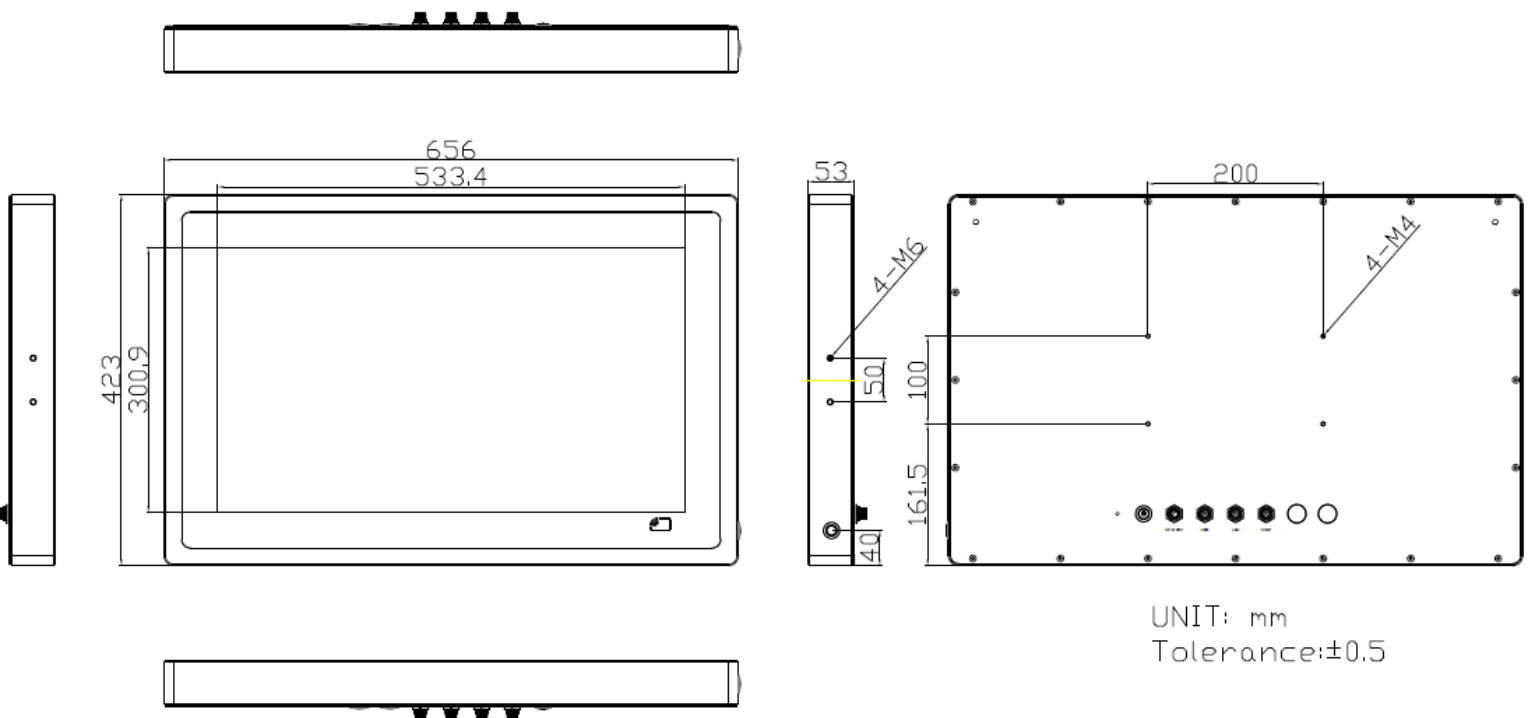
Figure 1.8: Dimensions of ViTAM-824P/G(H)

1.4 Brief Description of ViTAM-8XX Series

There are 10.1", 12.1", 15", 15.6", 17", 19", 21.5", and 23.8" new generation stainless steel panel PC in ViTAM-8XX series, which comes with true flat front bezel and fanless design. It powered by Intel Celeron N2930 processor onboard, 4GB DDR3L 1600MHz memory onboard, and 1 x 2.5" HDD/SSD space for storage. ViTAM-8XX series is wide range DC 9~36V power input and IP66/IP69K rated with M12 connectors. Furthermore, the models support resistive touch, projected capacitive touch, and glass for option, and can be high brightness LCD and optical bonding designed for option. It supports touch on/off button on the side edge for hygienic cleaning and ergonomic versatile mounting: Yoke mounting and space-saving VESA mounts.
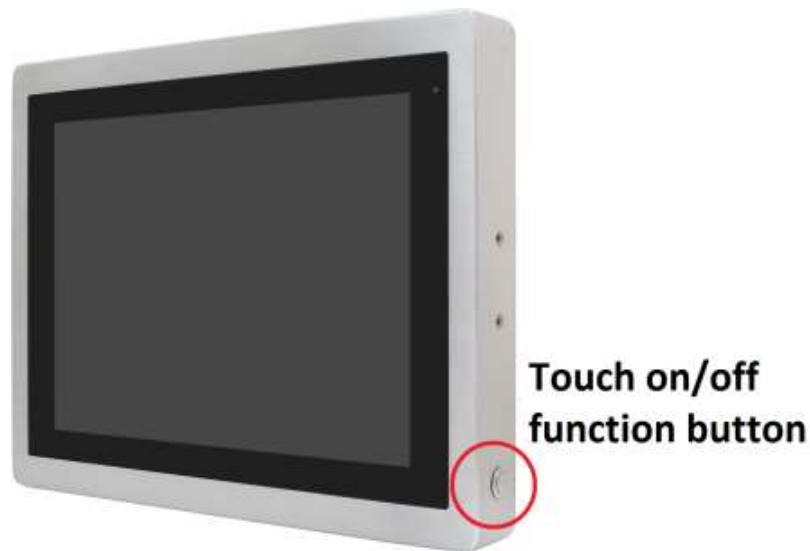
Figure 1.9: Front View and Touch on/off Button of ViTAM-8XX Series

Figure 1.10: Rear View of ViTAM-8XXP/R/G (H) Series

1.5 Yoke Mounting and VESA Mounting

The ViTAM-8XX Series model can be Yoke mounted and VESA mounted as shown in Picture below.

Figure 1.11: Yoke mounting of ViTAM-8XX Series

Figure 1.12: VESA mounting of ViTAM-8XX Series

Chapter 2   Hardware

2.1 Motherboard Introduction

SBC-7111 is a 4" industrial motherboard developed on the basis of Intel Bay trail-I/M Processors, which provides abundant peripheral interfaces to meet the needs of different customers. Also, it features dual GbE ports, 4-COM ports and one Mini PCIE configuration, one VGA port and one HDMI port, one LVDS interface. To satisfy the special needs of high-end customers, CN1, CN2 and CN3 richer extension functions. The product is widely used in various sectors of industrial control.

2.2 Specifications

Specifications	
Board Size	170mm x 113mm
CPU Support	Intel Atom E3845 / 1.91GHz (4cores, 10W, onboard) Intel Celeron N2930 / 1.83 up to 2.16GHz (4cores, option)
Chipset	SoC
Memory Support	Onboard 2GB DDR3L SDRAM (N2930, option) Onboard 4GB DDR3L SDRAM (E3845/N2930, option) Onboard 8GB DDR3L SDRAM (N2930, option)
Graphics	Intel® HD Graphics 313/854MHz (N2930) Intel® HD Graphics 542/792MHz (E3845)
Display Mode	1 x HDMI Port 1 x LVDS (18/24-bit dual LVDS) 1 x CRT Port
Support Resolution	Up to 1920 x 1200 for HDMI Up to 1920 x 1200 for LVDS (PS8625) Up to 1920 x 1200 for CRT
Dual Display	HDMI + LVDS HDMI + CRT LVDS + CRT
Super I/O	ITE IT8518E Fintek F81216AD

BIOS	AMI/UEFI
Storage	1 x SATAII Connector (7Pin, option) 1 x SATAII Connector (7Pin + 15Pin) 1 x SD Slot (USB2 to SD, option)
Ethernet	2 x PCIe Gbe LAN by Intel 82574L

USB	USB 3.0 Hub (USB5534):
	    2 x USB 3.0/USB 2.0 (type A)stack ports (E2_USB5/E2_USB6)
	    1 x USB 2.0 for internal Touch controller (E2_USB7)
	    1 x USB 2.0 Pin header for CN1 (E2_USB8)
	USB 2.0 Hub (USB2514)
	    1 x USB 2.0 Pin header for CN2 (E-USB9)
	    2 x USB 2.0 Pin header for CN3 (E-USB10/E-USB11)
	    1 x USB 2.0 for MPCIE1 (E-USB12)

Serial	1 x RS232/RS422/RS485 port, DB9 connector for external (COM1) Pin 9
	    w/5V/12V/Ring select
	1 x RS232 port, DB9 connector for external (COM2) Pin 9
	    w/5V/12V/Ring select
	2 x UART for CN3 (COM3,COM4)
	2 x RS422/485 header for CN2 (IT8518E/COM5/COM6)

Digital I/O	8-bit digital I/O by Pin header (CN2)
	    4-bit digital Input
	    4-bit digital Output
	4-bit digital I/O by Pin header (CN3)
	    2-bit digital Input
	    2-bit digital Output

Battery	Support CR2477 Li battery by 2-pin header (BAT1/CMOS)
Audio	Support Audio via Realtek ALC662-VD HD audio codec Support Line-in, Line-out, MIC by 2x6-pin header
Expansion Bus	1 x Full-size mini-PCI-express slot 1 x PCI-express (CN3)
Touch Ctrl	1 x Touch ctrl header for TCH1 (PM6000 for USB4 or COM6)
Power Management	Wide Range DC6V~36V input 1 x 3-pin power input connector (DC_IN1/DC6~36V) 1 x 4-pin power input connector (DC_IN2/DC12V)

Switches and LED Indicators	1 x Power on/off switch (BT1/BT2/P_SW/CN2/CN3) 1 x Reset (CN2) 1 x Power LED status (CN1) 1 x HDD LED status (CN2) 1 x Buzzer
External I/O port	2 x COM Ports (COM1/COM2) 2 x USB 3.0/2.0 Ports (stack) 2 x RJ45 GbE LAN Ports 1 x HDMI Port 1 x Stack audio Jack (Line out) 1 x Power on/off switch (BT1)
Temperature	Operating: -20℃ to 70℃ Storage: -40℃ to 85℃
Humidity	10% - 90%, non-condensing, operating
Power Consumption	12V /0.80A (Intel Atom E3845 processor with 4GB DDR3L DRAM) 12V /0.60A (Intel Atom E3815 processor with 2GB DDR3L DRAM) 12V /0.70A (Intel Celeron N2930 processor with 4GB DDR3L DRAM)
EMI/EMS	Meet CE/FCC class A
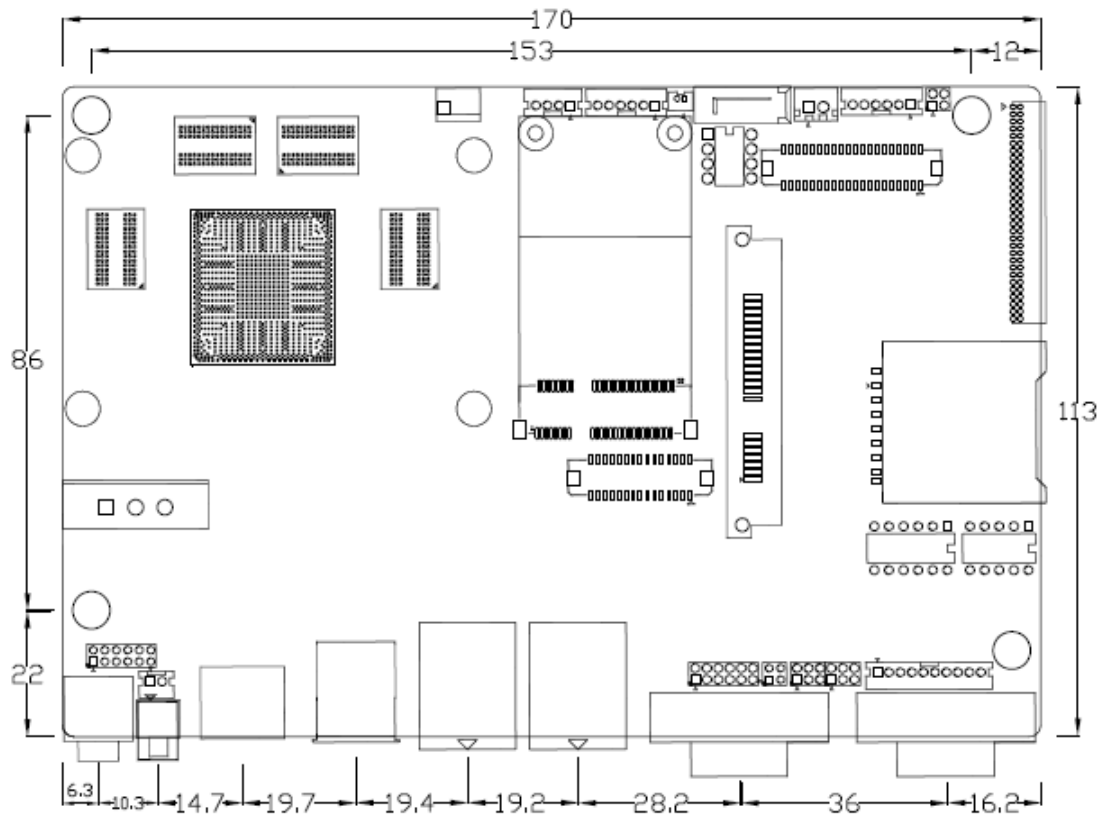
(unit: mm)

Figure 2.1: Motherboard Dimensions

2.3 Jumpers and Connectors Location
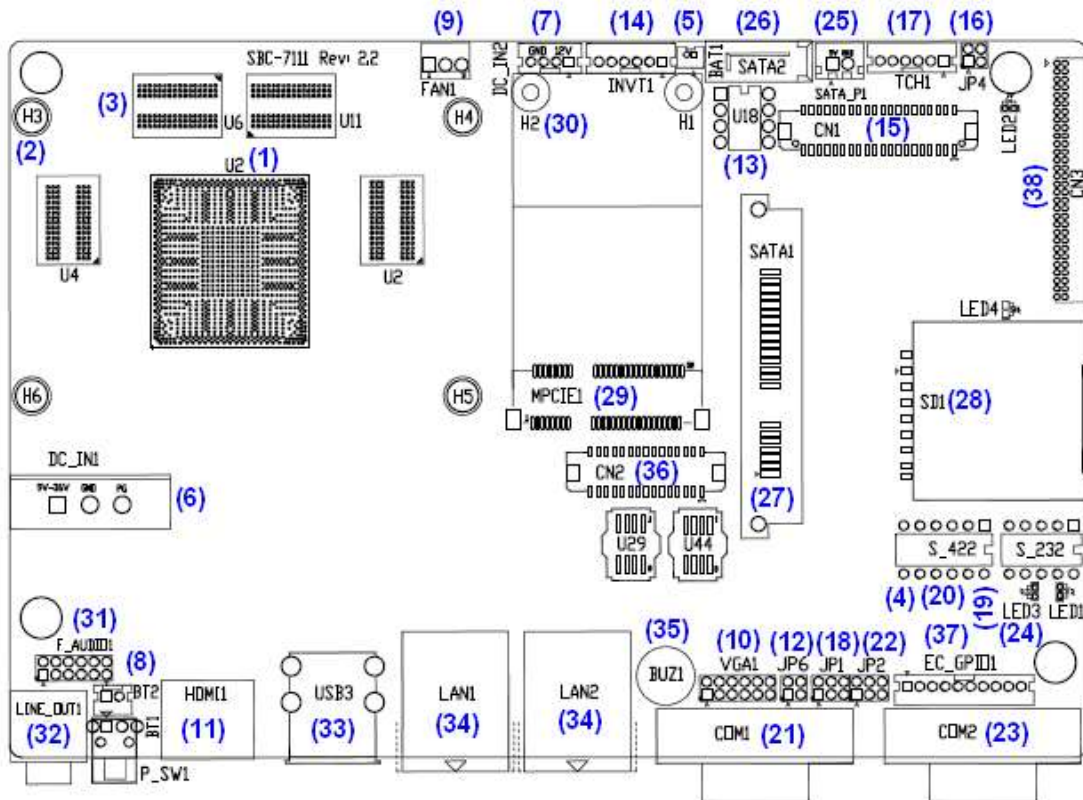
Figure 2.2: Jumpers and Connectors Location- Board Top
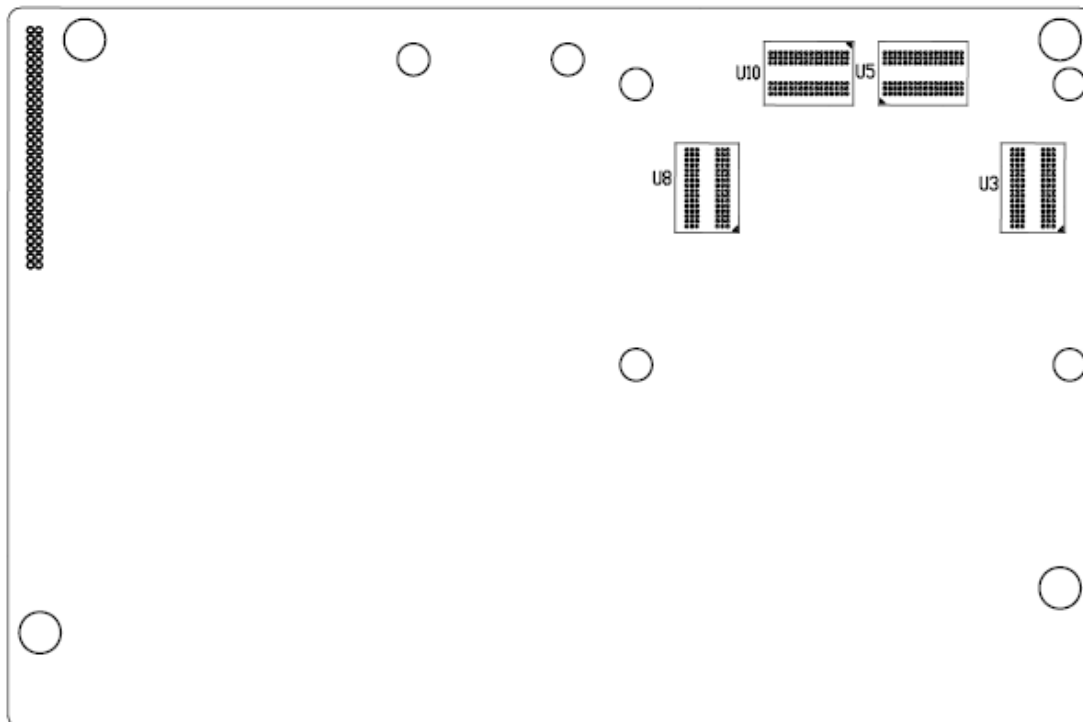
Figure 2.3: Jumpers and Connectors Location- Board Bottom

2.4 Jumpers Setting and Connectors

1. **U2:**

   (FCBGA1170), onboard Intel Bay trail-I/M Processors.

Model	Processor				
	Number	PBF	Cores/Threads	TDP	Remarks
SBC-7111-N2930-4G	N2930	1.83 up to 2.16GHz	4 / 4	4.5 /7.5W	
SBC-7111-N2930-4G-SW					
SBC-7111-N2930P-4G					
SBC-7111-N2930-2G					
SBC-7111-N2930P-CN3V-2G					
SBC-7111-N2930-8G					
SBC-7111-E3845-4G	E3845	1.91GHz	4 / 4	10W	option

2. **H3/H4/H5/H6 (option):**

   U2 Heat Sink Screw holes, four screw holes for Intel Bay trail-I/M Processors Heat Sink assemble.

3. **U3/U4/U5/U6/U8/U9/U10/U11:**

   (FBGA96), Onboard DDR3L Memory.

Model	Memory
SBC-7111-N2930-4G	4GB
SBC-7111-N2930-4G-SW	4GB (option)
SBC-7111-N2930P-4G	4GB (option)
SBC-7111-E3845-4G	4GB (option)
SBC-7111-N2930-2G	2GB (option)
SBC-7111-N2930P-CN3V-2G	2GB (option)
SBC-7111-N2930-8G	8GB (option)

4. **S-422 (PIN6):**

   (Switch), ATX Power and Auto Power on jumper setting.

S-422(Switch)	Mode
Pin6 (Off)	ATX Power
Pin6 (On)	**Auto Power on (Default)**
Note: ATX Power mode needs to change BIOS data, please contact technical support.	

5. **BAT1:**

(1.25mm Pitch 1x2 Wafer Pin Header) 3.0V Li battery is embedded to provide power for CMOS.

Pin#	Signal Name
1	VBAT
2	Ground

6. **DC_IN1:**

(5.08mm Pitch 1x3 Pin Connector), DC9~36V System power input connector.

Pin#	Power Input
1	DC+6V~36V
2	Ground
3	FG

Model	DC_IN1
SBC-7111-N2930-4G	180°Connector
SBC-7111-N2930-4G-SW	180°Connector
SBC-7111-N2930-2G	180°Connector
SBC-7111-N2930-8G	180°Connector
SBC-7111-E3845-4G	180°Connector
SBC-7111-N2930P-4G	45°Connector
SBC-7111-N2930P-CN3V-2G	45°Connector

7. **DC_IN2 (option):**

(2.0mm Pitch 1x8 wafer Pin Header) DC12V System power input connector.

Pin#	Signal Name
1	VCC_BAT (DC+12V input)
2	VCC_BAT (DC+12V input)
3	Ground
4	Ground

8. **BT1/BT2/P_SW (option):**

Power on/off button, it is used to connect power switch button. The two pins are disconnected under normal condition. You may short them temporarily to realize system startup & shutdown or awaken the system from sleep state.

Model	BT1	BT2	P_SW1
SBC-7111-N2930-4G	●	●	○

SBC-7111-N2930P-4G	●	●	○
SBC-7111-N2930-2G	●	●	○
SBC-7111-N2930-8G	●	●	○
SBC-7111-E3845-4G	●	●	○
SBC-7111-N2930P-CN3V-2G	○	●	○
SBC-7111-N2930-4G-SW	○	●	●

9. **FAN1 (option):**

(2.54mm Pitch 1x3 Pin Header), Fan connector, cooling fans can be connected directly for use. You may set the rotation condition of cooling fan in menu of BIOS CMOS Setup.

Pin#	Signal Name
1	Ground
2	VCC
3	Rotation detection

 Note:

Output power of cooling fan must be limited under 5W.

Model	FAN1
SBC-7111-N2930-4G	○
SBC-7111-N2930-4G-SW	○
SBC-7111-N2930P-4G	○
SBC-7111-N2930P-CN3V-2G	○
SBC-7111-E3845-4G	○
SBC-7111-N2930-2G	○
SBC-7111-N2930-8G	○

10. **VGA1:**

(CRT 2.0mm Pitch 2x6 Pin Header), Video Graphic Array Port, provide 2x6Pin cable to VGA Port.

Signal Name	Pin#	Pin#	Signal Name
CRT_RED	1	2	Ground
CRT_GREEN	3	4	Ground

CRT_BLUE	5	6	VGA_EN
CRT_H_SYNC	7	8	CRT_DDCDATA
CRT_V_SYNC	9	10	CRT_DDCCLK
Ground	11	12	Ground

VGA hot plug setting:	
VGA1 (Pin Header)	Function
Pin4-Pin6 (Close)	VGA Simulation Disabled
Pin4-Pin6 (Open)	VGA Simulation Enabled
Use the 2.0mm jumper cap to close pin4 and pin6	

11. HDMI1:

(HDMI 19P Connector), High Definition Multimedia Interface connector

12. JP6:

(2.0mm Pitch 2x2 Pin Header), LVDS jumper setting
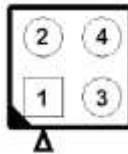
JP6	Function (CN1)
Pin1-Pin2 (Close)	Single channel LVDS
Pin1-Pin2 (Open)	**Dual channel LVDS (Default)**
Pin3-Pin4 (Close)	**8/24 bit (Default)**
Pin3-Pin4 (Open)	6/18 bit

13. U18:

AT24C02-DIP8,The EEPROM IC (U18) is the set of LVDS resolution. If you need other resolution settings, please upgrade U18 data.

Model	LVDS resolution
SBC-7111-N2930-4G	1280*1024 (Default)
SBC-7111-N2930-4G-SW	800*480 (option)
SBC-7111-N2930P-4G	800*600 (option)
SBC-7111-N2930P-CN3V-2G	1024*768 (option)
SBC-7111-N2930-2G	1920*1080 (option)
SBC-7111-N2930-8G	……
SBC-7111-E3845-4G	

14. INVT1:

(2.0mm Pitch 1x6 wafer Pin Header), Backlight control connector for LVDS
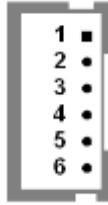
Pin#	Signal Name
1	+DC12V
2	+DC12V
3	Ground
4	Ground
5	BKLT_EN_OUT
6	BKLT_CTRL

15. CN1:

(1.25mm Pitch 2x20 Connector, DF13-40P), for 18/24-bit LVDS output connector, fully supported by Parad PS8625 (DP to LVDS), the interface features dual channel 24-bit output. Low Voltage Differential Signaling, A high speed, low power data transmission standard used for display connections to LCD panels.

Function	Signal Name	Pin#	Pin#	Signal Name	Function
LVDS	12V_S0	2	1	12V_S0	LVDS
	BKLT_EN_OUT	4	3	BKLT_CTRL	
	Ground	6	5	Ground	
	LVDS_VDD5	8	7	LVDS_VDD5	
	LVDS_VDD3	10	9	LVDS_VDD3	
	Ground	12	11	Ground	
	LA_D0_P	14	13	LA_D0_N	
	LA_D1_P	16	15	LA_D1_N	
	LA_D2_P	18	17	LA_D2_N	
	LA_D3_P	20	19	LA_D3_N	
	LA_CLKP	22	21	LA_CLKN	
	LB_D0_P	24	23	LB_D0_N	
	LB_D1_P	26	25	LB_D1_N	
	LB_D2_P	28	27	LB_D2_N	
	LB_D3_P	30	29	LB_D3_N	
	LB_CLKP	32	31	LB_CLKN	

	Ground	34	33	Ground	E2_USB8
E2-USB8	E2_USB8_P	36	35	E2_USB8_N	
	5V_S5_USB	38	37	5V_S5_USB	
Power LED	PWR_LED+	40	39	Ground	Power LED

16. **JP4** *(Reserve)***:**

(2.0mm Pitch 2x2 wafer Pin Header).

JP4	Function
Open 3-4 (default)	-
Open 1-2 (default)	-
Close 3-4 (option)	Hardware Enabled
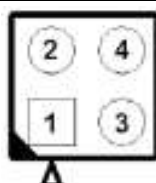
17. **TCH1:**

(2.0mm Pitch 1x6 wafer Pin Header), internal Touch controller connector

Pin#	Signal Name
1	SENSE
2	X+
3	X-
4	Y+
5	Y-
6	GND_EARCH

Touch interface setting	EC(U44) Data
TCH1(PM6000)	option A
CN1(E2-USB8)	option B

18. **JP1:**

(2.0mm Pitch 2x3 Pin Header), COM1 jumper setting, pin 1~6 are used to select signal out of pin 9 of COM1 port.

JP1 Pin#	Function
Close 1-2	**COM1 RI (Ring Indicator) (default)**
Close 3-4	COM1 Pin9: DC+5V (option)
Close 5-6	COM1 Pin9: DC+12V (option)

19. **S_232:**

(Switch), COM1 jumper setting, it provides selectable RS232 or RS422 or RS485 serial signal output.

Function	S_232 Pin# (switch)
RS232 (Default)	**ON: Pin1, Pin2, Pin3, Pin4, Pin5**
RS422 (option)	OFF: Pin1, Pin2, Pin3, Pin4, Pin5
RS485 (option)	OFF: Pin1, Pin2, Pin3, Pin4, Pin5

20. **S_422:**

(Switch), COM1 setting, it provides selectable RS232 or RS422 or RS485 serial signal output.

Function	S_422 Pin# (switch)
RS232 (Default)	**OFF: Pin1, Pin2, Pin3, Pin4, Pin5**
RS422 (option)	ON: Pin1, Pin2, Pin3, Pin4, Pin5
RS485 (option)	ON: Pin1, Pin2, Pin3, Pin4, Pin5

S-422 (switch)	Mode
Pin6 (Off)	ATX Power
Pin6 (On)	**Auto Power on (Default)**

21. **COM1:**

(Type DB9M), Rear serial port, standard DB9 Male serial port is provided to make a direct connection to serial devices. COM1 port is controlled by pins No.1~6 of JP1, select output Signal RI or 5V or 12V, for detail, please refer to description of JP1 and S_232 and S_422 setting.
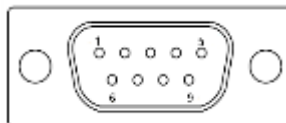
RS232 (Default)	
Pin#	Signal Name
1	DCD# (Data Carrier Detect)
2	RXD (Received Data)
3	TXD (Transmit Data)
4	DTR (Data Terminal Ready)
5	Ground
6	DSR (Data Set Ready)
7	RTS (Request To Send)

8	CTS (Clear To Send)
9	**JP1 select Setting (RI/5V/12V)**

BIOS Setup:

Advanced/F81216SEC Super IO Configuration/Serial Port 1 Configuration 【RS-232】

RS422 (option)	
Pin#	Signal Name
1	422_RX+
2	422_RX-
3	422_TX-
4	422_TX+
5	Ground
6	NC
7	NC
8	NC
9	NC

BIOS Setup:

Advanced/F81216SEC Super IO Configuration/Serial Port 1 Configuration 【RS-422】

RS485 (option)	
Pin#	Signal Name
1	NC
2	NC
3	485-
4	485+
5	Ground
6	NC
7	NC
8	NC
9	NC

BIOS Setup:

Advanced/F81216SEC Super IO Configuration/Serial Port 1 Configuration 【RS-485】

22. JP2:

(2.0mm Pitch 2x3 Pin Header), COM2 jumper setting, pin 1~6 are used to select signal out of pin 9 of COM2 port.

JP2 Pin#	Function
Close 1-2	**COM2 RI (Ring Indicator) (default)**
Close 3-4	COM2 Pin9: DC+5V (option)
Close 5-6	COM2 Pin9: DC+12V (option)

23. **COM2:**

(Type DB9M),Rear serial port, standard DB9 Male serial port is provided to make a direct connection to serial devices.
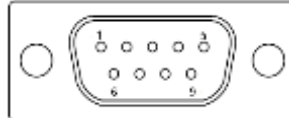
Pin#	Signal Name
1	DCD# (Data Carrier Detect)
2	RXD (Received Data)
3	TXD (Transmit Data)
4	DTR (Data Terminal Ready)
5	Ground
6	DSR (Data Set Ready)
7	RTS (Request To Send)
8	CTS (Clear To Send)
9	**JP2 select Setting (RI/5V/12V)**

24. **LED1, LED2, LED3, LED4 (option):**

LED1: LED STATUS. Green LED for Motherboard Power Good status.

LED2: LED STATUS. Green LED for Touch Power Status.

LED3: LED STATUS. Green LED for EC Power status.

LED4: LED STATUS. Green LED for Motherboard Power Good status.

25. **SATA_P (option):**

(2.5mm Pitch 1x2 box Pin Header), One onboard 5V output connector is reserved to provide power for SATA devices.

Pin#	Signal Name
1	+DC5V
2	Ground

 Note:

Output current of the connector must not be above 1A.

Model	SATA_P (Wafer)
SBC-7111-N2930-4G	○
SBC-7111-N2930-4G-SW	○
SBC-7111-N2930P-4G	○
SBC-7111-N2930P-CN3V-2G	○
SBC-7111-E3845-4G	○
SBC-7111-N2930-2G	○
SBC-7111-N2930-8G	○

26. SATA2 (option):

(SATA 7Pin), SATA Connectors, one SATA connector are provided with transfer speed up to 3.0Gb/s.

Model	SATA2 (Connectors)
SBC-7111-N2930-4G	○
SBC-7111-N2930-4G-SW	○
SBC-7111-N2930P-4G	○
SBC-7111-N2930P-CN3V-2G	○
SBC-7111-E3845-4G	○
SBC-7111-N2930-2G	○
SBC-7111-N2930-8G	○

27. SATA1:

(SATA 7Pin+15Pin), SATA Connectors, one SATA connector are provided with transfer speed up to 3.0Gb/s.

28. SD1:

(SD card slot), Secure Digital Memory Card socket

29. MPCIE1:

(Socket 52Pin), Full-size mini PCIe socket, it is located at the top, it supports mini PCIe devices with USB2.0 and SMBUS and PCIe signal. MPCIe card size is 30x50.95mm.

30. H1/H2:

MPCIE1 SCREW HOLES, H1and H2 for mini PCIE card (30mmx50.95mm) assemble.

31. F_AUDIO1:

(2.0mm Pitch 2X6 Pin Header), Front Audio, An onboard Realtek ALC662-VD codec is used to provide high-quality audio I/O ports. Line Out can be connected to a headphone or amplifier. Line In is used for the connection of external audio source via a Line in cable. MIC is the port for microphone input audio.

Signal Name	Pin#	Pin#	Signal Name
+5V	1	2	GND_AUD
LINE-OUT-L	3	4	LINE-OUT-R
FRONT_JD	5	6	LINE1_JD
LINE_IN-L	7	8	LINE-IN-R
MIC-IN-L	9	10	MIC-IN-R
GND_AUD	11	12	MIC1_JD

32. LINE_OUT1:

(Diameter 3.5mm Jack), HD Audio port, an onboard Realtek ALC662-VD codec is used to provide high quality audio I/O ports. Line Out can be connected to a headphone or amplifier.

Model	LINE_OUT1
SBC-7111-N2930-4G	●
SBC-7111-N2930P-4G	●
SBC-7111-N2930-2G	●
SBC-7111-N2930-8G	●
SBC-7111-E3845-4G	●
SBC-7111-N2930P-CN3V-2G	○
SBC-7111-N2930-4G-SW	●

33. USB3:

USB0/USB3: (Double stack USB type A), Rear USB connector, it provides up to two USB3.0 ports, one USB2.0 port, support USB full-speed and low-speed signaling.
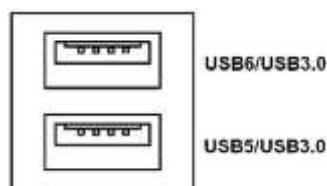
Each USB Type A Receptacle (2 Ports) Current limited value is 2.0A.

If the external USB device current exceeds 2.0A, please separate connectors into different Receptacle.

34. **LAN1/LAN2:**

    LAN1/LAN2: (RJ45 Connector), Rear LAN port, Two standard 10/100/1000M RJ-45 Ethernet ports are provided. Used intel 82574L chipset, LINK LED (green) and ACTIVE LED (yellow) respectively located at the left-hand and right-hand side of the Ethernet port indicate the activity and transmission state of LAN.

Model	RJ45(LAN1)	RJ45(LAN2)
SBC-7111-N2930-4G	●	●
SBC-7111-N2930P-4G	●	●
SBC-7111-N2930-2G	●	●
SBC-7111-N2930-8G	●	●
SBC-7111-E3845-4G	●	●
SBC-7111-N2930P-CN3V-2G	●	○
SBC-7111-N2930-4G-SW	●	●

35. **BUZ1:**

    Onboard buzzer

36. **CN2**:

    (DF13-30P Connector) For expand output connector, It provides eight GPIO, one RS422 or RS485, one USB2.0 and one Power on/off, one Reset.

Function	Signal Name	Pin#	Pin#	Signal Name	Function
5V	5V_S5	2	1	5V_S5	5V
SOC_GPIO10	GPIO_IN2	4	3	GPIO_IN1	SOC_SPIO09
SOC_GPIO26	GPIO_IN4	6	5	GPIO_IN3	SOC_GPIO17
SOC_GPIO05	GPIO_OUT2	8	7	GPIO_OUT1	SOC_GPIO04
SOC_GPIO08	GPIO_OUT4	10	9	GPIO_OUT3	SOC_GPIO06
	Ground	12	11	Ground	
485 or 422	485+_422TX5+	14	13	485-_422TX5-	485 or 422
RS422 (COM5)	422_RX+	16	15	422_RX5-	RS422 (COM5)
485 or 422	485+_422TX6+	18	17	485-_422TX6-	485 or 422
RS422 (COM6)	422_RX6+	20	19	422_RX6-	RS422 (COM6)

5V	5V_S0	22	21	HDD_LED+	HDD LED
	5V_USB09	24	23	5V_USB09	USB2.0
USB2.0	E_USB9_P	26	25	E_USB9_N	
	Ground	28	27	FP_RST-	RESET
Power auto on	PWRBTN_ON	30	29	Ground	

COM5/COM6 BIOS Setup：

Advanced/IT8518Super IO Configuration/Serial Port 1 Configuration【RS-485】

Advanced/IT8518Super IO Configuration/Serial Port 1 Configuration【RS-422】

Advanced/IT8518Super IO Configuration/Serial Port 2 Configuration【RS-485】

Advanced/IT8518Super IO Configuration/Serial Port 2 Configuration【RS-422】

37. EC_GPIO1 (option):

(2.0mm Pitch 1X10 Pin Header)For expand connector, it provides eight GPIO.

Pin#	Signal Name
1	Ground
2	GPA0_ONOFF
3	GPA1_SPK-
4	GPE6_BKLT-
5	GPE0_BKLT+
6	GPC3_SPK+
7	BKLT_CTRL_PWR
8	ADC6_BKLT_CTRL
9	ADC7_L_SENSE
10	3.3V

Function	EC_GPIO1
Backlight Automatic dimming	○
Backlight manual dimming	○

38. CN3:

(1.27mm Pitch 2X30 Female Header), for expand output connector, it provides four GPIO, two USB 2.0,one PS/2 mouse, one PS/2 keyboard, two uart, one PCIex1, one SMbus connect to the TB-528 riser Card.

Function	Signal Name	Pin#	Pin#	Signal Name	Function
	5V_S5_USB	1	2	5V_S5_USB	
	5V_S5_USB	3	4	5V_S5_USB	
	USB1011_OC	5	6	PSON_ATX-	

Exp-USB10	E-USB10_N	7	8	E-USB10_P	Exp-USB10
Exp-USB11	E-USB11_N	9	10	E-USB11_P	Exp-USB11
	Ground	11	12	Ground	
No Support	*PS2_MSCLK*	13	14	*PS2_MSDATA*	No Support
No Support	*PS2_KBCLK*	15	16	*PS2_KBDATA*	No Support
COM4 (UART)	COM4_RI	17	18	COM4_DCD-	COM4 (UART)
	COM4_TXD	19	20	COM4_RXD	
	COM4_DTR	21	22	RICOM4_RTS-	
	COM4_DSR	23	24	COM_CTS-	
	Ground	25	26	Ground	
COM3 (UART)	COM3_RI	27	28	COM3_DCD-	COM3 (UART)
	COM3_TXD	29	30	COM3_RXD	
	COM3_DTR	31	32	DSRCOM3_RTS-	
	COM3_DSR	33	34	DTRCOM3_CTS-	
GPIO23	SOC_GPIO23	35	36	ICH_GPIO22	GPIO22
GPIO25	SOC_GPIO25	37	38	ICH_GPIO24	GPIO24
	Ground	39	40	Ground	
PCIe 1X	PCIE_TX0_DN	41	42	PCIE_TX0_DP	PCIe 1X
	PCIE_RX0_DN	43	44	PCIE_RX0_DP	
	Ground	45	46	Ground	
	PCIE_REFCLK0_DN	47	48	PCIE_REFCLK0_DP	
	PCIE0_WAKE_N	49	50	PLTRST_OUT-	
SMBUS	SMB_CLK_S0	51	52	SMB_DATA_S0	SMBUS
PCIE	PCIE_CLKREQ0_N	53	54	Ground	
	3P3V_S5	55	56	PWRBTN_ON-	Power Auto on
	3P3V_S5	57	58	3P3V_S5	
12V	12V_S0	59	60	12V_S0	12V

Model	CN3(connector)
SBC-7111-N2930-4G	90°Connector
SBC-7111-N2930-4G-SW	90°Connector
SBC-7111-N2930-2G	90°Connector
SBC-7111-N2930-8G	90°Connector
SBC-7111-E3845-4G	90°Connector
SBC-7111-N2930P-4G	90°Connector
SBC-7111-N2930P-CN3V-2G	180°Connector

39. TB-528Series:
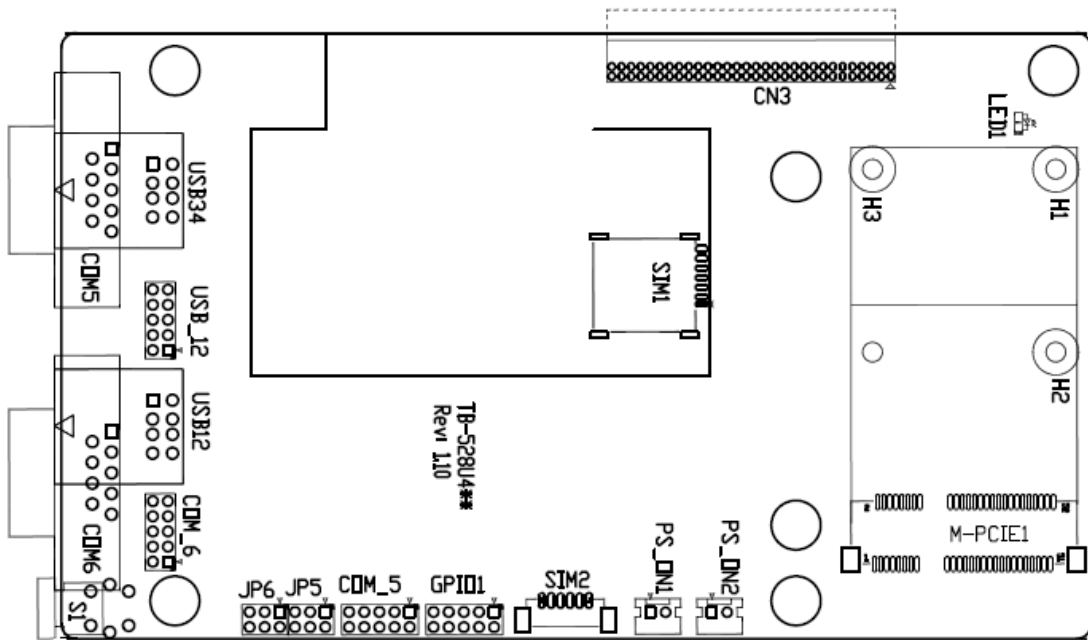
No.	Model	CN3 2*30P	S1	USB12 TypeA	USB34 TypeA	USB_12 2*5P	COM5 DB9	COM6 DB9	COM_5 2*5P	COM_6 2*5P	JP5 2*3P	JP6 2*3P	GPIO 2*5P	SIM1 Socket	SIM2 1*6P	M_PCIE1 52P	PS_ON1 1*2P	PS_ON2 1*2P
1	TB-528U4C2ME1P1 R110	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
2	TB-528U4ME1 R110	●	●	●	●	○	○	○	○	○	○	○	●	●	○	●	●	●
3	TB-528U4 R110	●	○	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○
4	TB-528C1U2P1 R110	●	●	●	○	○	●	○	○	○	●	○	●	○	○	○	●	●
5	TB-528C1U2 R110	●	○	●	○	○	●	○	○	○	●	○	●	○	○	○	●	●
6	TB-528C2ME1 R110	●	○	○	○	○	●	●	○	○	●	●	●	●	○	●	●	●
7	TB-528C2 R110	●	○	○	○	○	●	●	○	○	●	●	○	○	○	○	○	○

CN3：

(1.27mm Pitch 2X30 Pin Header),connect to SBC-7118 CN2 pin Header.

M-PCIE1：

(Socket 52Pin),mini PCIe socket, it is located at the top, it supports mini PCIe devices with **USB2.0(USB3)**,Smbus,SIM and PCIe signal. MPCIe card size is 30x30mm or 30x50.95mm.

Signal Name	Function support
PCIe 1X	●
USB2.0 (USB2)	●
SMBus	●
SIM	●

H1/H2:

MPCIE1 SCREW HOLES, H2 for mini PCIE card (30mmx30mm) assemble. H1 for mini PCIE card (30mmx50.95mm) assemble.

LED1：

Mini PCIe devices LED Status

SIM1：

(Nano SIM Socket 6 Pin), Support SIM Card devices

SIM2 (option)：

(1.25mm Pitch 1X6 Pin Wafer), For expansion SIM Card devices.

GPIO1：

(2.0mm Pitch 2x5 Pin Header), General-purpose input/output port, it provides a group of self-programming interfaces to customers for flexible use.

Signal Name	Pin#	Pin#	Signal Name
Ground	1	2	GPIO_OUT1
GPIO_OUT2	3	4	SMB_DATA_R
SMB_CLK_R	5	6	GPIO_IN1
GPIO_IN2	7	8	GPIO_IN3
GPIO_IN4	9	10	+5V

USB12/USB34(USB-HUB)：

(Double stack USB type A), Rear USB connector, it provides up to 4 USB2.0 ports, speed up to 480Mb/s.
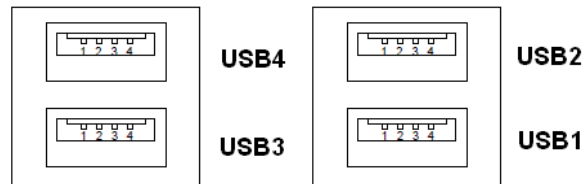
USB_12：

(2.0mm Pitch 2x5 Pin Header) ,Front USB connector, it provides two USB port via a dedicated USB cable, speed up to 480Mb/s.

Signal Name	Pin#	Pin#	Signal Name
5V_USB12	1	2	5V_USB12
E_USB1_N	3	4	E_USB2_N
E_USB1_P	5	6	E_USB2_P
Ground	7	8	Ground
NC	9	10	Ground

Note:

Before connection, make sure that pinout of the USB Cable is in accordance with that of the said tables. Any inconformity may cause system down and even hardware damages.

JP5：

(2.0mm Pitch 2x3 Pin Header), COM5 setting jumper, pin 1~6 are used to select signal out of pin 9 of COM5 port.

JP5 Pin#	Function	
Close 1-2	**RI (Ring Indicator)**	**(default)**
Close 3-4	COM5 Pin9=+5V	(option)
Close 5-6	COM5 Pin9=+12V	(option)

COM5：

(Type DB9), serial port, standard DB9 serial port is provided to make a direct connection to serial devices. COM5 port is controlled by pins No.1~6 of **JP5**,select output Signal RI or 5V or 12v, For details, please refer to description of JP3.

Pin#	Signal Name
1	DCD#　(Data Carrier Detect)
2	RXD (Received Data)
3	TXD (Transmit Data)
4	DTR (Data Terminal Ready)
5	Ground
6	DSR (Data Set Ready)

7	RTS (Request To Send)
8	CTS (Clear To Send)
9	JP5 Setting: **Pin1-2 : RI (**Ring Indicator**)**　　**(default)** Pin3-4 : 5V Standby power　　**(**option**)** Pin5-6:12V Standby power　　(option)

COM_5：

(2.0mm Pitch 2X5 Pin Header), COM5 Port, up to one standard RS232 port are provided. They can be used directly via COM cable connection.

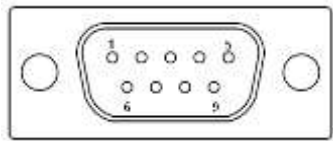| Signal Name	Pin#	Pin#	Signal Name
DCD	1	2	RXD
TXD	3	4	DTR
Ground	5	6	DSR
RTS	7	8	CTS
JP6 Setting: RI/5V/12V	9	10	NC

JP6：

(2.0mm Pitch 2x3 Pin Header), COM6 setting jumper, pin 1~6 are used to select signal out of pin 9 of COM6 port.

JP6 Pin#	Function	
Close 1-2	**RI (Ring Indicator)**	**(default)**
Close 3-4	COM6 Pin9=+5V	(option)
Close 5-6	COM6 Pin9=+12V	(option)

COM6：

(Type DB9), serial port, standard DB9 serial port is provided to make a direct connection to serial devices. COM6 port is controlled by pins No.1~6 of **JP6**, select output Signal RI or 5V or 12v, For details, please refer to description of JP6.

Pin#	Signal Name
1	DCD# (Data Carrier Detect)
2	RXD (Received Data)
3	TXD (Transmit Data)
4	DTR (Data Terminal Ready)
5	Ground
6	DSR (Data Set Ready)
7	RTS (Request To Send)
8	CTS (Clear To Send)
9	JP6 Setting: **Pin1-2 : RI (**Ring Indicator**) (default)** Pin3-4 : 5V Standby power **(**option**)** Pin5-6:12V Standby power (option)

COM_6：

(2.0mm Pitch 2X5 Pin Header), COM6 Port, up to one standard RS232 port are provided. They can be used directly via COM cable connection.

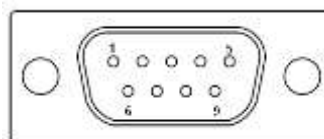| Signal Name	Pin#	Pin#	Signal Name
DCD	1	2	RXD
TXD	3	4	DTR
Ground	5	6	DSR
RTS	7	8	CTS
JP6 Setting: RI/5V/12V	9	10	NC

PS_ON1：

(2.0mm Pitch 1X2 Pin Wafer), ATX Power and Auto Power on jumper setting

PS_ON	Mode
Close 1-2	**Auto Power on (Default)**
Open 1-2	ATX Power

PS_ON2（option）：

(2.0mm Pitch 1X2 Pin Wafer)

S1：

PWR BT: POWER on/off Button, it is used to connect power switch button. The two pins are disconnected under normal condition. You may short them temporarily to realize system startup & shutdown or awaken the system from sleep state.

PWR LED: POWER LED status.

40.　TB-528CAN2 R2.00:

SBC-7118 IO expansion card, provides two CAN-bus interfaces.

TB-528CAN2 Top：
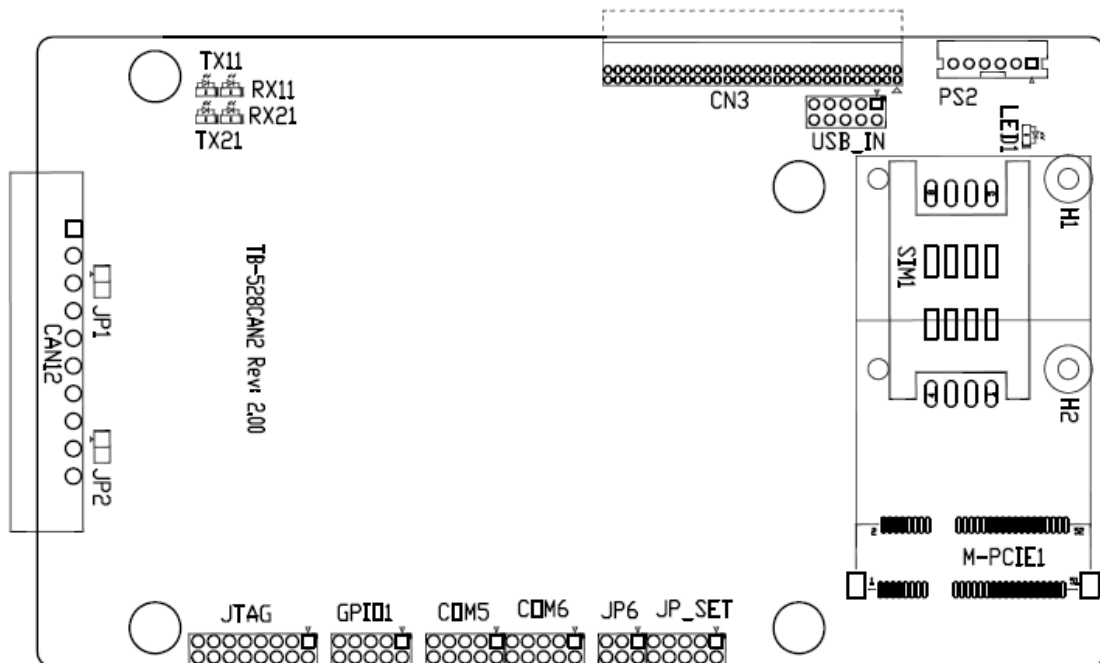
CN3：

(1.27mm Pitch 2X30 Pin Header), connect to SBC-7118 CN2 pin Header.

M-PCIE1：

(Socket 52Pin), Full-size mini PCIe socket, it is located at the top, it supports mini PCIe devices with Smbus, USB2.0, SIM and PCIe signal. MPCIe card size is 30x30mm or 30x50.95mm.

Signal Name	Function support
PCIe 1X	Yes
USB2.0 (USB2)	Yes
SMBus	Yes
SIM	Yes

H1/H2:

MPCIE1 SCREW HOLES, H2 for mini PCIE card (30mmx30mm) assemble. H1 for mini PCIE card (30mmx50.95mm) assemble.

LED1：

Mini PCIe devices LED Status

SIM1 (option)：

(SIM Socket 6 Pin), Support SIM Card devices

PS2：

(2.0mm Pitch 1X6 Pin Wafer), PS/2 keyboard and mouse port, the port can be connected to PS/2 keyboard or mouse via a dedicated cable for direct used.

Pin#	Signal Name
1	KBDATA
2	MSDATA
3	Ground
4	+5V
5	KBCLK
6	MSCLK

USB_IN (option)：

(2.0mm Pitch 2x5 Pin Header) ,Front USB connector, it provides two USB port via a dedicated USB cable, speed up to 480Mb/s.

Signal Name	Pin#	Pin#	Signal Name
5V_USB34	1	2	5V_USB34
NC (USB4_N)	3	4	NC (USB3_N)
NC (USB4_P)	5	6	NC (USB3_P)
Ground	7	8	Ground
NC	9	10	Ground

 Note:

Before connection, make sure that pinout of the USB Cable is in accordance with that of the said tables. Any inconformity may cause system down and even hardware damages.

JP_SET (option)：
(2.0mm Pitch 2x5 Pin Header).

Signal Name	Pin#	Pin#	Signal Name
3P3V_S5_USB	1	2	3P3V_S5
3P3V_S5_USB	3	4	3P3V_S5
3P3V_S5_USB	5	6	3P3V_S5
PSON_ATX	7	8	Ground
PSON_ATX	9	10	Ground

JP6：
(2.0mm Pitch 2x3 Pin Header), COM6 setting jumper, pin 1~6 are used to select signal out of pin 9 of COM6 port.

JP3 Pin#	Function	
Close 1-2	**RI (Ring Indicator)**	**(default)**
Close 3-4	COM6 Pin9：+5V	(option)
Close 5-6	COM6 Pin9：+12V	(option)

COM6(SBC-7114/COM4)：
(2.0mm Pitch 2X5 Pin Header), COM6 Port, up to one standard RS232 port is provided. They can be used directly via COM cable connection.

Signal Name	Pin#	Pin#	Signal Name
DCD	1	2	RXD
TXD	3	4	DTR
Ground	5	6	DSR
RTS	7	8	CTS
JP6 Setting：RI/5V/12V	9	10	NC

COM5 (SBC-7114/COM3)：

(2.0mm Pitch 2X5 Pin Header), COM5 Port, up to one standard RS232 port is provided. They can be used directly via COM cable connection.

Signal Name	Pin#	Pin#	Signal Name
DCD	1	2	RXD
TXD	3	4	DTR
Ground	5	6	DSR
RTS	7	8	CTS
RI	9	10	NC

GPIO1：

(2.0mm Pitch 2x5 Pin Header), General-purpose input/output port, it provides a group of self-programming interfaces to customers for flexible use.

Signal Name	Pin#	Pin#	Signal Name
Ground	1	2	NC
NC	3	4	SMB_DATA_R
SMB_CLK_R	5	6	PCH-GPIO56
PCH -GPIO57	7	8	PCH -GPIO59
PCH -GPIO58	9	10	+5V

JTAG：

(2.0mm Pitch 2x5 Pin Header), Reserve.

JP1：

(2.0mm Pitch 1x2 Pin Header), Reserve.

JP2：

(2.0mm Pitch 1x2 Pin Header), Reserve.

CAN1/CAN2：

(3.5mm Pitch 1x10 Pin connector), it provides two CAN-bus interfaces.

Pin#	Channel	Signal Name	Function
1		CANL2	CAN bus Signal L
2	CAN2	R2-	Terminal resistor R-(internally connected to CANL2)

3		FG	Shield cable (FG)
4		R2+	Terminal resistor R+(internally connected to CANH2)
5		CANH2	CAN bus Signal H
6		CANL1	CAN bus Signal L
7	CAN1	R1-	Terminal resistor R-(internally connected to CANL1)
8		FG	Shield cable (FG)
9		R1+	Terminal resistor R+(internally connected to CANH1)
10		CANH1	CAN bus Signal H

【See TB-528CAN2 Manual】

41. TB-528E1U2/TB-528E1U2POE/TB-528E1U2UPOE:

SBC-7118 IO expansion card, providing USB2.0 and 1xGbE Lan expansion, it can support POE (Power over Ethernet) powered device via onboard POE module

TB-528E1U2POE Top：
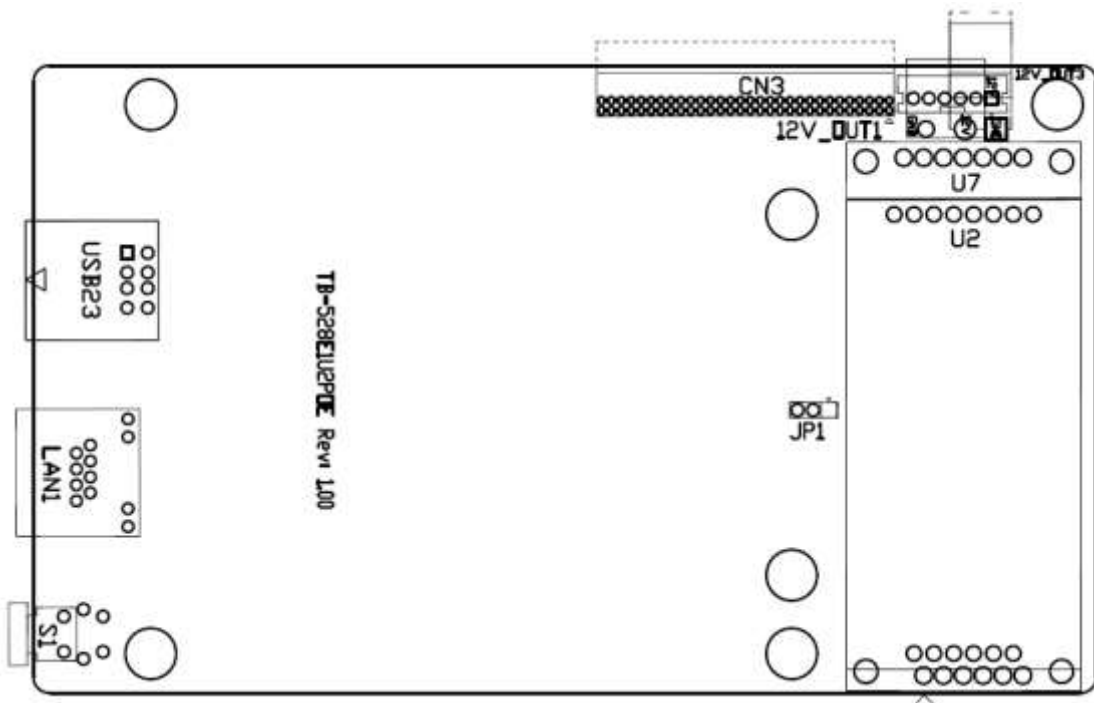
CN3：
(1.27mm Pitch 2X30 Pin Header), connect to SBC-7118 CN2 pin Header.

USB23 (SBC-7114 USB3/USB4)：

(Double stack USB type A), Rear USB connector, it provides up to 2 USB2.0 ports, speed up to 480Mb/s.
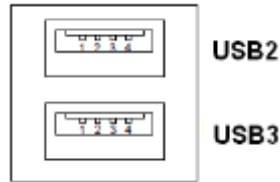
LAN1：

(RJ45 Connector), Rear LAN port, one standard 10/100/1000M RJ-45 Ethernet ports are provided. Used intel I211-AT chipset, LINK LED (green) and ACTIVE LED (green) respectively located at the left-hand and right-hand side of the Ethernet port indicate the activity and transmission state of LAN.
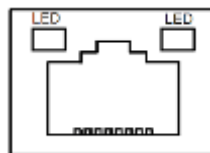
PSE Function support	
PSE output Voltage	DC44~ 57V

U2/U7 (Option)：

For onboard POE powered device module.

12V_OUT1：

(3.96mm Pitch 1x2 Pin Header), POE DC12V Output.
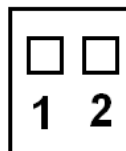
Pin#	Output Voltage
1	12V_POE
2	Ground

Model	U7	Maximum Output Power	SBC-7114
TB-528E1UPOE	AG5510	40W	●

12V_OUT3（option）：

(2.0mm Pitch 1x6 Pin Header), Reserve.

12V_OUT1（option）：

(3.96mm Pitch 1x2 Pin Header), Reserve.

JP3（option）：

2.0mm Pitch 1x3 Pin Header), Reserve.

S1（option）： Reserve.

Chapter 3 BIOS Setup

3.1 Operations after POST Screen

After CMOS discharge or BIOS flashing operation, press [Delete] key to enter CMOS Setup.

After optimizing and exiting CMOS Setup, the POST screen displayed for the first time is as follows and includes basic information on BIOS, CPU, memory, and storage devices.

3.2 BIOS Setup Utility

Press [Delete] key to enter BIOS Setup utility during POST, and then a main menu containing system summary information will appear.

3.3 Main Settings

Aptio Setup Utility – Copyright (C) 2016 American Megatrends, Inc.					
Main	Advanced	Chipset	Security	Boot	Save & Exit

BIOS Information	Choose the system default
BIOS Vendor American Megatrends	Language
Core Version 5.010	
Compliancy UEFI 2.4; PI 1.3	
Project Version 7111I 4.07 x64	
Build Date and Time 03/03/2016 15:18:10	
CPU Configuration	
Microcode Patch 901	
BayTrail SoC DO Stepping	
KSC Information	
KSC Version N/A	
Memory Information	
Total Memory 4096 MB (DDR3L)	
GOP Information	
Intel® GOP Driver [N/A]	
	→←: Select Screen
TXE Information	↑↓ : Select Item
Sec RC Version 00.05.00.00	Enter: Select
TXE FW Version 01.01.00.1089	+/- : Charge Opt.
	F1 : General Help
System Language [English]	F2: Previous Values
	F3:Optimized Defaults
System Date [Sun 01/01/2012]	F4:Save and Exit
System Time [00:00:10]	ESC Exit

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System Time:

Set the system time, the time format is:

Hour :	0 to 23
Minute :	0 to 59
Second :	0 to 59

System Date:

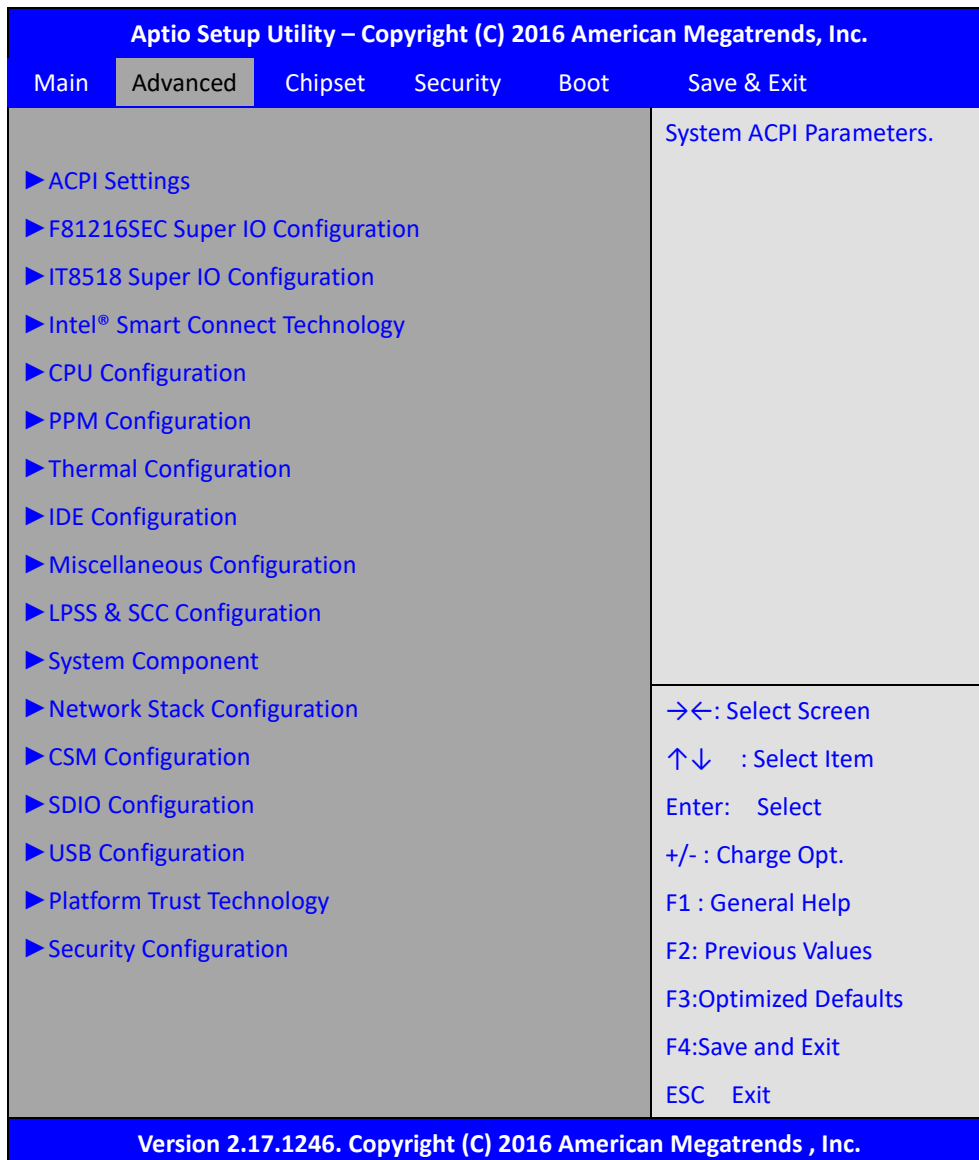Set the system date, the date format is:

Day: Note that the 'Day' automatically changes when you set the date.

Month: 01 to 12

Date: 01 to 31

Year: 1998 to 2099

3.4 Advanced Settings

Aptio Setup Utility – Copyright (C) 2016 American Megatrends, Inc.					
Main	Advanced	Chipset	Security	Boot	Save & Exit

►ACPI Settings	System ACPI Parameters.
►F81216SEC Super IO Configuration	
►IT8518 Super IO Configuration	
►Intel® Smart Connect Technology	
►CPU Configuration	
►PPM Configuration	
►Thermal Configuration	
►IDE Configuration	
►Miscellaneous Configuration	
►LPSS & SCC Configuration	
►System Component	
►Network Stack Configuration	→←: Select Screen
►CSM Configuration	↑↓ : Select Item
►SDIO Configuration	Enter: Select
►USB Configuration	+/- : Charge Opt.
►Platform Trust Technology	F1 : General Help
►Security Configuration	F2: Previous Values
	F3:Optimized Defaults
	F4:Save and Exit
	ESC Exit

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3.4.1 ACPI Settings

Enable ACPI Auto Conf:

[Disabled]

[Enabled]

Enable Hibernation:

[Enabled]

[Disabled]

ACPI Sleep State:

[S3 (Suspend to RAM)]

[Suspend Disabled]

Lock Legacy Resources:

[Disabled]

[Enabled]

3.4.2 F81216SEC Super IO Configuration

Super IO chip F81216SEC

Serial Port 1 Configuration

UART1 Mode Selection：

[RS-232]

[RS-485]

[RS-422]

Serial Port 2 Configuration

Change Settings   [Auto]

Serial Port 3 Configuration

Change Settings   [Auto]

Serial Port 4 Configuration

Change Settings   [Auto]

3.4.3 IT8518 Super IO Configuration

Super IO chip IT8518/IT8519

Serial Port 1 Configuration

Backlight PWM Controller(COM5)：

[RS-485]

[RS-422]

Serial Port 2 Configuration (COM6)

Change Settings   [Auto]

3.4.4 Intel® Smart Connect Technology

ISCT Support

[Disabled]
[Enabled]

3.4.5 CPU Configuration

Socket 0 CPU Information

Intel® Atom™ CPU E3845 @ 1.91GHz

CPU Signature	30679
Microcode Patch	901
Max CPU Speed	1910 MHz
Mix CPU Speed	500 MHz
Processor Cores	4
Intel HT Technology	Not Supported
Intel HT-X Technology	Supported
L1 Data Cache	24KB x 4
L1 Code Cache	32KB x 4
L2 Cache	1024KB x 2
L2 Cache	Not Present

CPU Thermal configuration

CPU Speed	1918 MHz
64-bit	Supported

Hyper-Threading:

[Enabled]
[Disabled]

Limit CPUID Maximum:

[Disabled]
[Enabled]

Execute Disable Bit:

[Enabled]
[Disabled]

Intel Virtualization Technology:

[Enabled]
[Disabled]

Power Technology

[Energy Efficient]
[Disabled]
[Custom]

3.4.6 PPM Configuration

CPU C State Report

[Enabled]
[Disabled]

Max CPU C-state

[C7]
[C6]
[C1]

SOix

[Disabled]
[Enabled]

3.4.7 Thermal Configuration Parameters

3.4.8 IDE Configuration

Serial-ATA(SATA)

[Enabled]
[Disabled]

SATA Test Mode

[Disabled]
[Enabled]

SATA Speed Support

[Gen2]
[Gen1]

SATA ODD Port

[No ODD]
[Porto ODD]
[Port1 ODD]
[Disabled]

SATA Mode

[AHCI Mode]
[IDE Mode]

Serial-ATA Port 0

[Enabled]

[Disabled]

SATA Port0 Hotplug

[Disabled]

[Enabled]

Serial-ATA Port 1

[Enabled]

[Disabled]

SATA Port1 Hotplug

[Disabled]

[Enabled]

SATA Port0

Not Present

SATA Port1

Not Present

3.4.9 Miscellaneous Configuration

3.4.10 LPSS & SCC Configuration

LPSS & SCC Configuration	[ACPI Mode]
SCC Configuration	
SCC eMMC Support	[eMMC AUTO MODE]
SCC eMMC 4.5 DDR50 Support	[Enabled]
SCC eMMC 4.5 HS200 Support	[Disabled]
eMMC Secure Erase	[Disabled]
SCC SDIO Support	[Enabled]
SCC SD Card Support	[Enabled]
SDR25 Support for SDCard	[Disabled]
SDR50 Support for SDCard	[Enabled]
MIPI HSI Support	[Disabled]
LPSS Configuration	[Enabled]
LPSS DMA #1 Support	[Enabled]
LPSS DMA #2 Support	[Enabled]
LPSS I2C #1 Support	[Enabled]
LPSS I2C #2 Support	[Enabled]
LPSS I2C #3 Support	[Enabled]

LPSS I2C #4 Support	[Enabled]	
LPSS I2C #5 Support	[Enabled]	
LPSS I2C #6 Support	[Enabled]	
LPSS I2C #7 Support	[Enabled]	
NFC	[Disabled]	
Touch Pad	[Disabled]	
I2C touch Device Address		
LPSS HSUART #1 Support	[Disabled]	
LPSS HSUART #2 Support	[Disabled]	
LPSS PWM #1 Support	[Enabled]	
LPSS PWM #2 Support	[Enabled]	
LPSS SPI Support	[Enabled]	

3.4.11 System Component

3.4.12 Network Stack Configuration

Network Stack	[Disabled]

3.4.13 CSM Configuration

CSM Support	[Enabled]
CSM16 Module Version	07.76
GateA20 Active	[Upon Request]
	[Always]
Option ROM Messages	[Force BIOS]
	[Keep Current]
Boot option filter	[UEFI and Legacy]
	[Legacy only]
	[UEFI only]
Network	
	[UEFI]
	[Do not launch]
	[Legacy]
Storage	
	[UEFI]
	[Do not launch]
	[Legacy]
Video	
	[Legacy]

[UEFI]
                                        [Do not launch]
                Other PCI devices

                                        [UEFI]
                                        [Do not launch]
                                        [Legacy]

3.4.14 SDIO Configuration

3.4.15 USB Configuration

                USB Configuration
                USB Module Version   8.11.02
                USB Devices:
                    1 keyboard, 2 Mice，3 Hubs
                Legacy USB Support:

                                        [Enabled]
                                        [Disabled]
                XHCI Hand-off:

                                        [Enabled]
                                        [Disabled]
                EHCI Hand-off:

                                        [Disabled]
                                        [Enabled]
                USB Mass Storage Driver Support

                                        [Enabled]
                                        [Disabled]
                USB hardware delays and time-outs：
                USB transfer time-out:

                                        [20 sec]
                                        [10 sec]
                                        [5 sec]
                                        [1 sec]
                Device reset time-out:

                                        [20 sec]
                                        [10 sec]
                                        [30 sec]
                                        [40 sec]
                Device power-up delay

                                        [Auto]

[Manual]

3.4.16 Platform Trust Technology

Ftpm

[Disabled]

[Enabled]

3.4.17 Security Configuration

3.5 Chipset Settings

Aptio Setup Utility – Copyright (C) 2016 American Megatrends, Inc.					
Main	Advanced	Chipset	Security	Boot	Save & Exit

►Host Bridge ►South Bridge	Host Bridge Parameters
	→←: Select Screen ↑↓ : Select Item Enter: Select +/- : Charge Opt. F1 : General Help F2: Previous Values F3:Optimized Defaults F4:Save and Exit ESC Exit

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3.5.1 Host Bridge

►Intel IGD Configuration

►IGD – LCD Control

Force Lid Status   [On]

[Off]

BIA   [Auto]

ALS Support   [Disabled]

IGD Flat Panel [Auto]
Pannel Scaling [Auto]

►**Memory Frequency and Timing**
►**Graphics Power Management Control**
Memory Information
Total Memory 4096 MB(DDR3L)
Memory Slot0 4096 MB(DDR3L)
DIMM#1 Not Present
Max TOLUD

[Dynamic]
[2GB]
[2.25GB]
[2.5GB]
[2.75GB]
[3GB]
Backlight PWM or DC Control

[PWM]
[DC]
Backlight PWM Control

[PWM Normal by BIOS]
BIOS Control Backlight Level

[Level 7]
[Level 0]
[Level 1]
[Level 2]
[Level 3]
[Level 4]
[Level 5]
[Level 6]
[Level 8]
[Level 9]
[Level 10]
[Level 11]
[Level 12]
[Level 13]
[Level 14]

<div align="right">[Level 15]</div>

LCD Minimun brightness By Knob

<div align="right">[0%]
[1%]
[20%]</div>

3.5.2 South Bridge

►Azalia HD Audio

►USB Configuration

USB OTG Support	[Disabled]
USB VBUS	[On]
XHCI Mode	[Smart Auto]
USB2 Link Power Management	[Enabled]
USB 2.0(EHCI) Support	[Enabled]
USB EHCI debug	[Disabled]
USB Per Port Control	[Enabled]
USB Port 0	[Enabled]
USB Port 1	[Enabled]
USB Port 2	[Enabled]
USB Port 3	[Enabled]

3.6 Security Settings

Aptio Setup Utility – Copyright (C) 2016 American Megatrends, Inc.					
Main	Advanced	Chipset	Security	Boot	Save & Exit

Password Description

                                             Set Administrator Password

If ONLY the Administrator's password is set,

Then this only limits access to Setup and is

Only asked for when entering Setup.

If ONLY the User's password is set, then this

Is a power on password and must be entered to

Is a power on password and must be entered to

Boot or enter Setup. In Setup the User will	→←: Select Screen
Have Administrator rights.	↑↓ : Select Item
The password length must be	Enter: Select
In the following range:	+/- : Charge Opt.
Minimum length 3	F1 : General Help
Maximum length 20	F2: Previous Values
	F3:Optimized Defaults
Administrator Password	F4:Save and Exit
User Password	ESC Exit
►Secure Boot menu	

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3.6.1 Administrator Password

3.6.2 User Password

Type the password with up to 20 characters and then press ◄Enter► key. This will clear all previously typed CMOS passwords. You will be requested to confirm the password. Type the password again and press ◄Enter► key. You may press ◄Esc► key to abandon password entry operation.

To clear the password, just press ◄Enter► key when password input window pops up. A confirmation message will be shown on the screen as to whether the password will be disabled. You will have direct access to BIOS setup without typing any password after system reboot once the password is disabled.

Once the password feature is used, you will be requested to type the password each time you enter BIOS setup. This will prevent unauthorized persons from changing your system configurations.

Also, the feature is capable of requesting users to enter the password prior to system boot to control unauthorized access to your computer. Users may enable the feature in Security Option of Advanced BIOS Features. If Security Option is set to System, you will be requested to enter the password before system boot and when entering BIOS setup; if Security Option is set to Setup, you will be requested for password for entering BIOS setup.

3.7 Boot Settings

Aptio Setup Utility – Copyright (C) 2016 American Megatrends, Inc.					
Main	Advanced	Chipset	Security	Boot	Save & Exit

Boot Configuration		Number of seconds toWait for
Setup Prompt Timeout	1	Setup Activation key.
Bootup Numlock State	[On]	65535(0xFFFF)means Indef
		inite waiting.
Quiet Boot	[Disabled]	
Fast Boot	[Enabled]	
		→←: Select Screen
Boot Option Priorities		↑↓ : Select Item
Boot Option #1	[UEFI:Built-in EFI…]	Enter: Select
		+/- : Charge Opt.
		F1 : General Help
		F2: Previous Values
		F3:Optimized Defaults
		F4:Save and Exit
		ESC Exit

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Setup Prompt Timeout   [1]
Bootup Numlock State

                                 [On]
                                 [off]
Quiet Boot

                                 [Disabled]
                                 [Enabled]
Fast Boot

                                 [Disabled]
                                 [Enabled]
Boot Option Priorities
Boot Option #1

                    Sets the system boot order
Hard Drive BBS Priorities   [SATA PM:*** …]

Boot Option #1

SATA PM:***…

******

Disabled

3.8 Save & Exit Settings

Aptio Setup Utility – Copyright (C) 2016 American Megatrends, Inc.					
Main	Advanced	Chipset	Boot	Security	**Save & Exit**

Save Changes and Exit

Discard Changes and Exit

Save Changes and Reset

Discard Changes and Reset

Save Options

Save Changes

Discard Changes

Restore Defaults

Save user Defaults

Restore user Defaults

Boot Override

UEFI:Built-in EFI Shell

Launch EFI Shell from filesystem device

►Reset System with ME disable ModeMEUD000

Exit system setup after

Saving the changes.

→←: Select Screen

↑↓ : Select Item

Enter: Select

+/- : Charge Opt.

F1 : General Help

F2: Previous Values

F3:Optimized Defaults

F4:Save and Exit

ESC   Exit

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Save Changes and Exit

　　Save & Exit Setup save Configuration and exit?

[Yes]

[No]

Discard Changes and Ext

　　Exit Without Saving Quit without saving?

[Yes]

[No]

Save Changes and Reset

Save & reset Save Configuration and reset?

    [Yes]

    [No]

Discard Changes and Reset

    Reset Without Saving Reset without saving?

    [Yes]

    [No]

Save Changes

    Save Setup Values Save configuration?

    [Yes]

    [No]

Discard Changes

    Load Previous Values Load Previous Values?

    [Yes]

    [No]

Restore Defaults

    Load Optimized Defaults Load optimized Defaults?

    [Yes]

    [No]

Save user Defaults

    Save Values as User Defaults Save configuration?

    [Yes]

    [No]

Restore user Defaults

    Restore User Defaults Restore User Defaults?

    [Yes]

    [No]

Launch EFI Shell from filesystem device

    WARNING Not Found

    [ok]

Reset System with ME disable ModeMEUD000

    ME will runs into the temporary disable mode, Ignore if ME Ignition
    FWMEUD001.

Chapter 4   Installation of Drivers

This chapter describes the installation procedures for software and drivers under the windows 7.   The software and drivers are included with the motherboard. The contents include **Intel chipset driver, VGA driver, LAN drivers, Audio driver, USB 3.0 Driver, and Com Driver Installation instructions are given below.**

Important Note:
After installing your Windows operating system, you must install first the Intel Chipset Software Installation Utility before proceeding with the installation of drivers.

4.1 Intel® Atom™ SoC Chipset

To install the Intel chipset driver, please follow the steps below.

Step 1. Select **Intel® Atom™ SoC Chipset** from the list

Step 2. Click **Next** to setup program.

Step 3. Read the license agreement.　　Click **Yes** to accept all of the terms of the license agreement.

Step 4. Click **Next** to continue.

Step 5. Click **Next**.

Step 6. Select **Yes, I want to restart this computer now**.   Click **Finish**, then remove any installation media from the drives.

4.2 Intel® VGA Chipset

To install the VGA drivers, follow the steps below to proceed with the installation.

Step 1.Select **Intel® VGA Chipset**

Step 2. Click **Automatically run WinSAT and enable the Windows Aero desktop theme(if supported).**   Click **Next.**
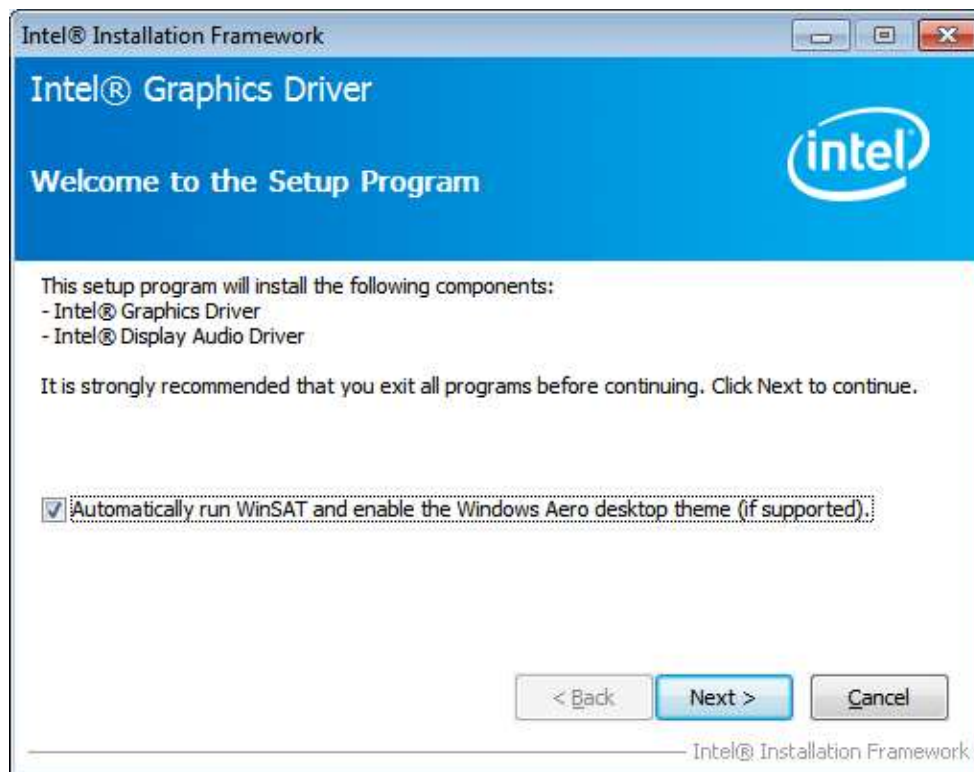
Step 3. Read license agreement.   Click **Yes.**
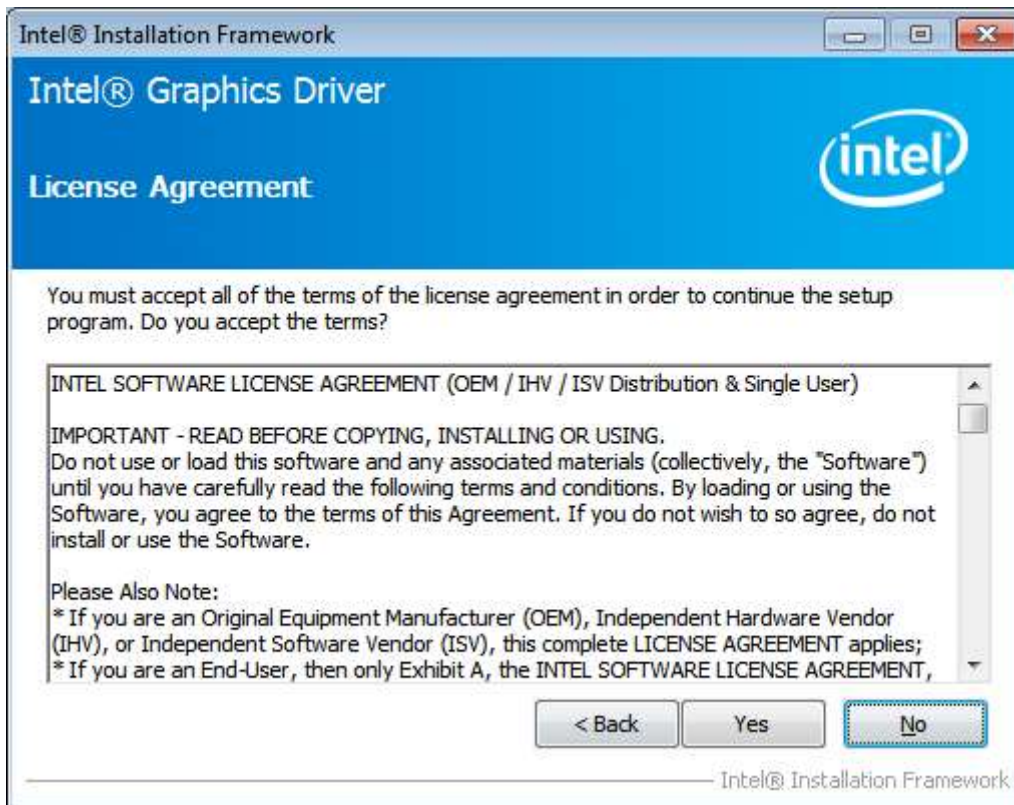
Step 4. Click **Next**.
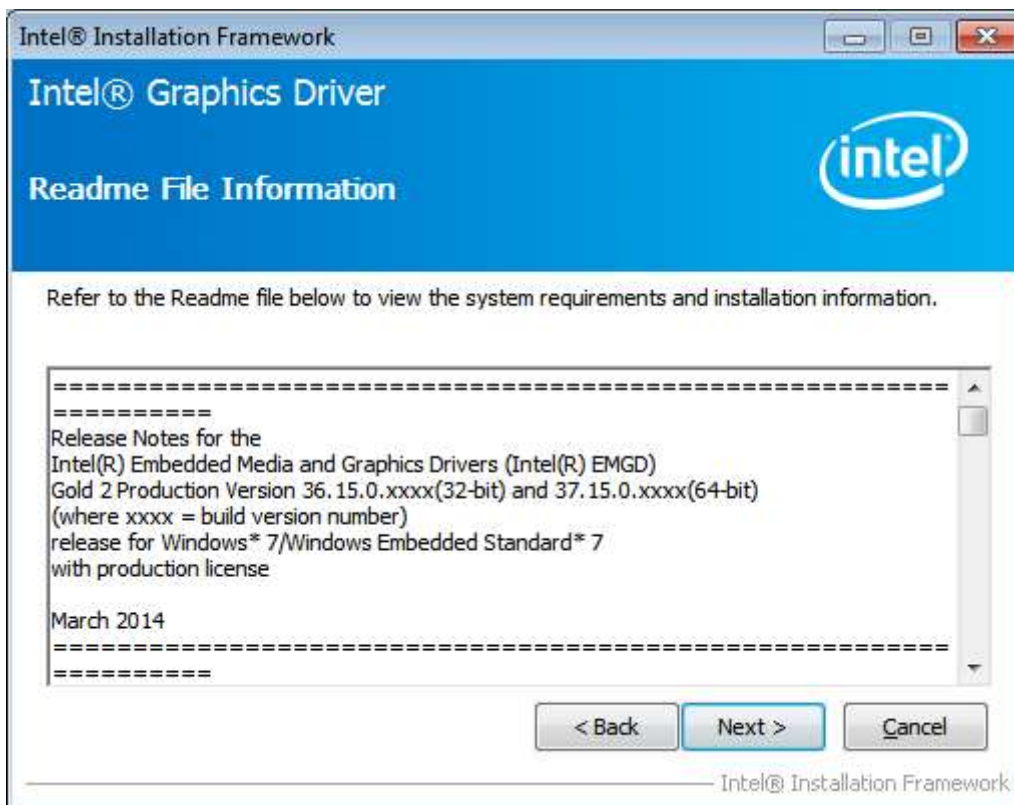
Step 5. Click **Install.**
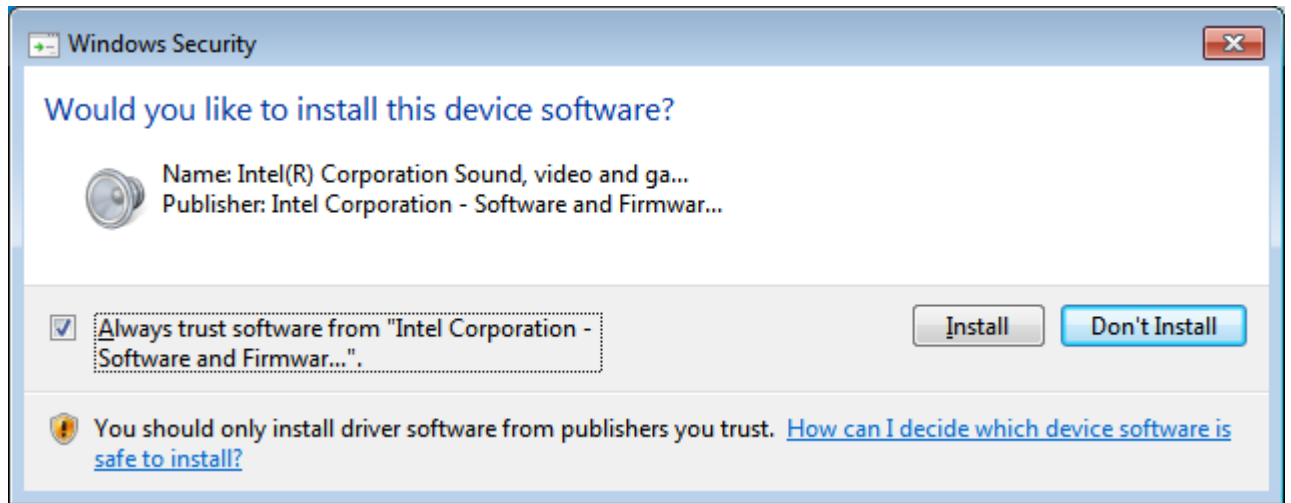
Step 6. Click **Install**.
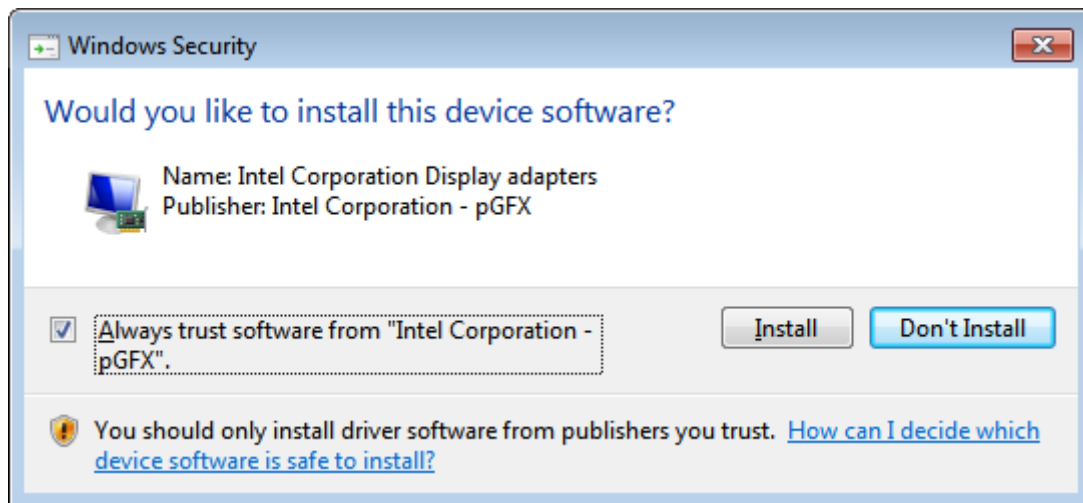
Step 7. Click **Next.**
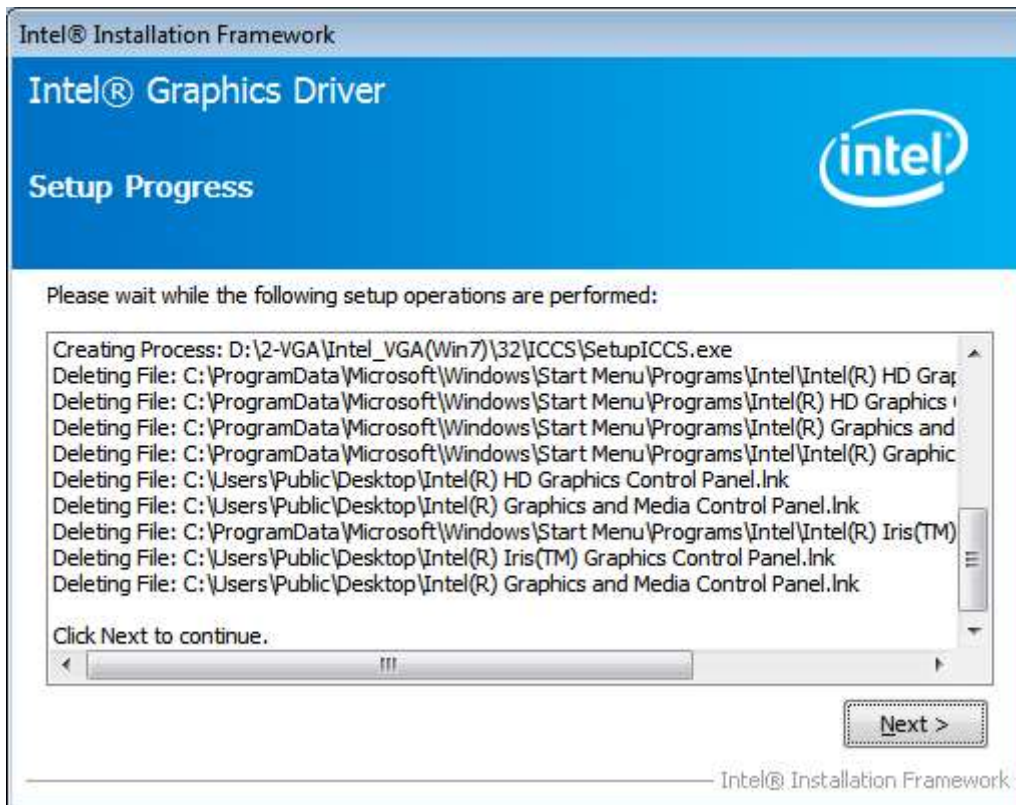
Step 8. Click **Yes, I want to restart this computer now.** Then click **Finish.**
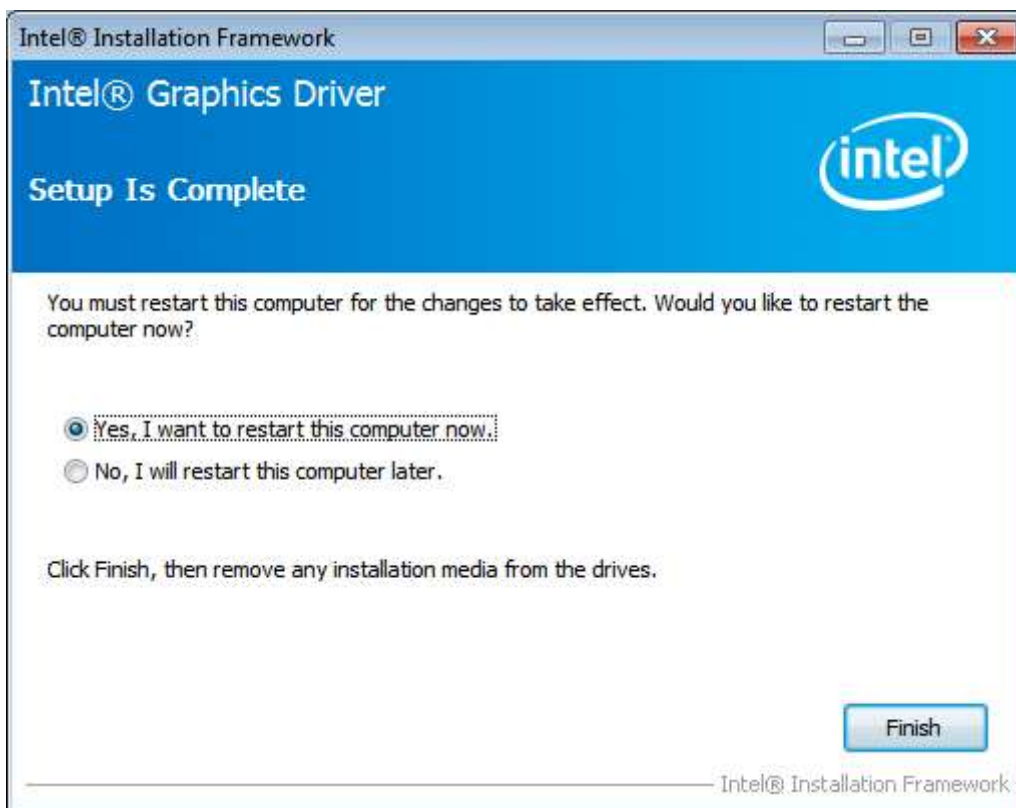
4.3 Intel® LAN Driver

To install the Intel® LAN driver, please follow the steps below.

Step 1. Select **Intel® 82574L LAN Driver** from the list**.**
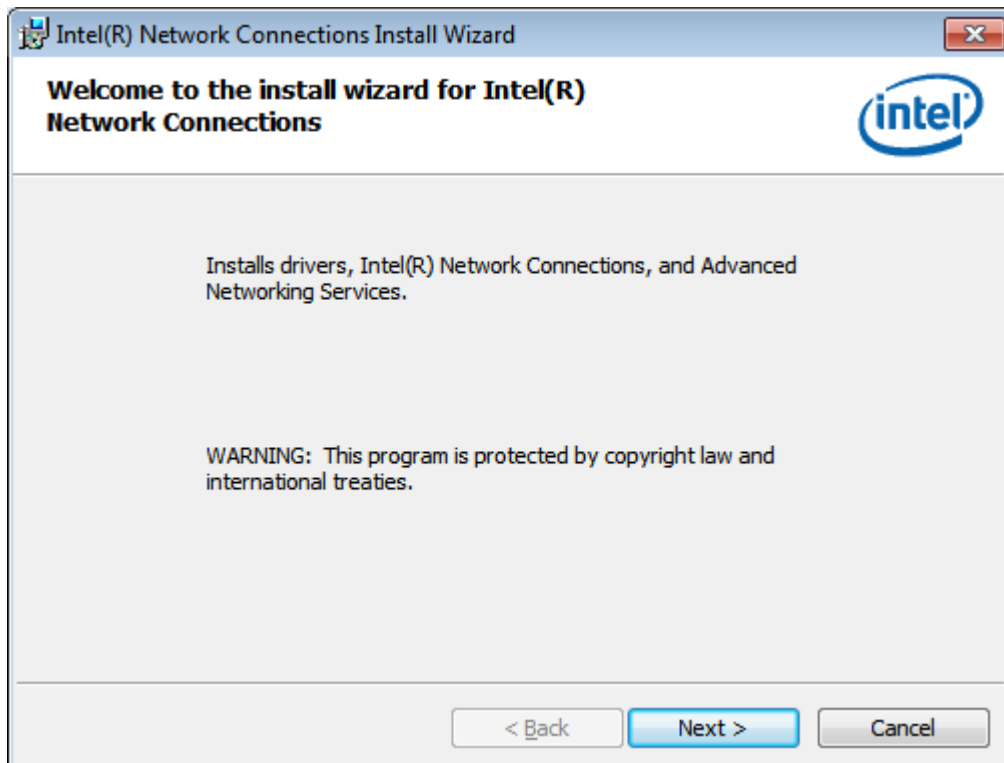
Step 2. . Click **Next.**

Step 3. Read license agreement. Click **I accept the terms in the license agreement.**
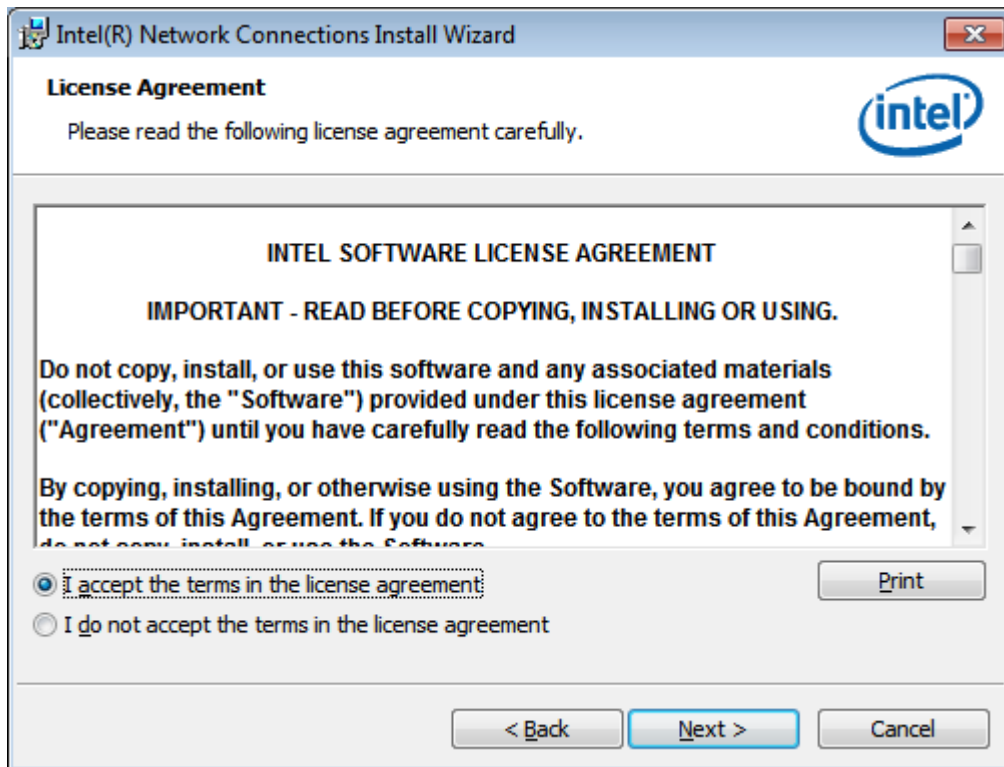
Click **Next.**

Step 4. Click **Next** to continue.
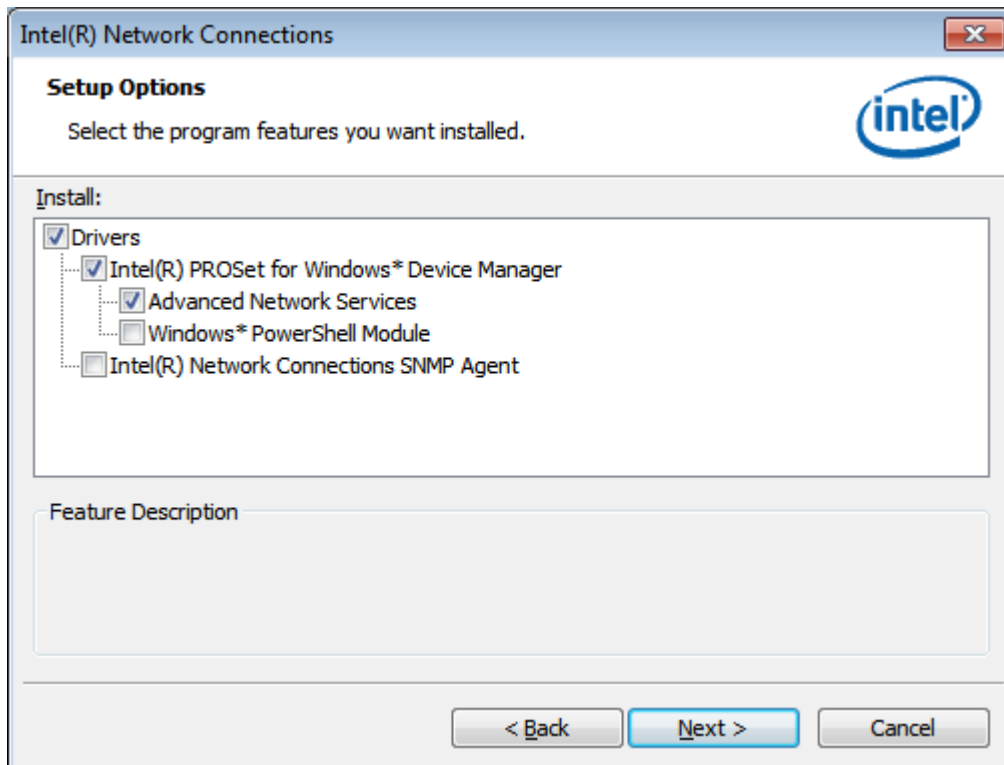
Step 5. Click **Install** to begin the installation.
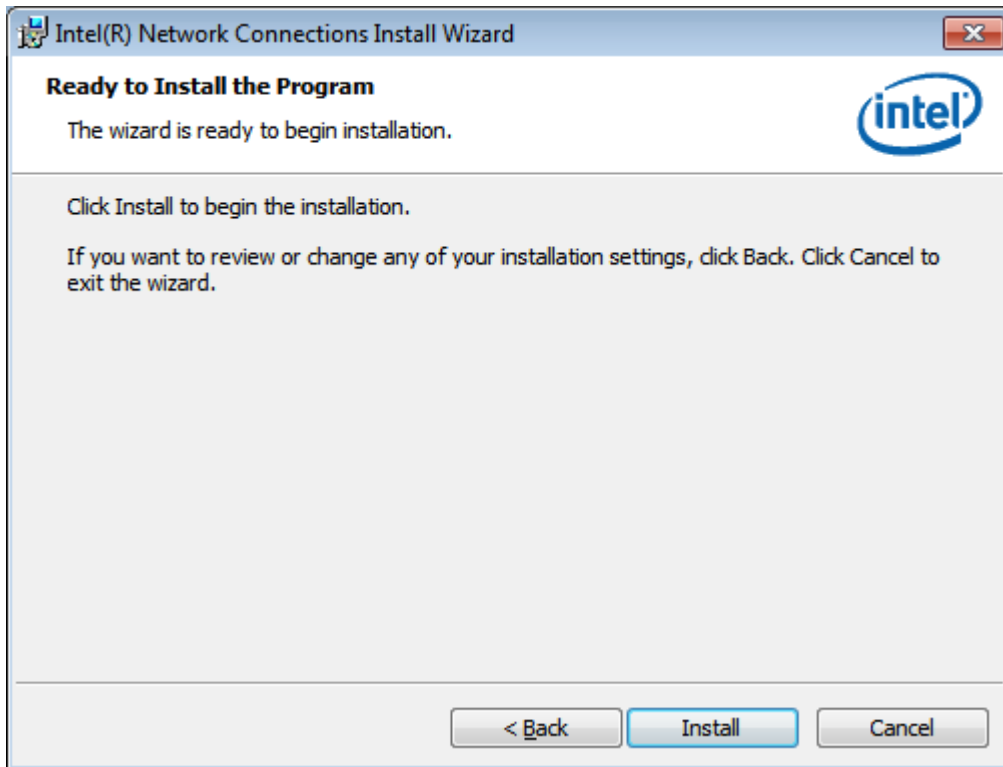
Step 6. Click **Finish** to exit the wizard.
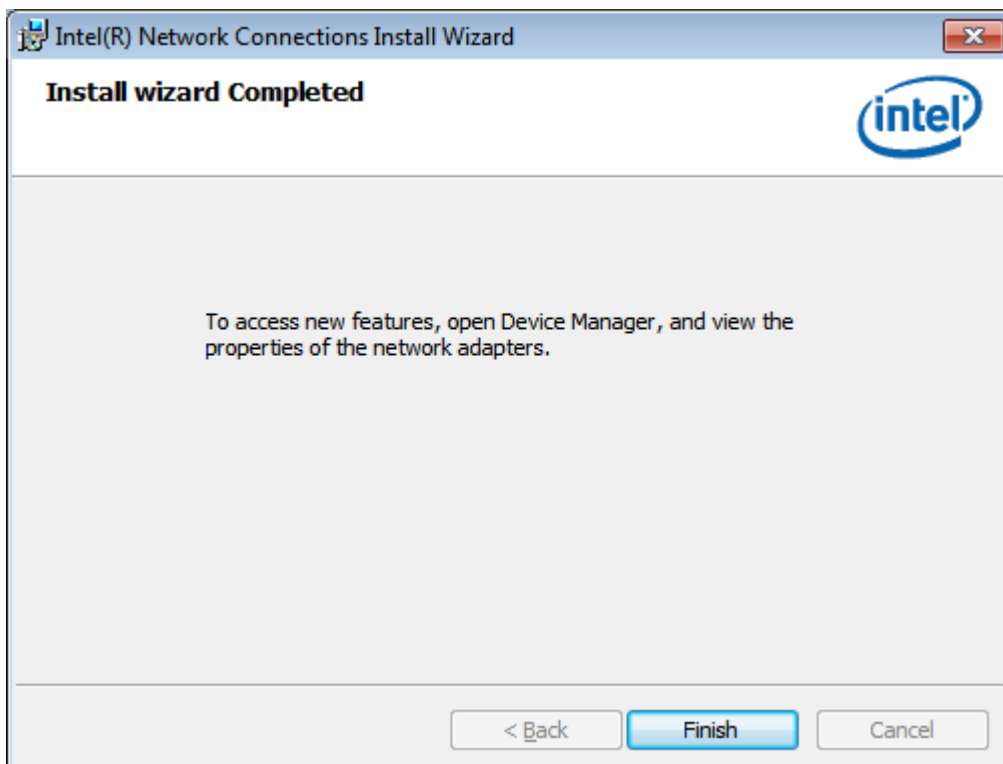
4.4 Realtek ALC662 HD Audio Driver Installation

To install the Realtek ALC662 HD Audio Driver, please follow the steps below.

Step 1. Select **Realtek AL662 HD Audio Driver** from the list

Step 2. Click **Next** to continue.
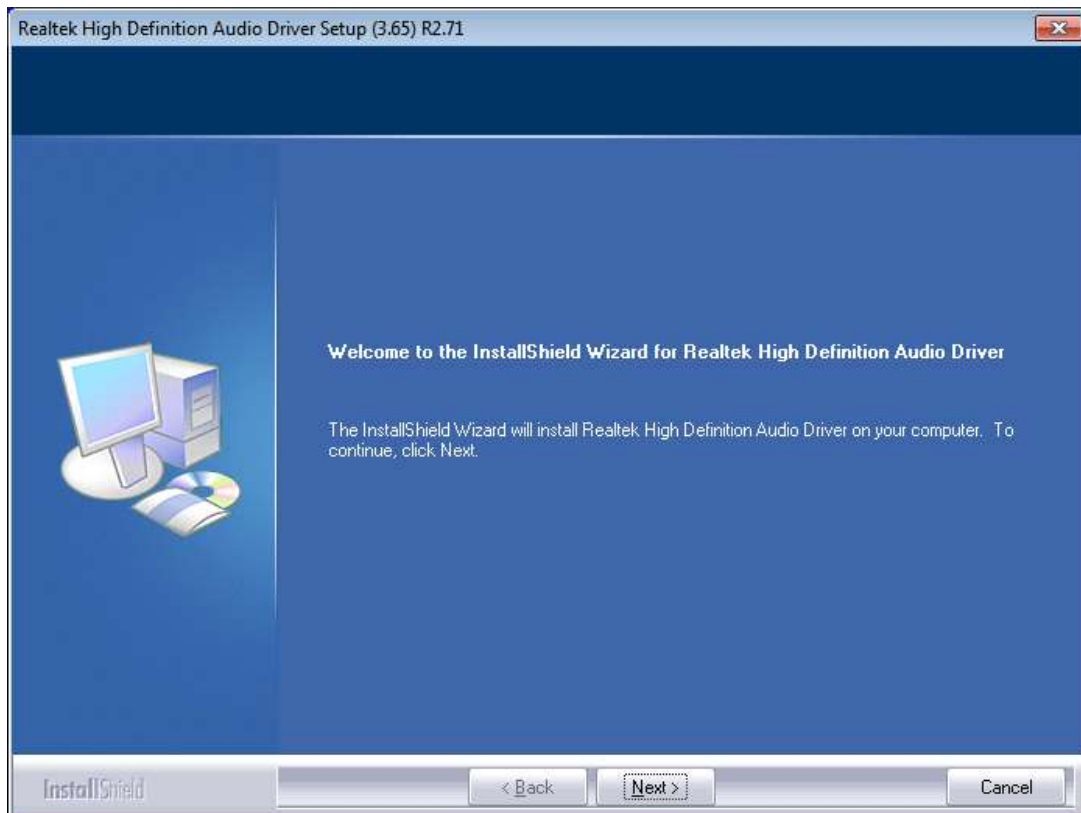
Step 3. Click **Yes, I want to restart my computer now**.   Click **Finish** to complete the installation.
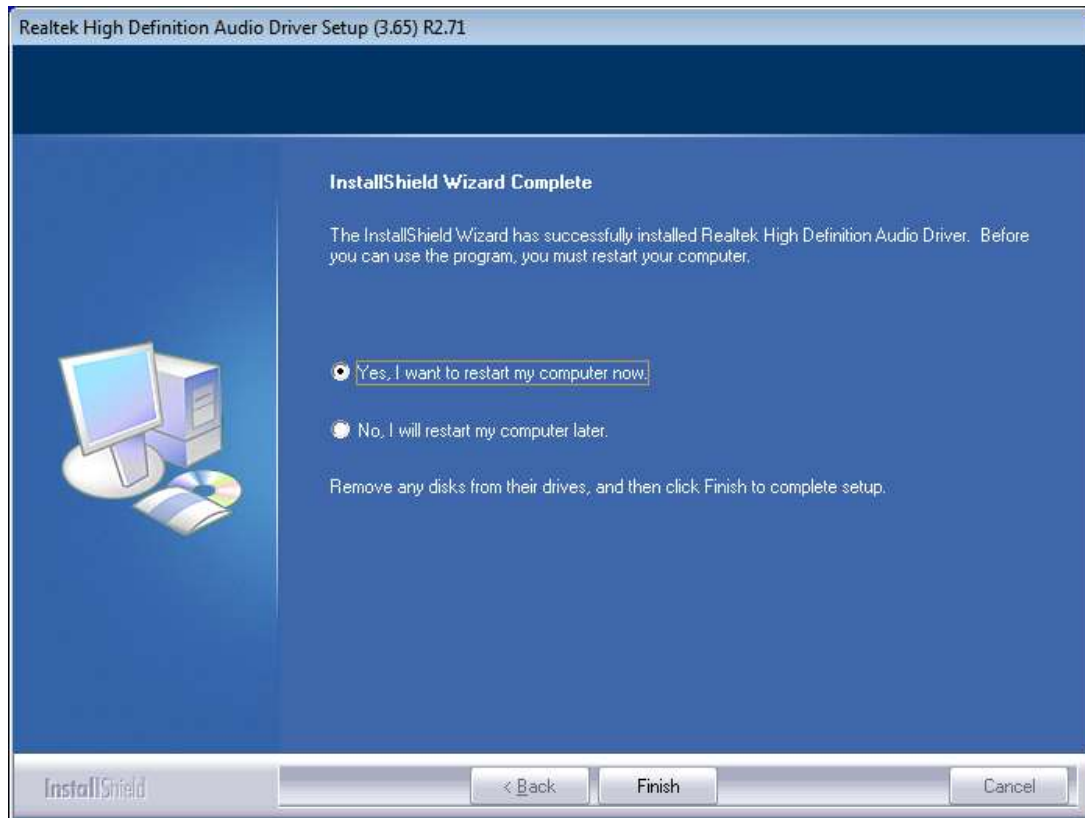
4.5 USB 3.0 Driver

To install the USB 3.0 Driver, please follow the steps below.

Step 1. Select **USB 3.0 Driver** from the list

Step 2. Click **Next** to continue.

Step 3. Read the license agreement. Then click **Yes** to continue.
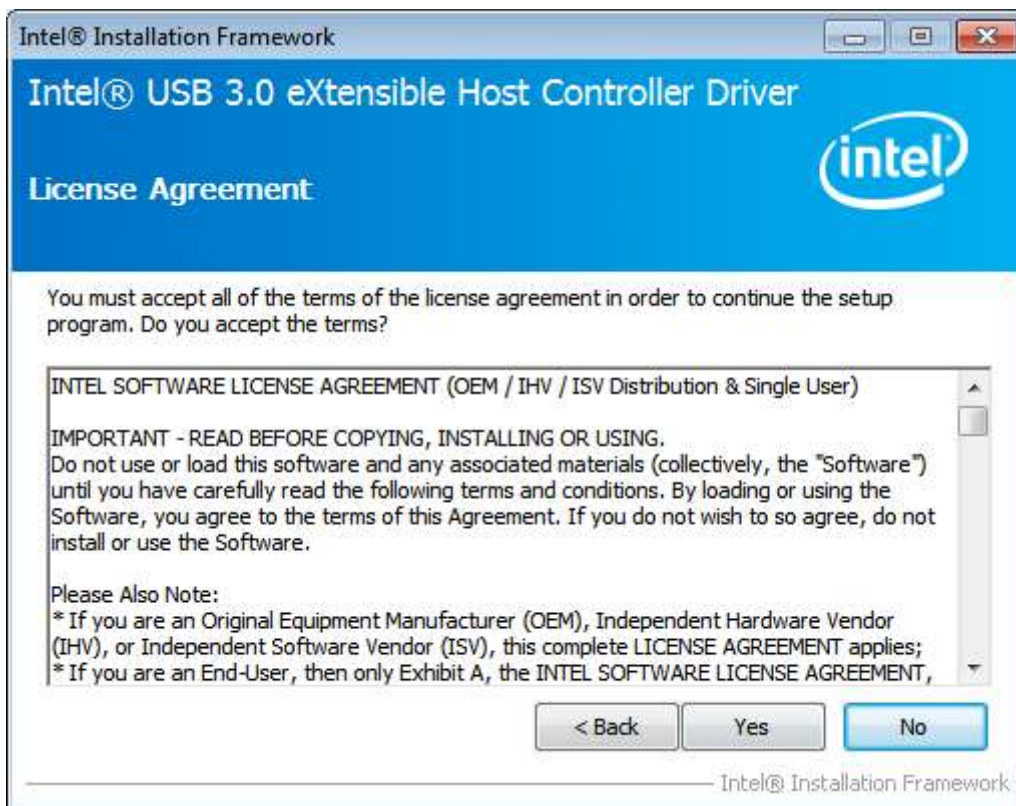
Step 4. Click **Next** to continue.
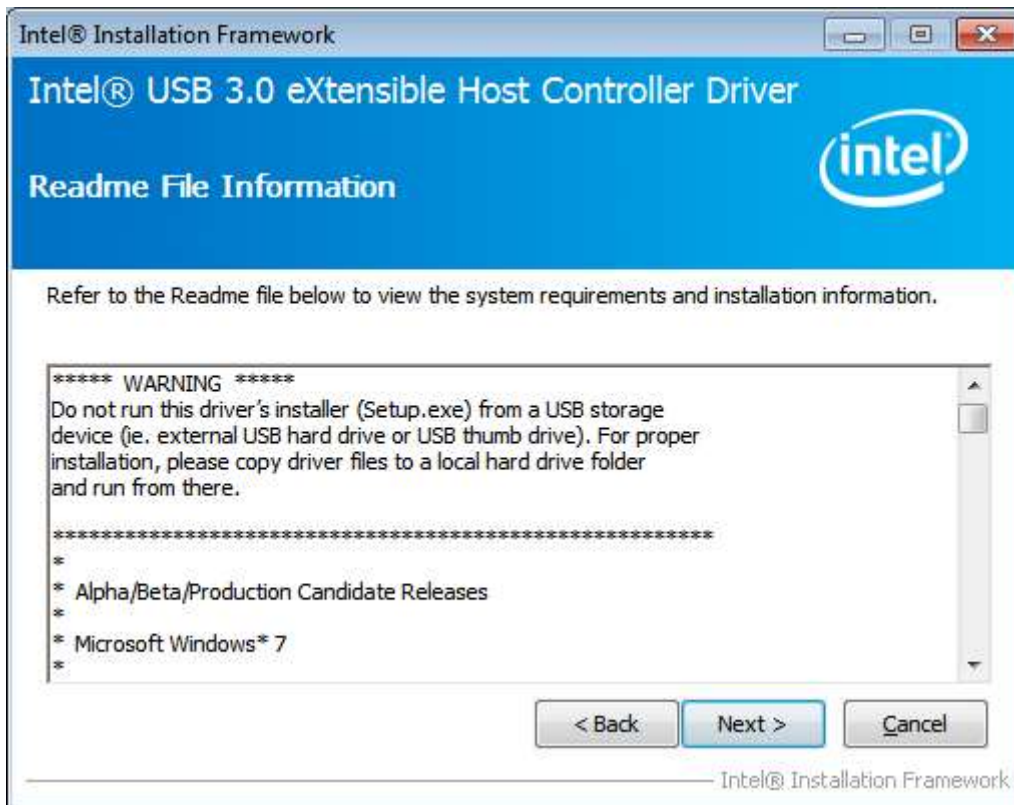
Step 5. Click **Next** to continue.
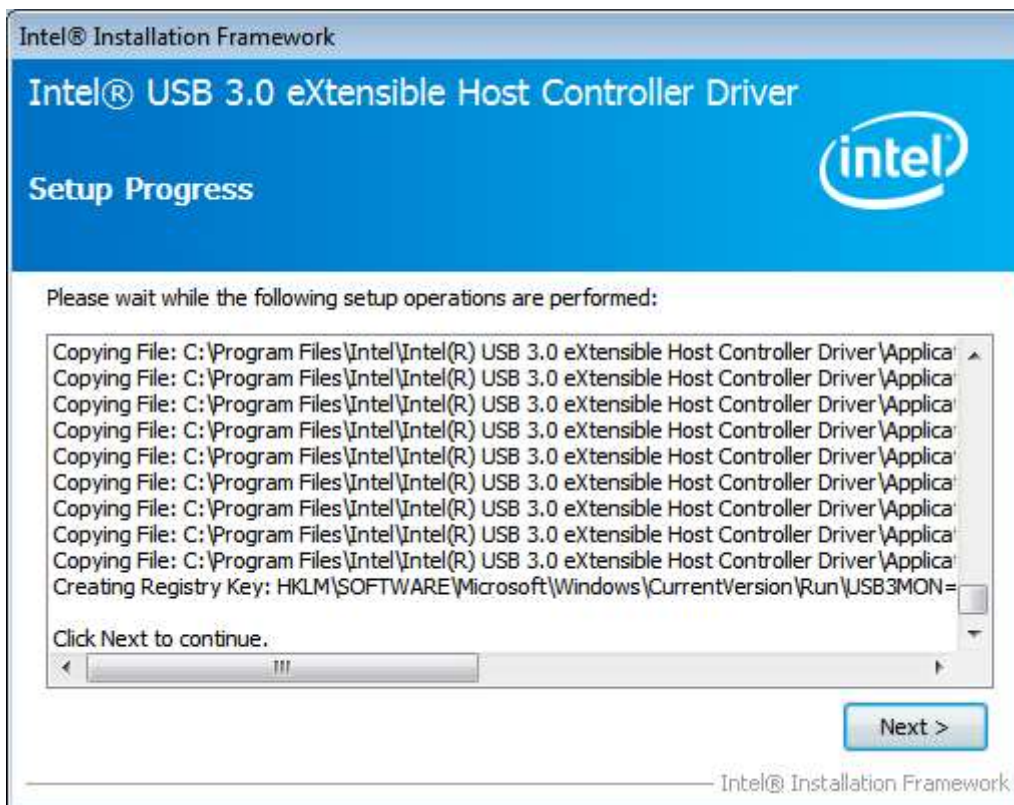
Step 6. Select **Yes, I want to restart this computer now.** Then click **Finish** to complete the installation.
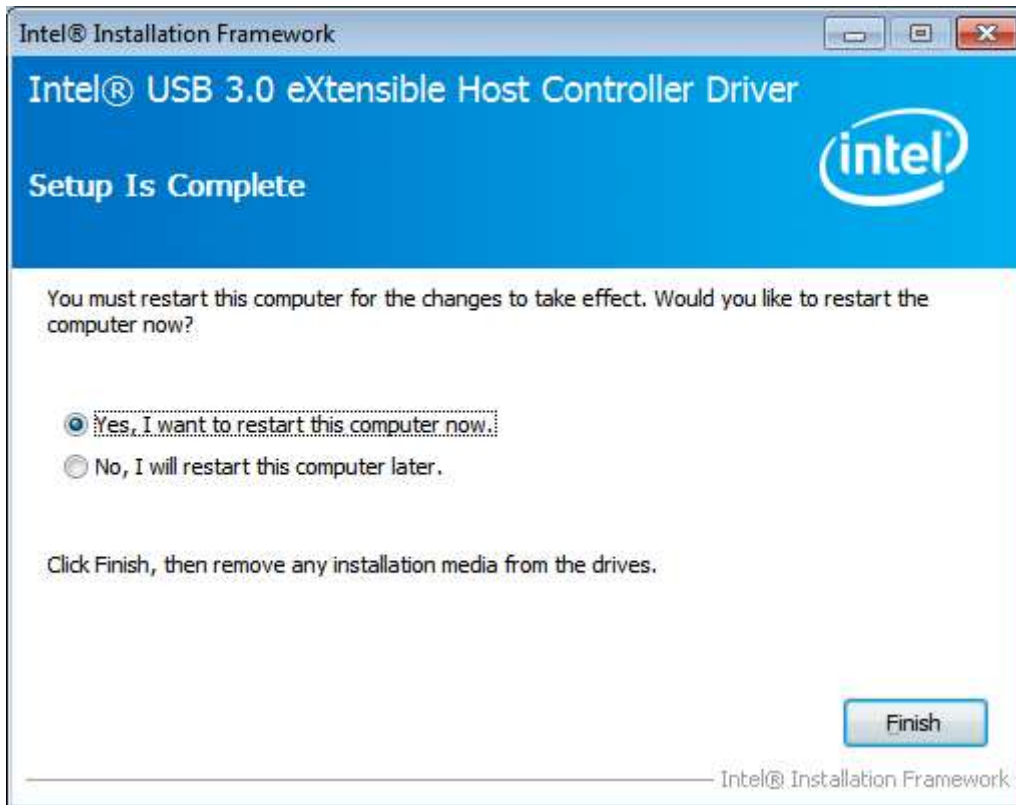
4.6 Com Driver

To install the Com Driver, please follow the steps below.

Step 1. Select **Com Driver** from the list

Step 2. Click **Next** to continue.
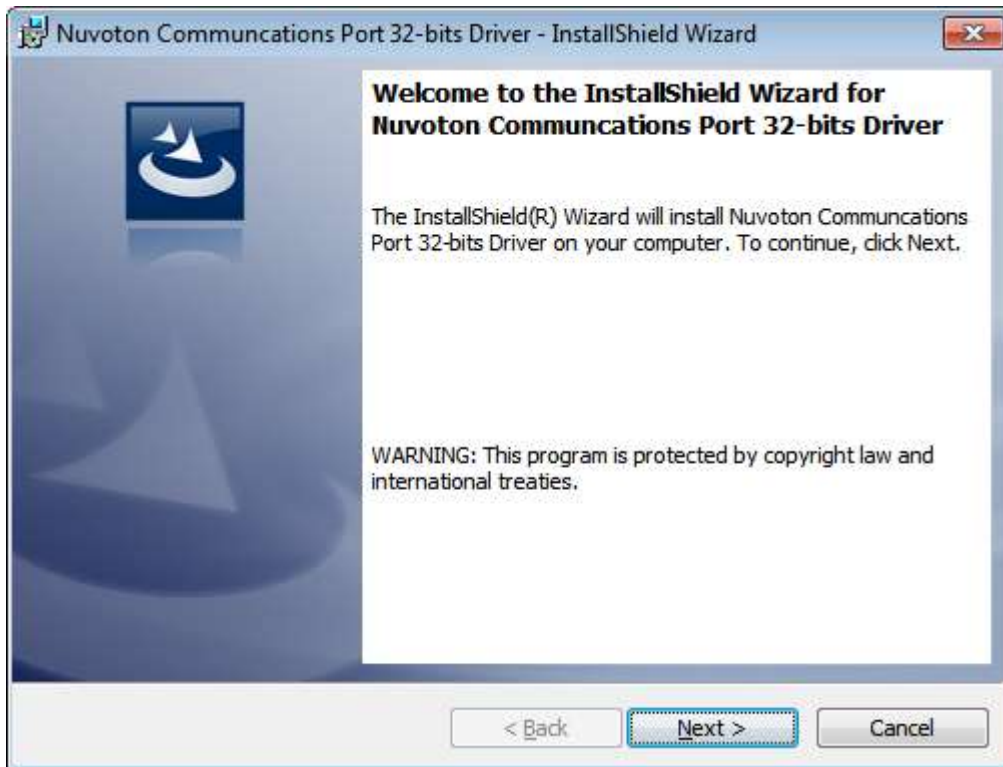
Step 3. Click **install** to begin the installation.
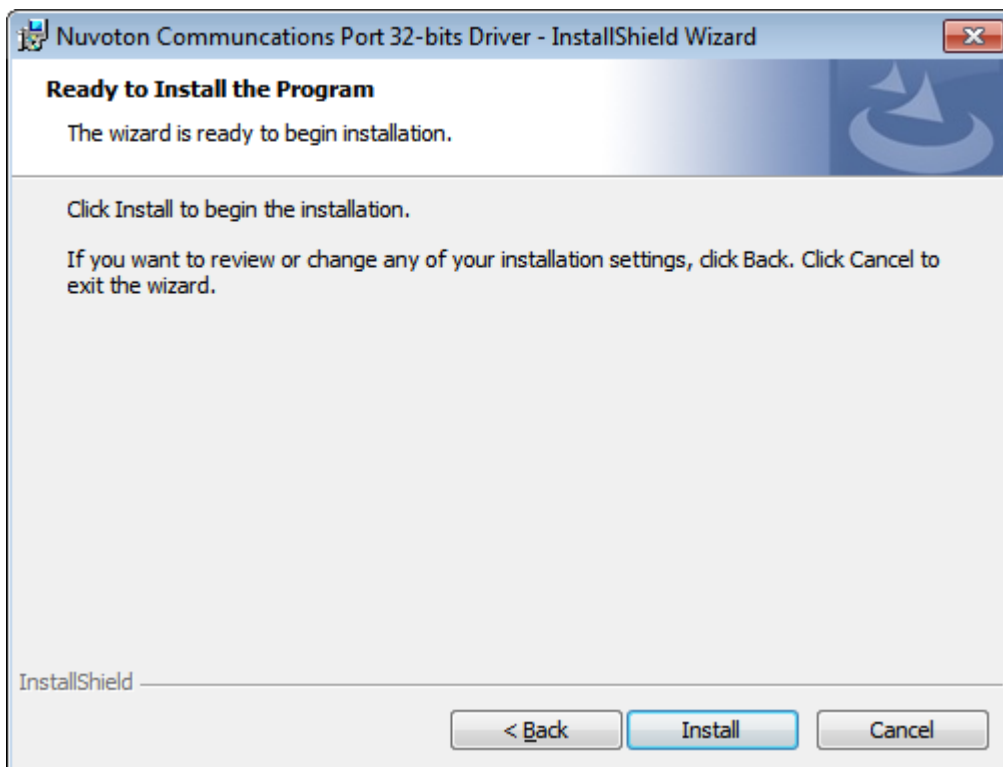
Step 4. Click **Finish** to complete the installation.
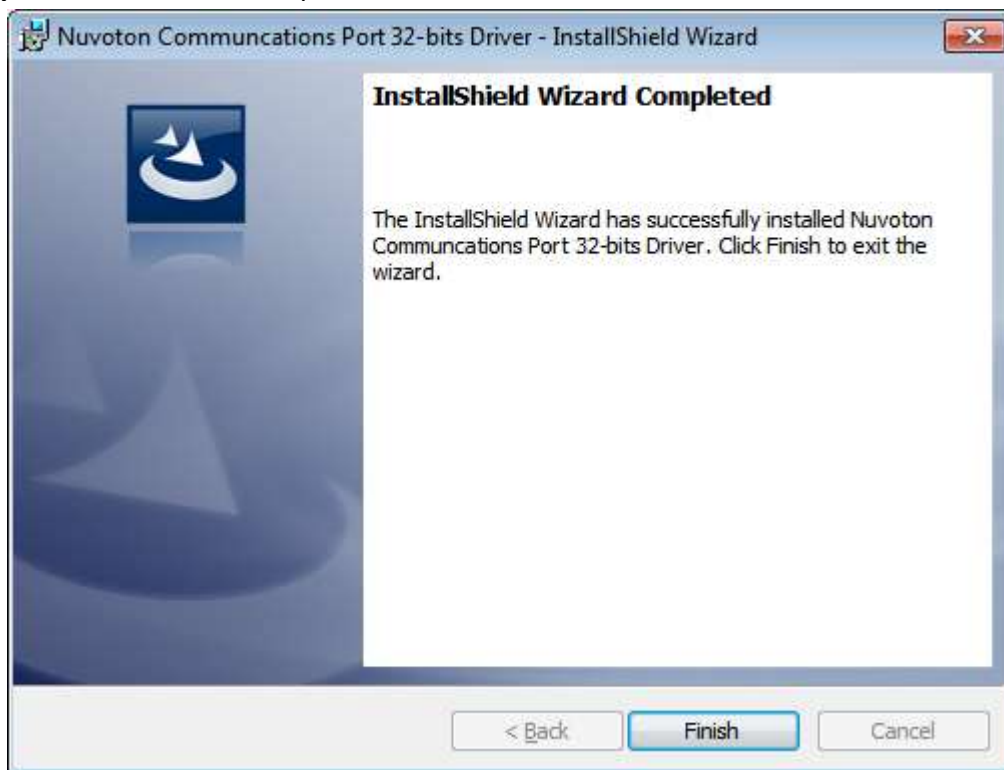
Chapter 5   Touch Screen Installation

This chapter describes how to install drivers and other software that will allow your touch screen work with different operating systems.

5.1 Windows 7/8.1/10 Universal Driver Installation for

PenMount 6000 Series

Before installing the Windows 7/8.1/10 driver software, you must have the Windows 7/8.1/10 system installed and running on your computer. You must also have one of the following PenMount 6000 series controller or control boards installed: PM6500, PM6300.

5.1.1 Installing Software (Resistive Touch)

If you have an older version of the PenMount Windows 7 driver installed in your system, please remove it first. Follow the steps below to install the PenMount DMC6000 Windows 7 driver.

Step 1. Insert the product CD, the screen below would appear. Click **Touch Panel Driver.**

Step 2. Click **Next** to continue.
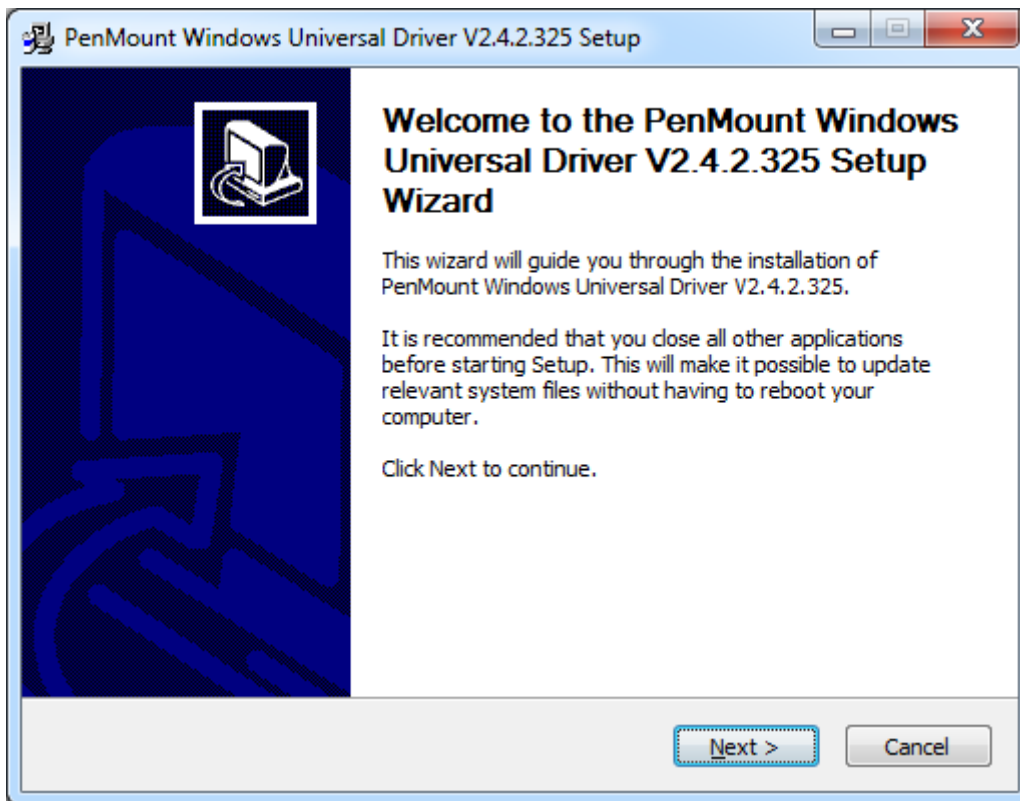
Step 3. Read the license agreement.　　Click **I Agree** to agree the license agreement.
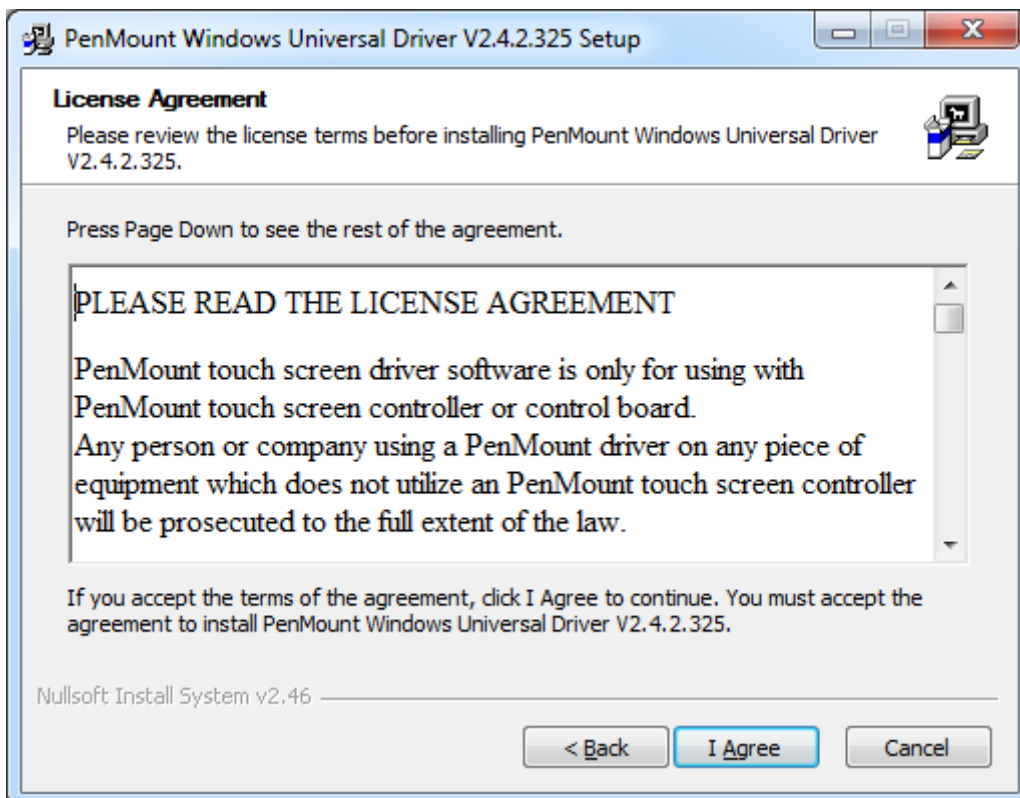
Step 4. Choose the folder in which to install PenMount Windows Universal Driver. Click **Install** to start the installation.
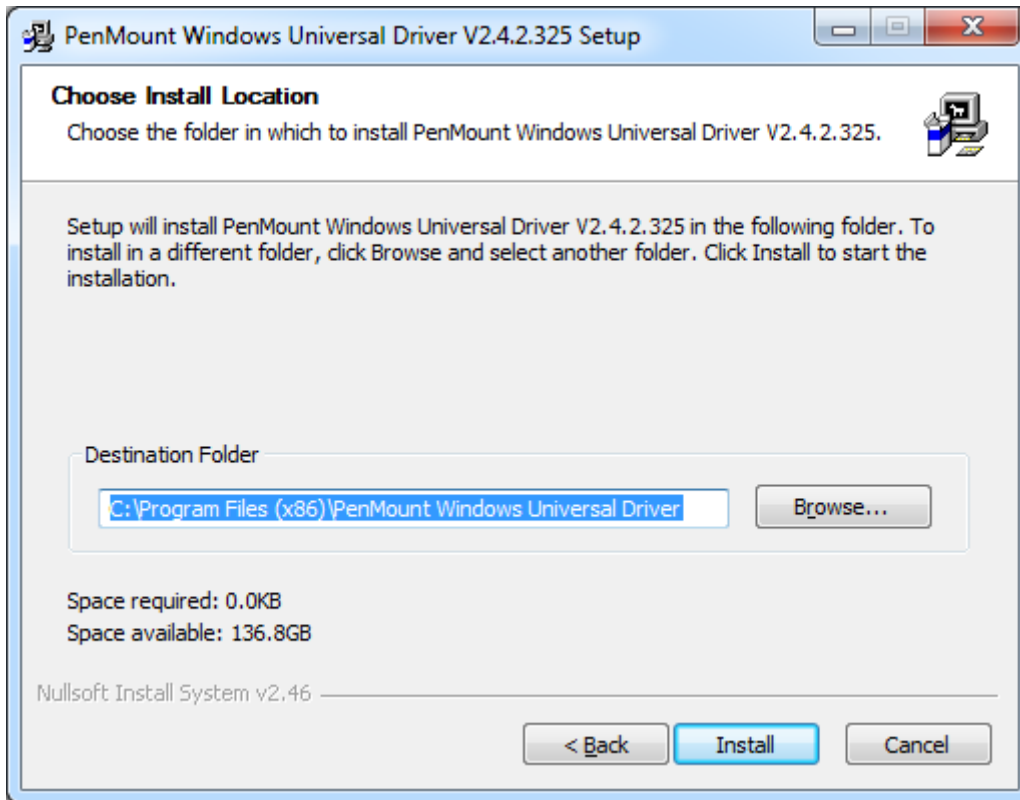
Step 5. Click **Yes** to continue.
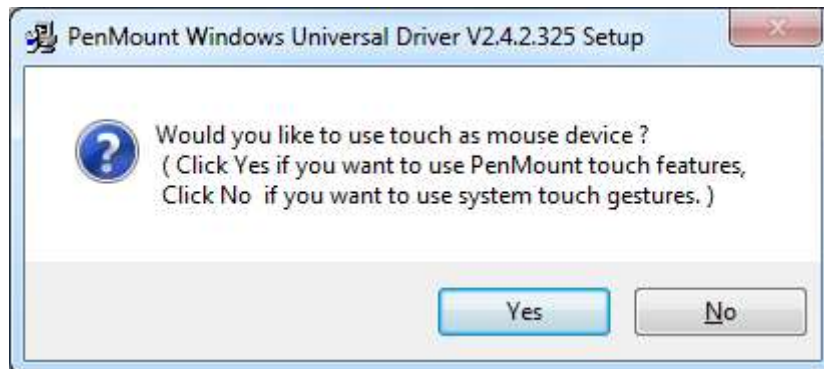
Step 6. Click **Finish** to complete installation.
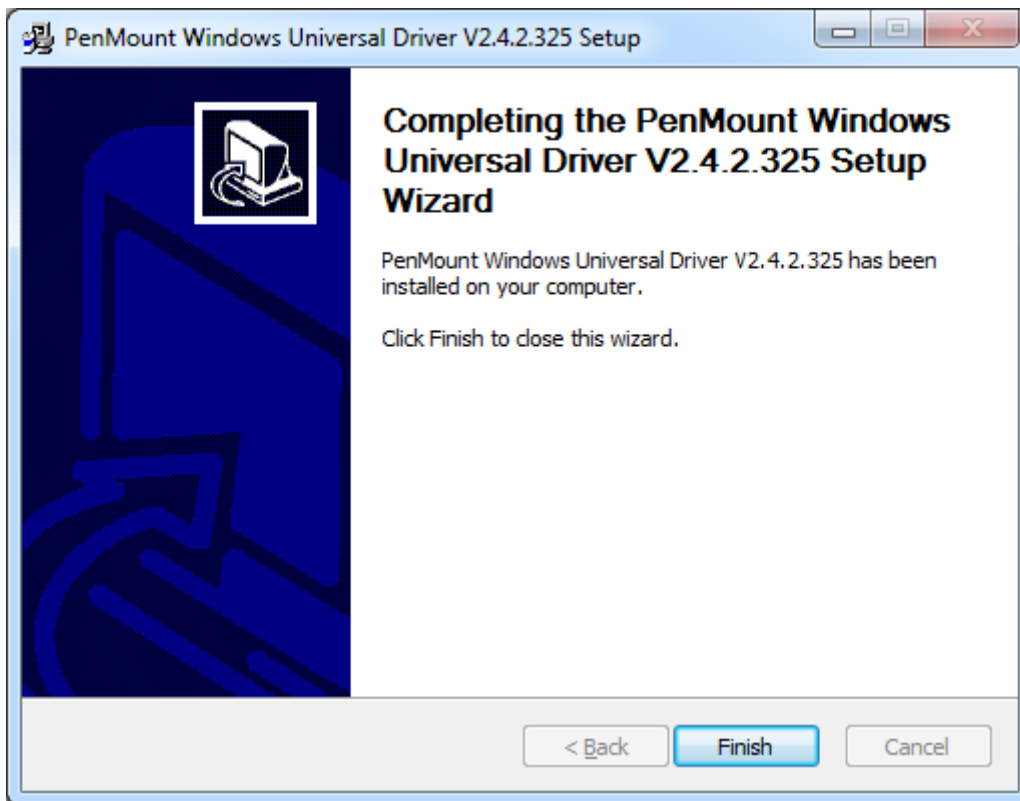
5.1.2 Installing Software (Projected Capacitive)

Step 1. Insert the product CD, the screen below would appear. Click touch panel driver.

Step 2. Click **Next** to continue.
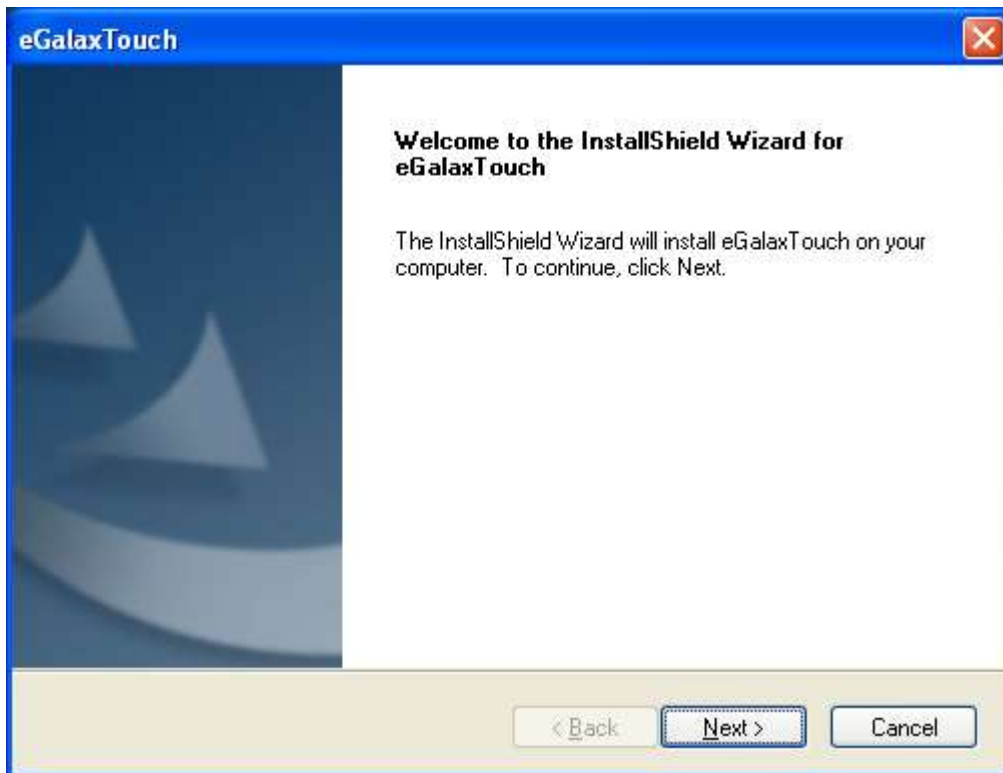
Step 3. Select **I accept the terms of the license agreement**.　Click **Next.**
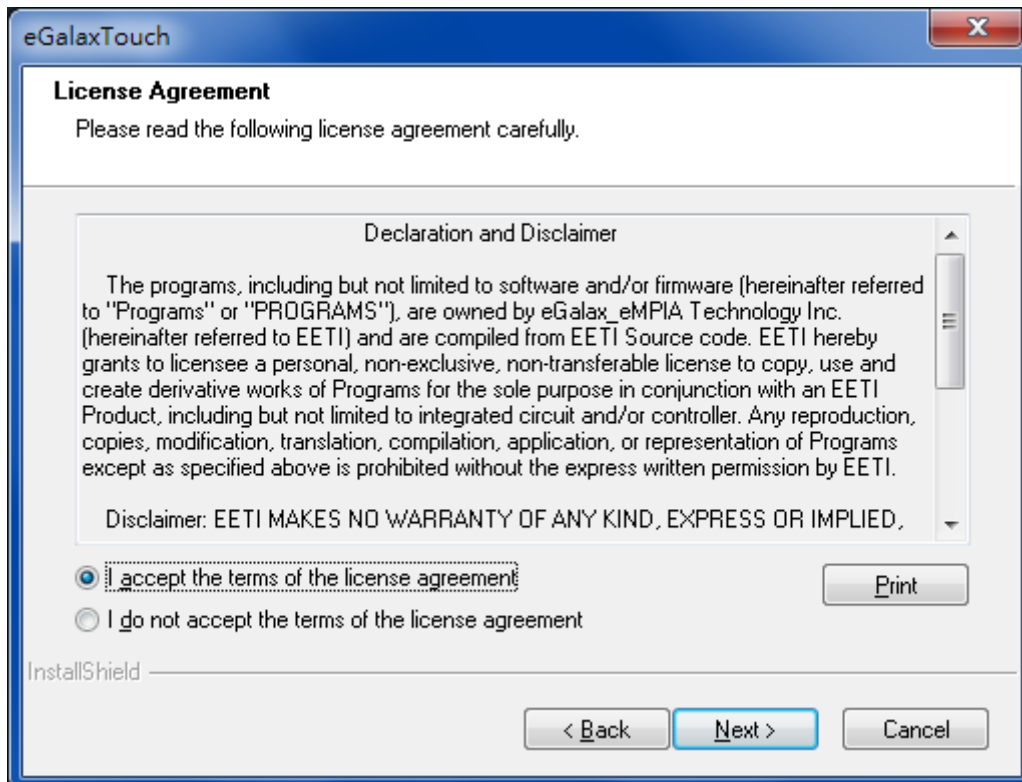
Step.4. Click **Next** to continue.
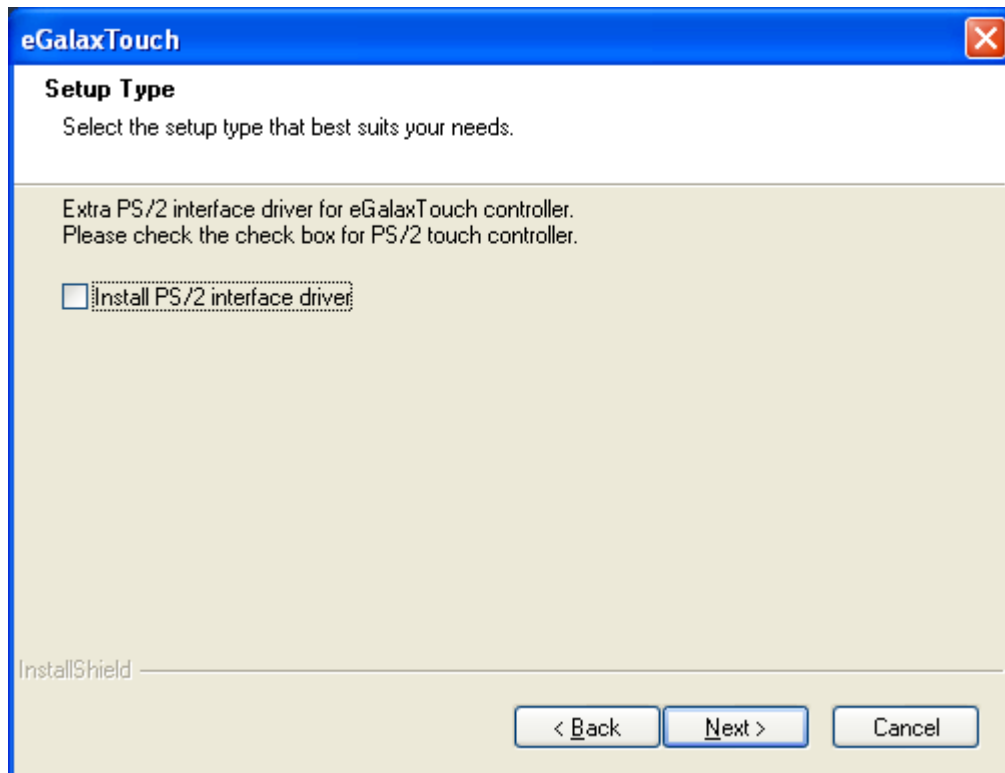
Step 5. Click **Install RS232 interface driver**.
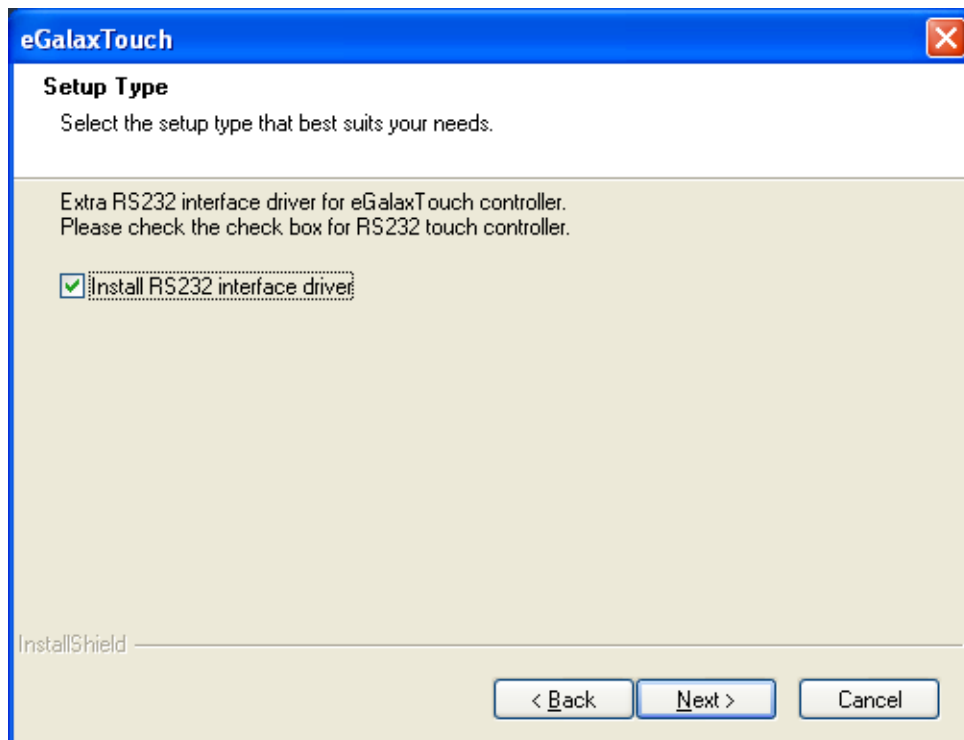
Step 6. Select **None**.   Click **Next**.
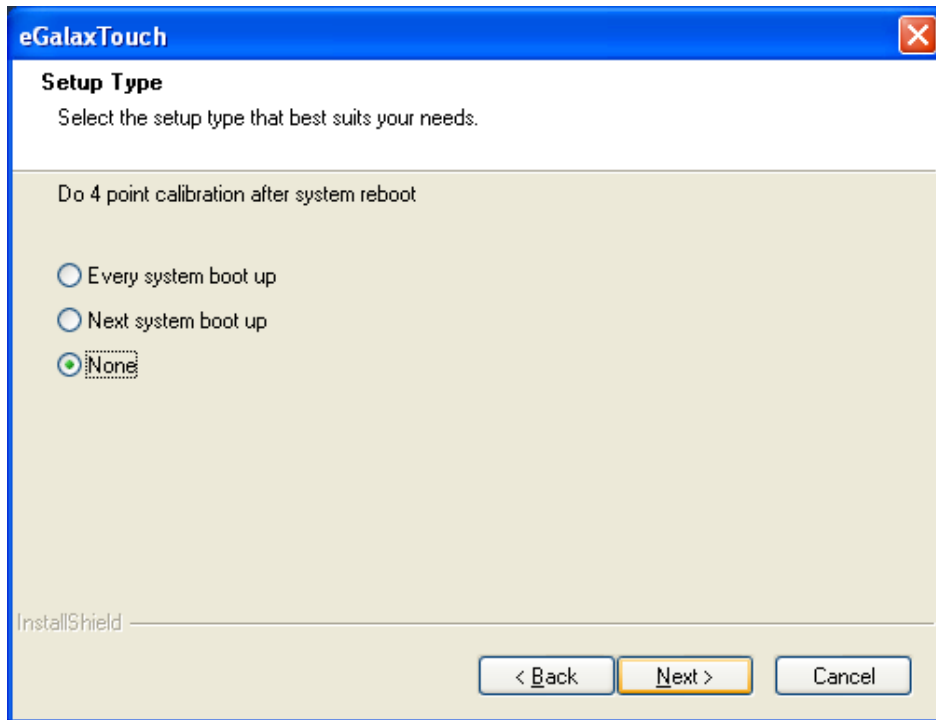
Step 7. Click **OK.**
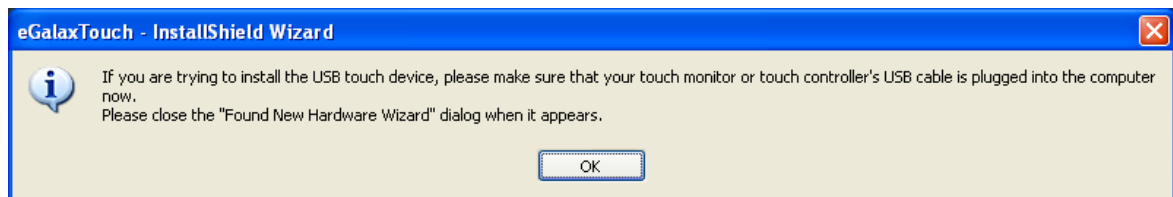
Step 8. Click **Support Muti-Monitor System**.   Click **Next.**
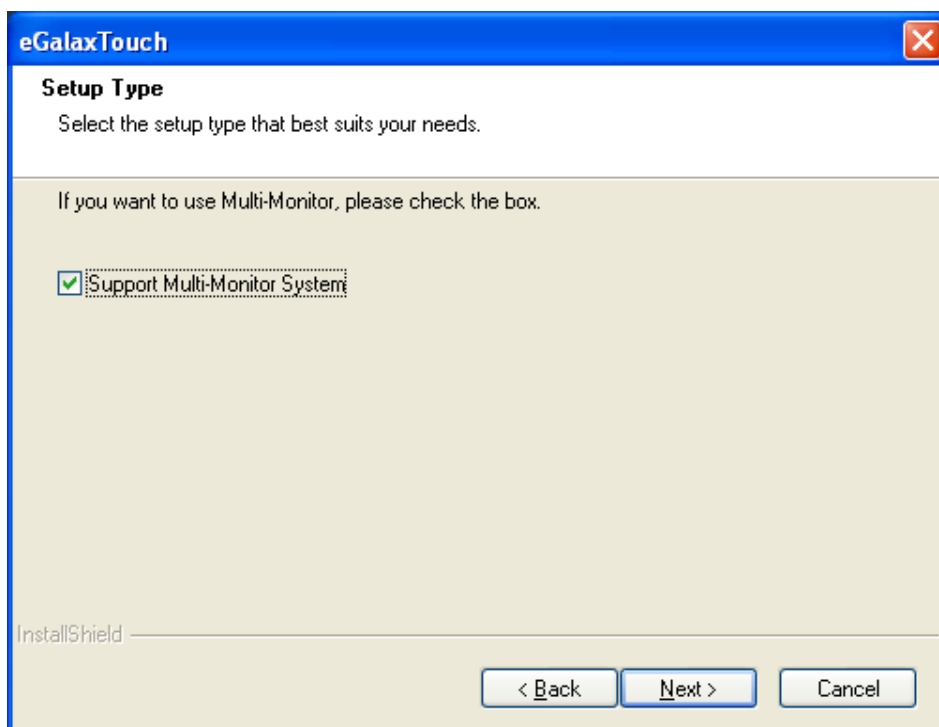
Step 9. Go to **C:\Program Files\eGalaxTouch**. Click **Next**.
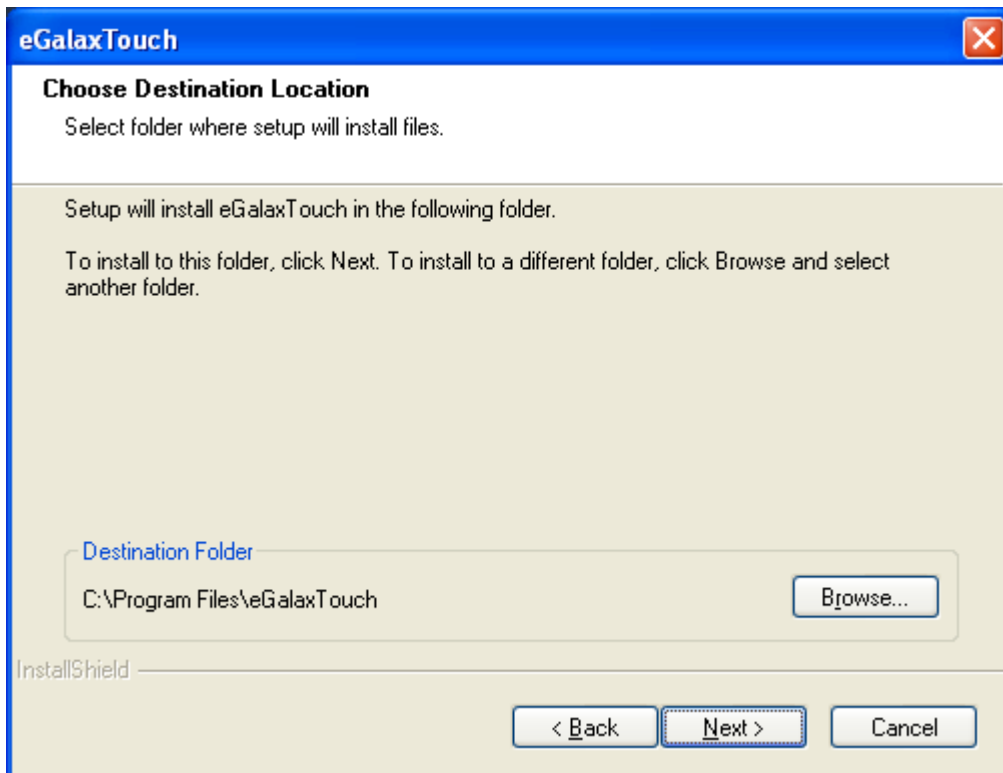
Step 10. Click **Next.**
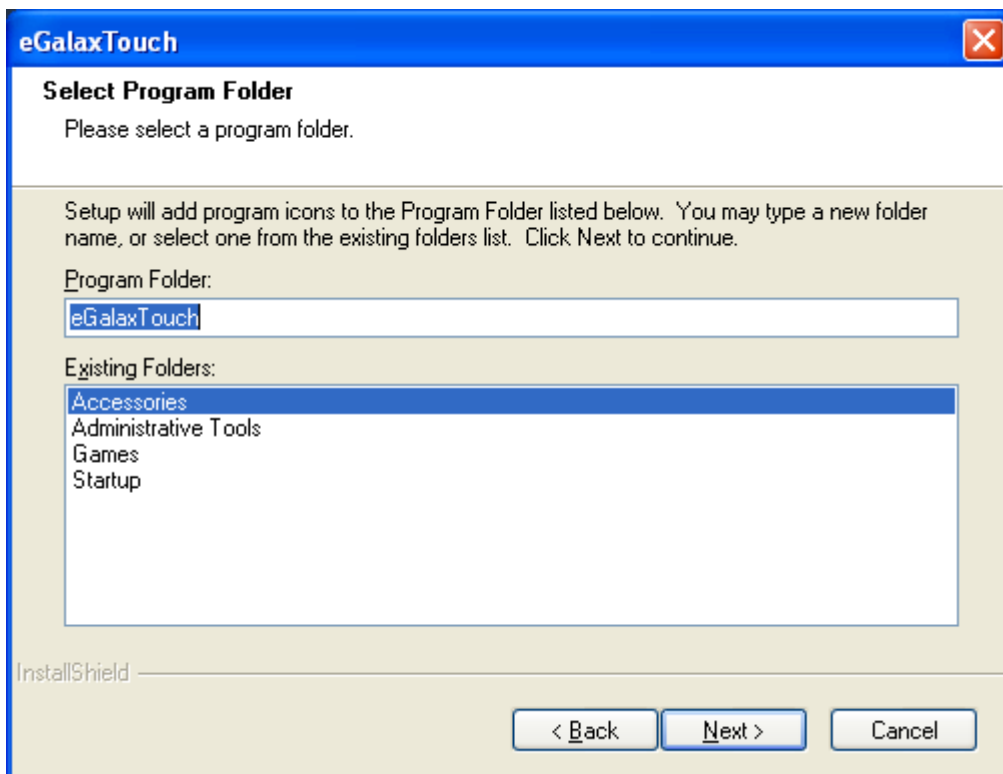
Step 11. Click **Create a eGalaxTouch Utility shortcut on desktop**.　Click **Next**.
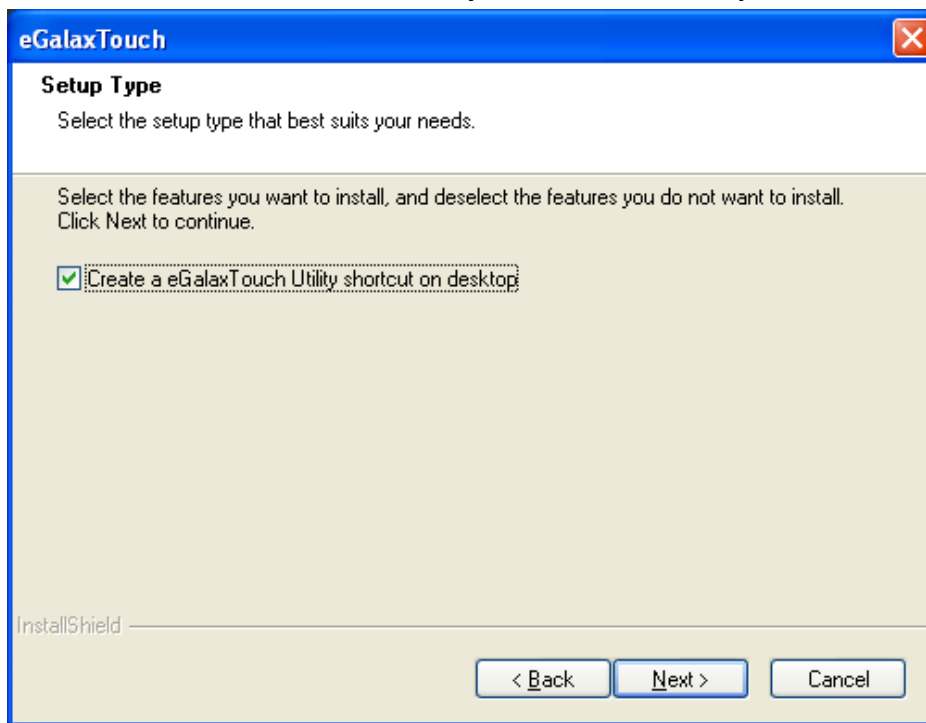
Step 12. Wait for installation.
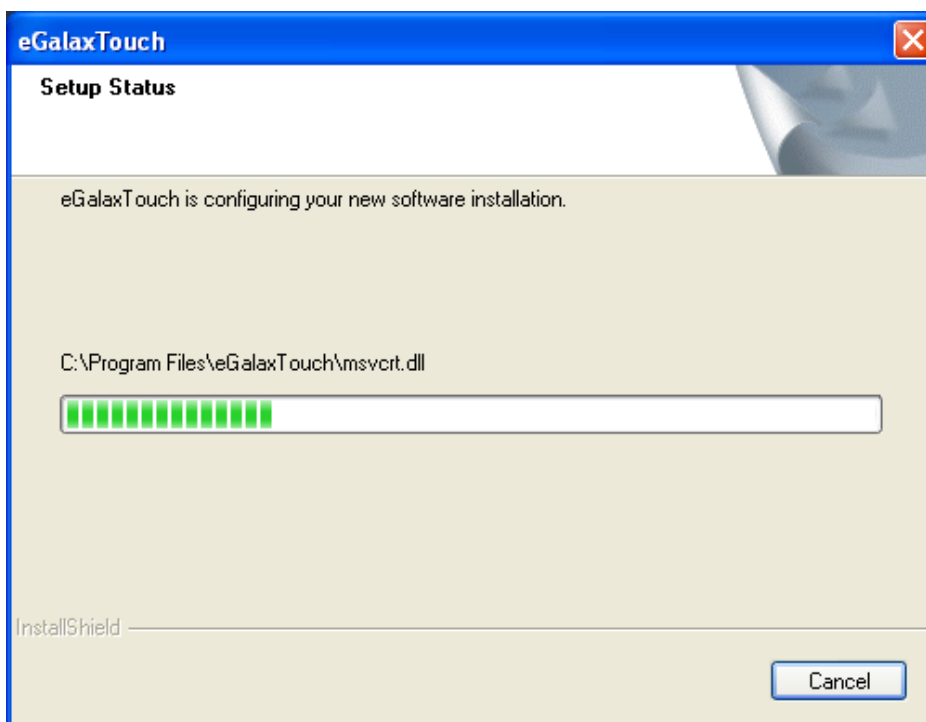
Step 13. Click **Yes** to do 4 point calibration.
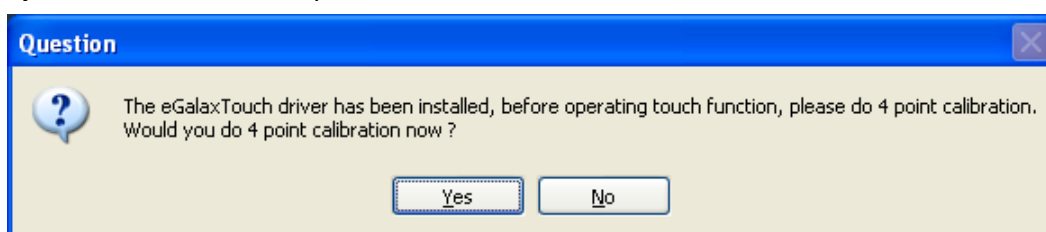
5.2 Software Functions

5.2.1 Software Functions(Resistive Touch)

Upon rebooting, the computer automatically finds the new 6000 controller board. The touch screen is connected but not calibrated. Follow the procedures below to carry out calibration.

1. After installation, click the PenMount Monitor icon "PM" in the menu bar.

2. When the PenMount Control Panel appears, select a device to "Calibrate."

PenMount Control Panel(Resistive Touch)

The functions of the PenMount Control Panel are **Device, Multiple Monitors ,Tools** and **About**, which are explained in the following sections.

Device

In this window, you can find out that how many devices be detected on your system.
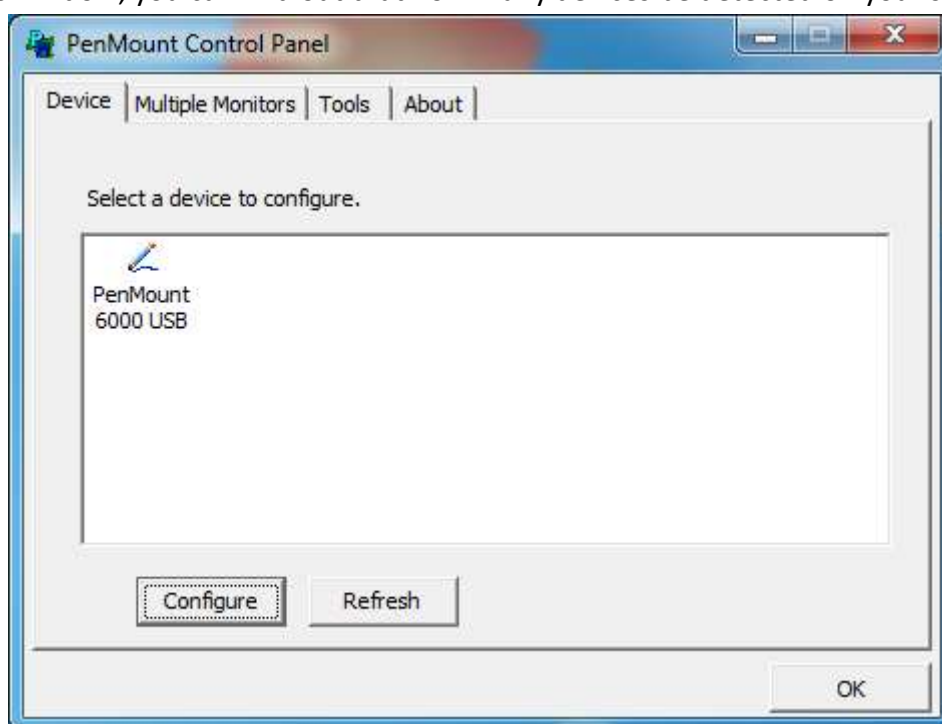
Calibrate

This function offers two ways to calibrate your touch screen. 'Standard Calibration' adjusts most touch screens. 'Advanced Calibration' adjusts aging touch screens.

Standard Calibration	**Click this button and arrows appear pointing to red squares. Use your finger or stylus to touch the red squares in sequence. After the fifth red point calibration is complete. To skip, press 'ESC'.**
Advanced Calibration	**Advanced Calibration uses 4, 9, 16 or 25 points to effectively calibrate touch panel linearity of aged touch screens. Click this button and touch the red squares in sequence with a stylus. To skip, press ESC'.**

Step 1. Please select a device then click "Configure". You can also double click the device too.
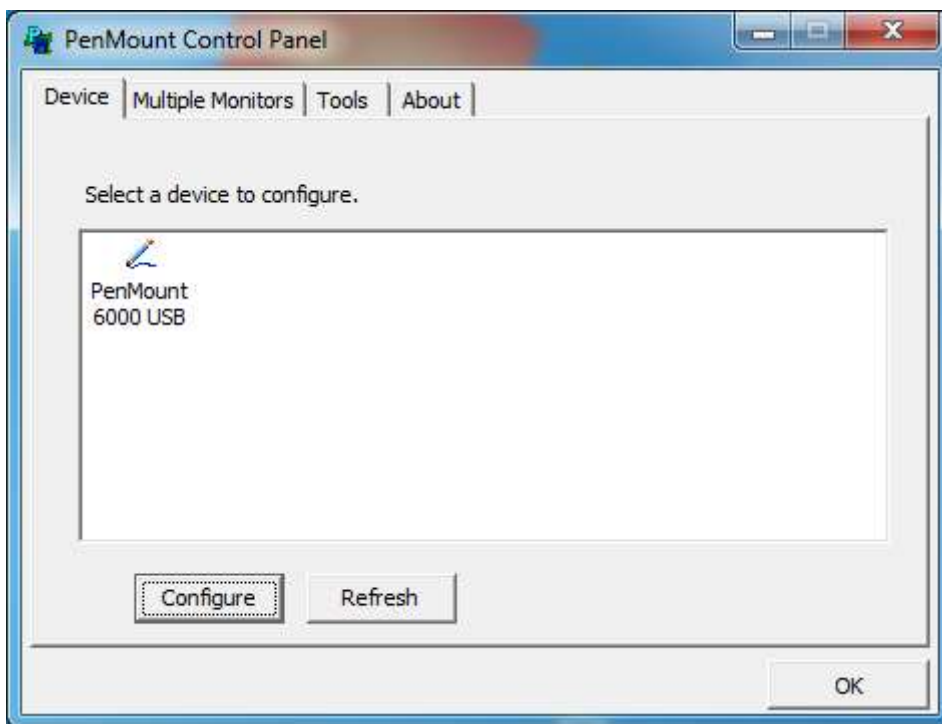
Step 2. Click "**Standard Calibration**" to start calibration procedure
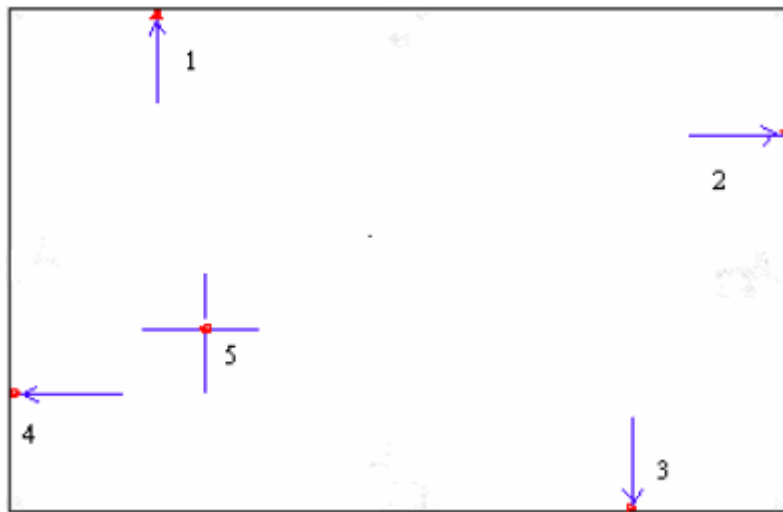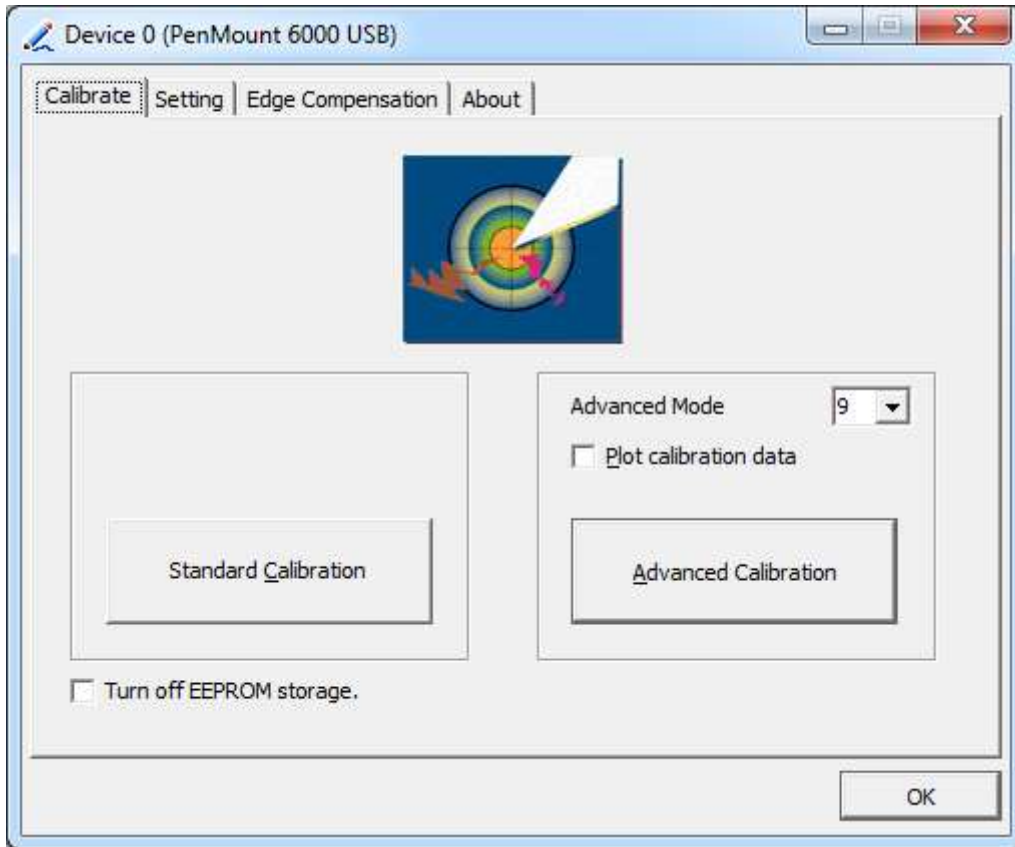
NOTE: The older the touch screen, the more Advanced Mode calibration points you need for an accurate calibration. Use a stylus during Advanced Calibration for greater accuracy. Please follow the step as below:

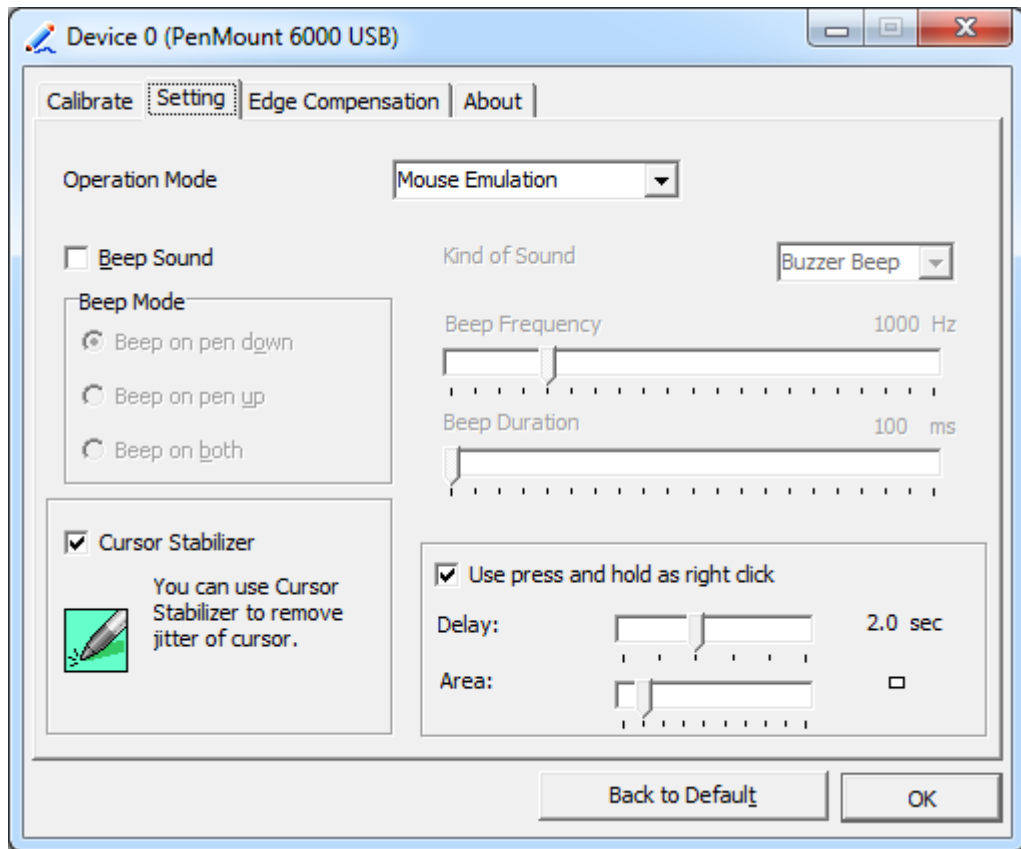**Step 3.** Select **Device** to calibrate, then you can start to do **Advanced Calibration**.
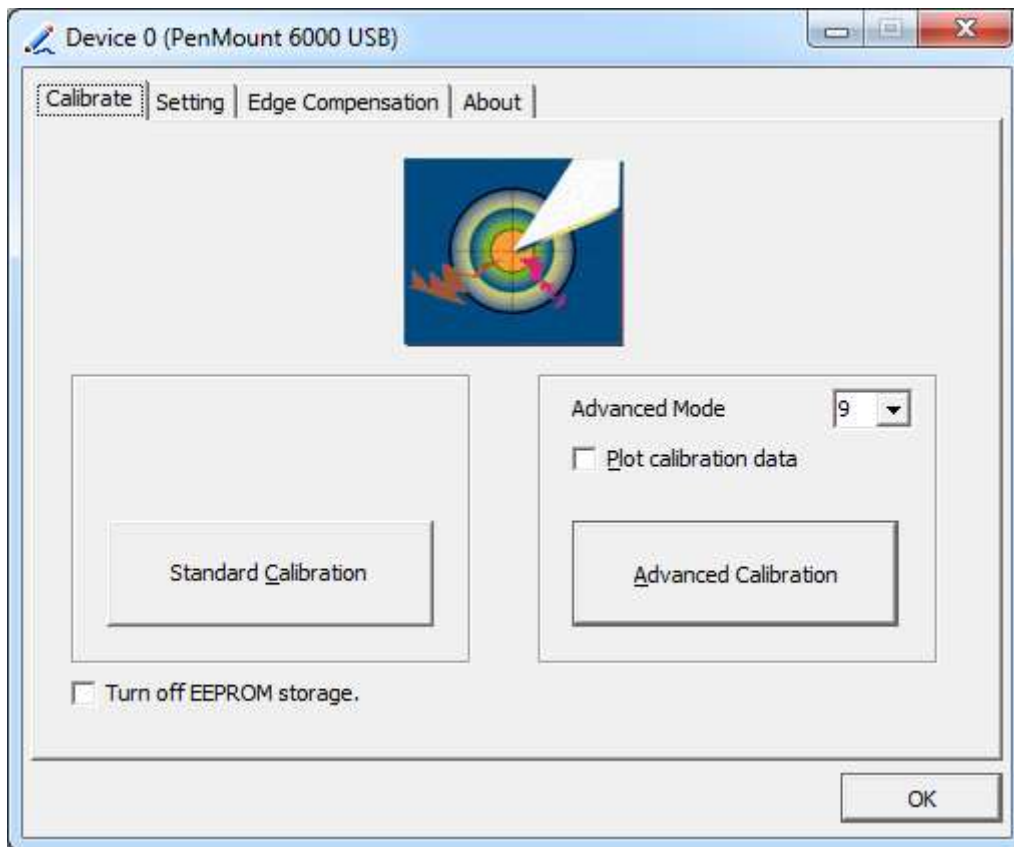
NOTE: Recommend to use a stylus during Advanced Calibration for greater accuracy.

Plot Calibration Data	**Check this function and a touch panel linearity comparison graph appears when you have finished Advanced Calibration. The blue lines show linearity before calibration and black lines show linearity after calibration.**
Turn off EEPROM storage	**The function disable for calibration data to write in Controller. The default setting is Enable.**

Setting

| Touch Mode	**This mode enables and disables the mouse's ability to drag on-screen icons – useful for configuring POS terminals.** **Mouse Emulation – Select this mode and the mouse functions as normal and allows dragging of icons.** **Click on Touch – Select this mode and mouse only provides a click function, and dragging is disables.**
Beep Sound	**Enable Beep Sound – turns beep function on and off** **Beep on Pen Down – beep occurs when pen comes down** **Beep on Pen Up – beep occurs when pen is lifted up** **Beep on both – beep occurs when comes down and lifted up** **Beep Frequency – modifies sound frequency** **Beep Duration – modifies sound duration**
Cursor Stabilizer	**Enable the function support to prevent cursor shake.**
Use press and hold as right click	**You can set the time out and area for you need.**

Edge Compensation

You can use Edge Compensation to calibrate more subtly.
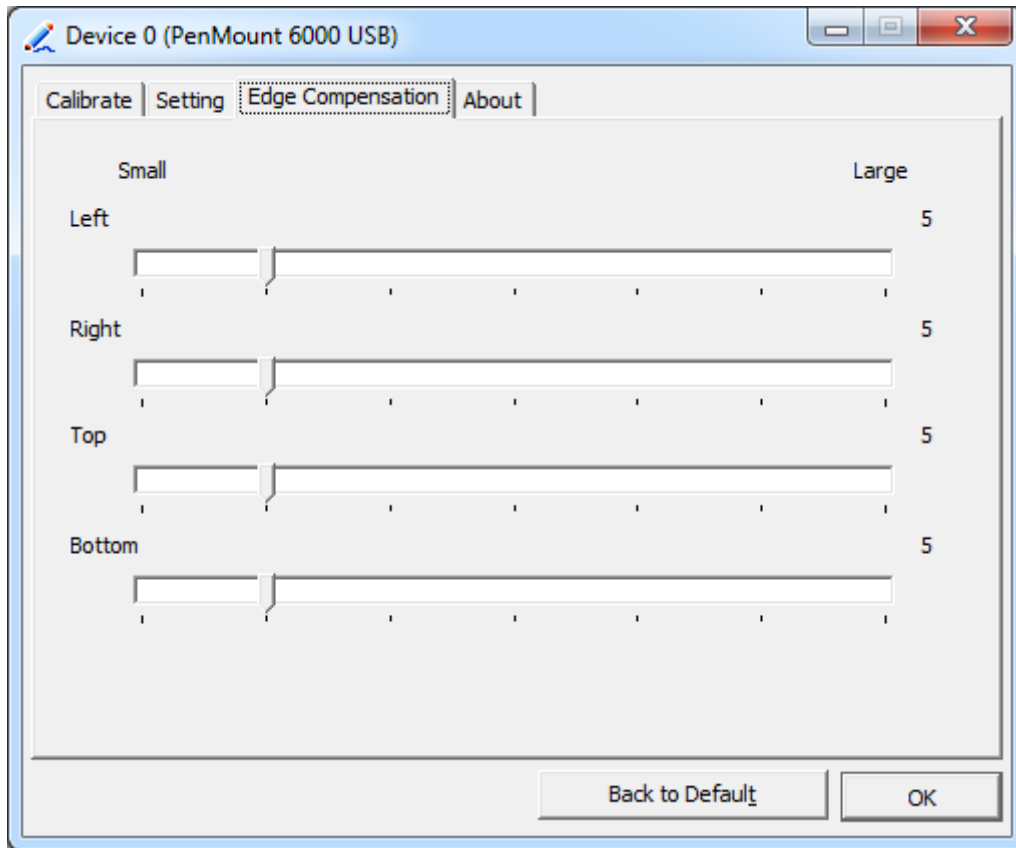
About

This panel displays information about the PenMount controller and driver version.
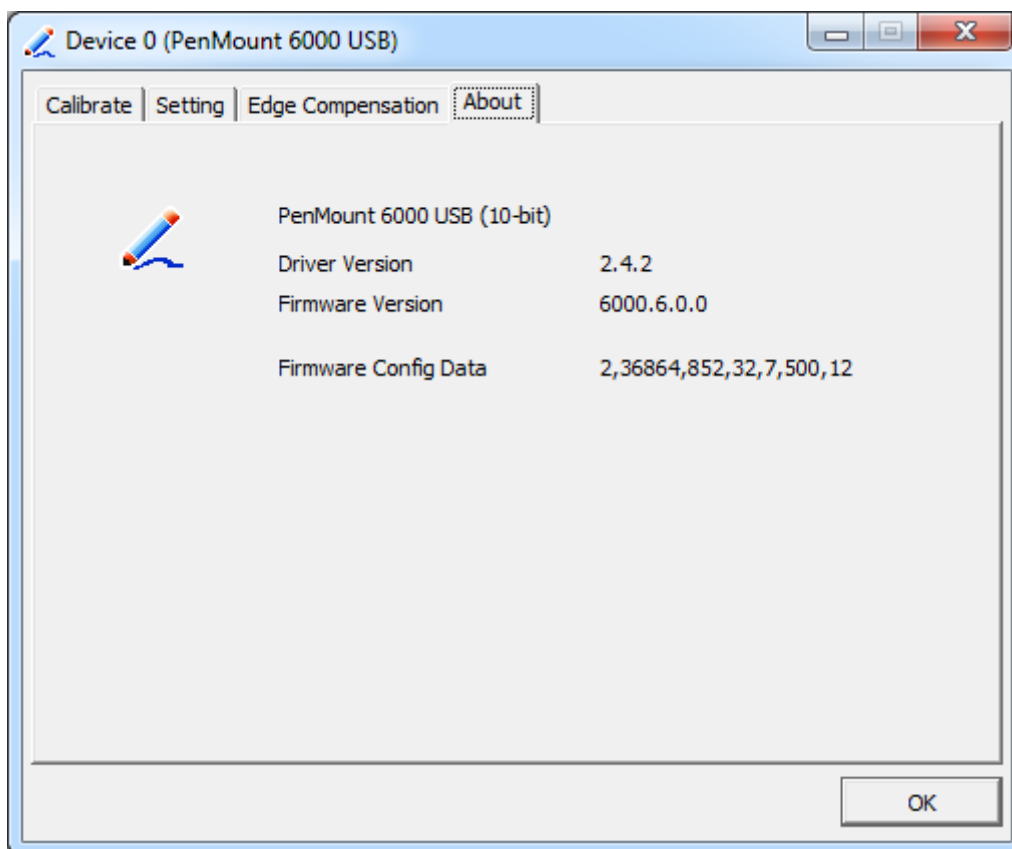
Multiple Monitors

Multiple Monitors support from two to six touch screen displays for one system. The PenMount drivers for Windows 7/8.1/10 support Multiple Monitors. This function supports from two to six touch screen displays for one system. Each monitor requires its own PenMount touch screen control board, either installed inside the display or in a central unit. The PenMount control boards must be connected to the computer COM ports via the USB interface. Driver installation procedures are the same as for a single monitor. Multiple Monitors support the following modes:

        Windows Extends Monitor Function

        Matrox DualHead Multi-Screen Function

        nVidia nView Function

NOTE: The Multiple Monitor function is for use with multiple displays only. Do not use this function if you have only one touch screen display. Please note once you turn on this function the rotating function is disabled.

        Enable the multiple display function as follows:

1. Check the **Enable Multiple Monitor Support** box; then click **Map Touch Screens**

to assign touch controllers to displays.
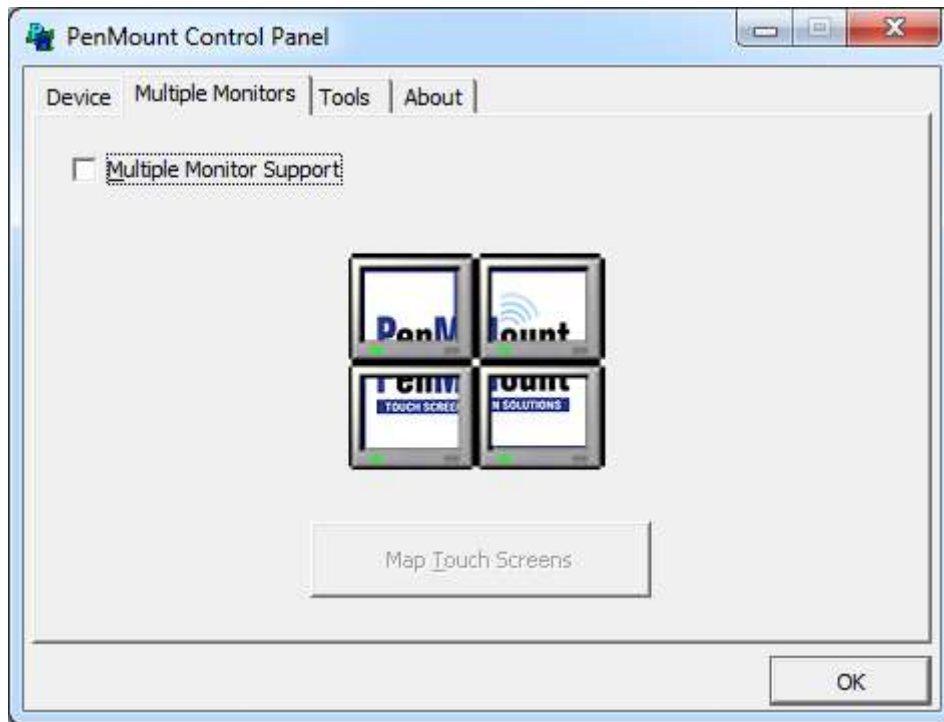
2. When the mapping screen message appears, click **OK.**

3. Touch each screen as it displays "Please touch this monitor". Following this sequence and touching each screen is called **mapping the touch screens.**

4. Touching all screens completes the mapping and the desktop reappears on the monitors.

5. Select a display and execute the "Calibration" function. A message to start calibration appears. Click **OK.**

6. "Touch this screen to start its calibration" appears on one of the screens. Touch the screen.

7. "Touch the red square" messages appear. Touch the red squares in sequence.

8. Continue calibration for each monitor by clicking **Standard Calibration** and touching the red squares.

NOTES:

1. If you use a single VGA output for multiple monitors, please do not use the **Multiple Monitor** function. Just follow the regular procedure for calibration on each of your desktop monitors.

2. The Rotating function is disabled if you use the Multiple Monitor function.

3. If you change the resolution of display or screen address, you have to redo **Map Touch Screens,** so the system understands where the displays are.

About

This panel displays information about the PenMount controller and this driver version.
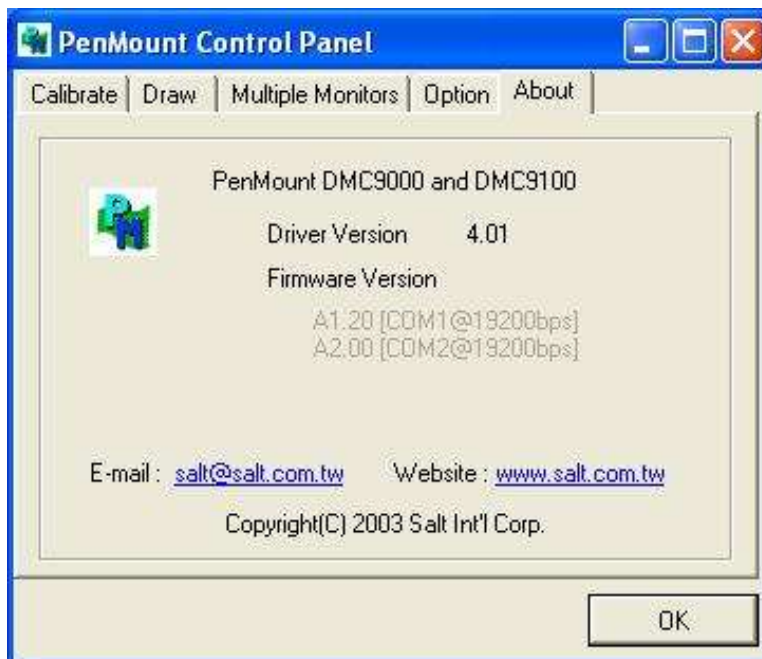
PenMount Monitor Menu Icon

The PenMount monitor icon (PM) appears in the menu bar of Windows 7/8.1/10 system when you turn on PenMount Monitor in PenMount Utilities.

PenMount Monitor has the following function

Control Panel	**Open Control Panel Windows**
Beep	**Setting Beep function for each device**
Right Button	**When you select this function, a mouse icon appears in the right-bottom of the screen.** **Click this icon to switch between Right and Left Button functions.**
Exit	**Exits the PenMount Monitor function.**

Configuring the Rotate Function

1. Install the rotation software package.
2. Choose the rotate function (0°, 90°, 180°, 270°) in the 3rd party software. The calibration screen appears automatically. Touch this point and rotation is mapped.
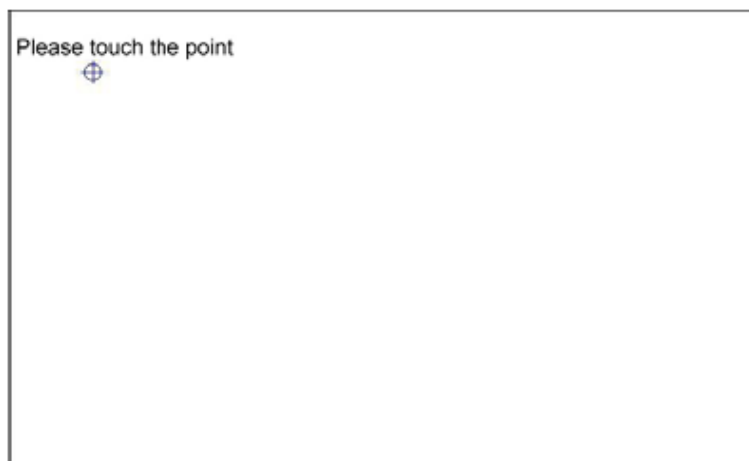
NOTE: The Rotate function is disabled if you use Monitor Mapping

5.2.2 Software Functions(Projected Capacitive)

General

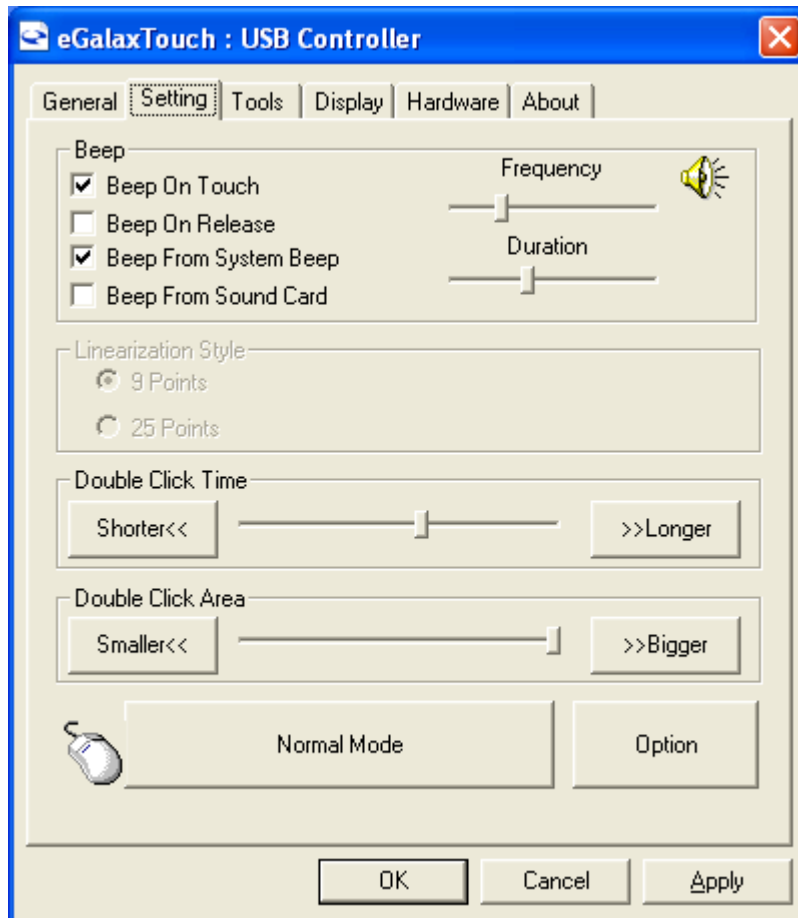In this window, you can see there is USB Controller.　Click **OK** to continue.
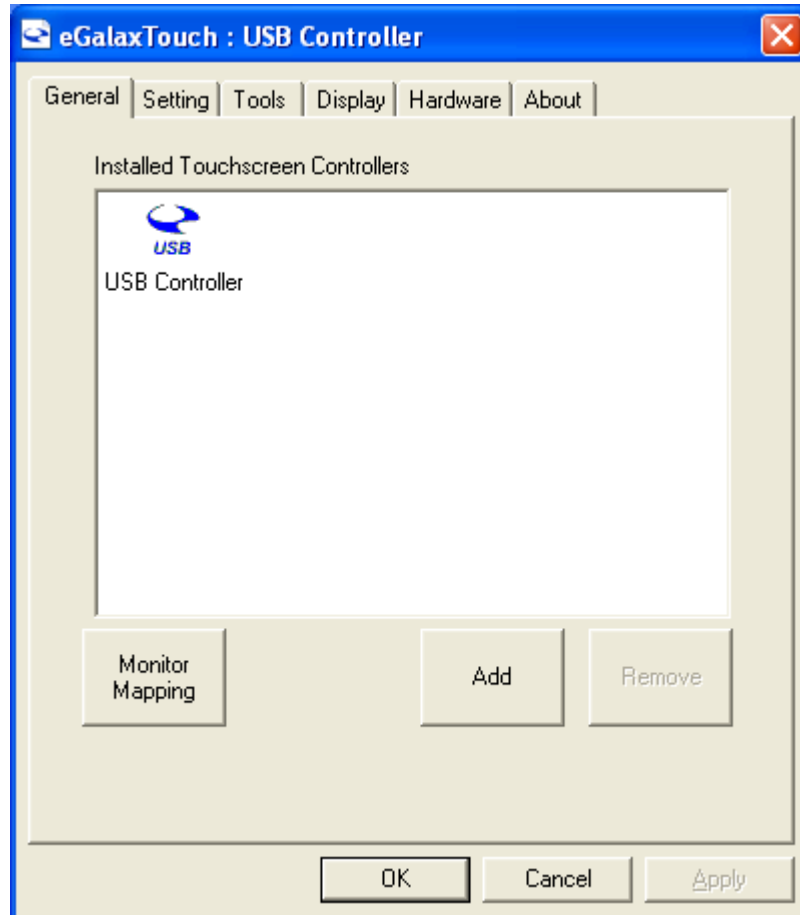
        Monitor Mapping

           to adjust touch panel

        Add

           to search for device

Setting

    Beep

      Beep On Touch

      Beep On Release

      Beep From System Beep

      Beep From Sound Card

    Linearization Style
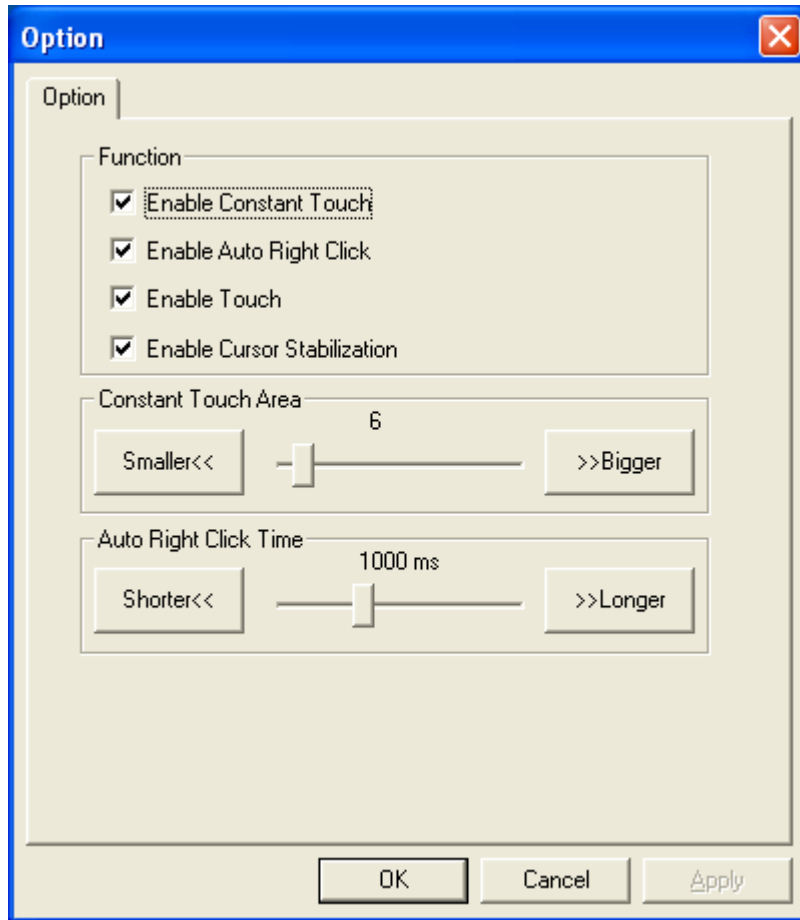
      9 points

      25 points

    Double Click Time

      Shorter

      Longer

    Double Click Area

      Smaller

      Bigger

    Normal mode

      Simulate the mouse mode

Option

    Function

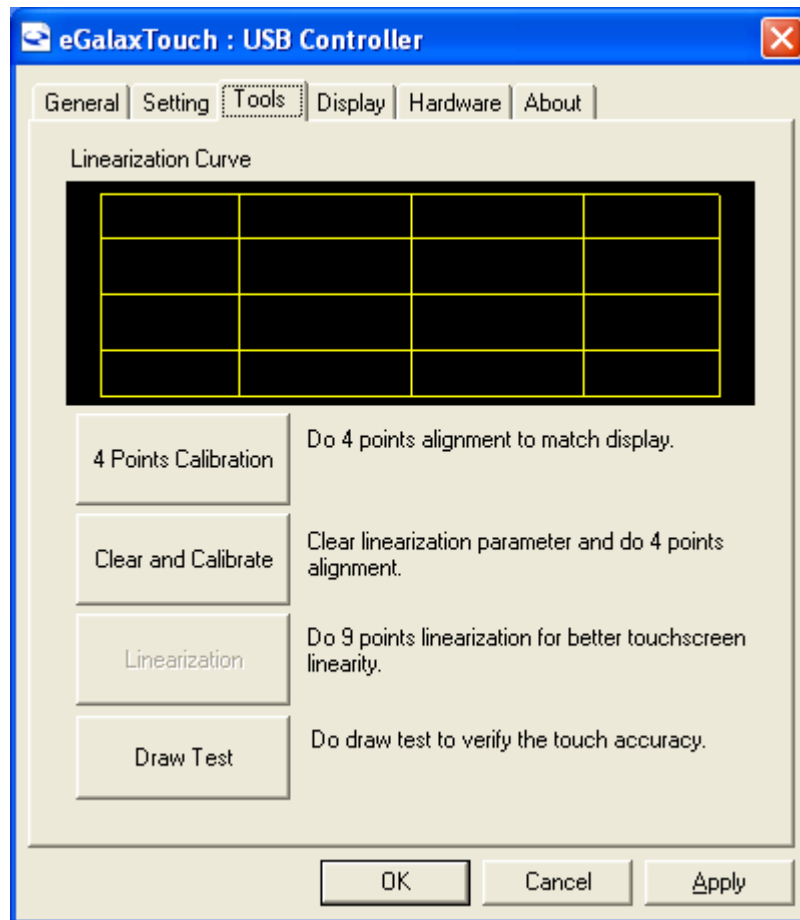   Enable Constant Touch

    Enable Auto Right Click

    Enable Touch

    Enable Cursor Stabilization

    Constant Touch Area

    Auto Right Click Time

Tools

Click **OK** to continue the settings.

> **4 Points Calibration**
>
> Do 4 points alignment to match display.
>
> **Clear and Calibrate**
>
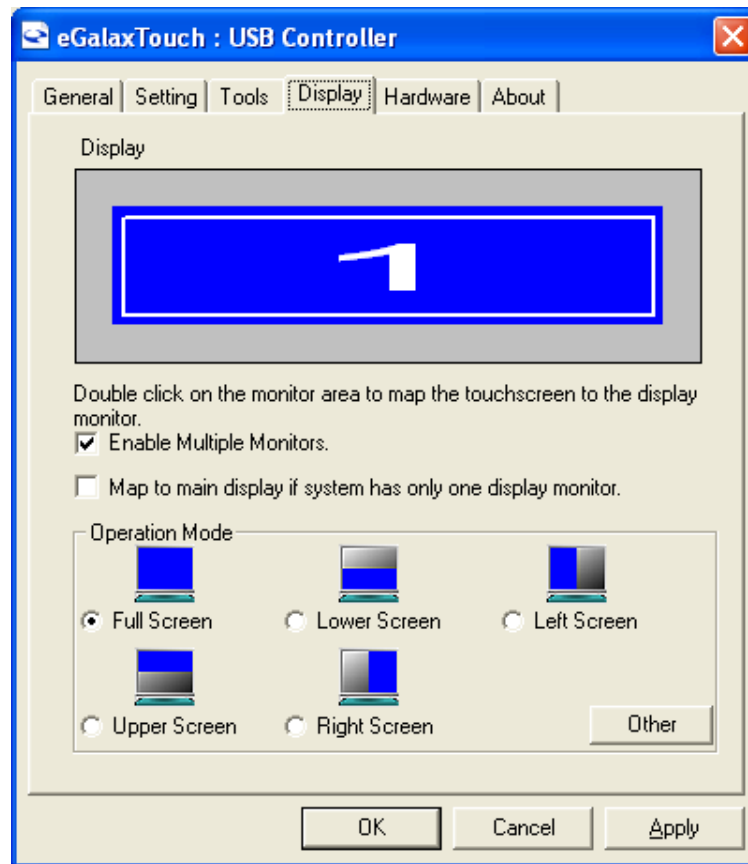> Clear linearization parameter and do 4 points alignment.
>
> **Linearization**
>
> Do 9 points linearization for better touchscreen linearity.
>
> **Draw Test**
>
> Do draw test to verify the touch accuracy.

Display

In this window, it shows the mode of display.

Enable Multiple Monitors.

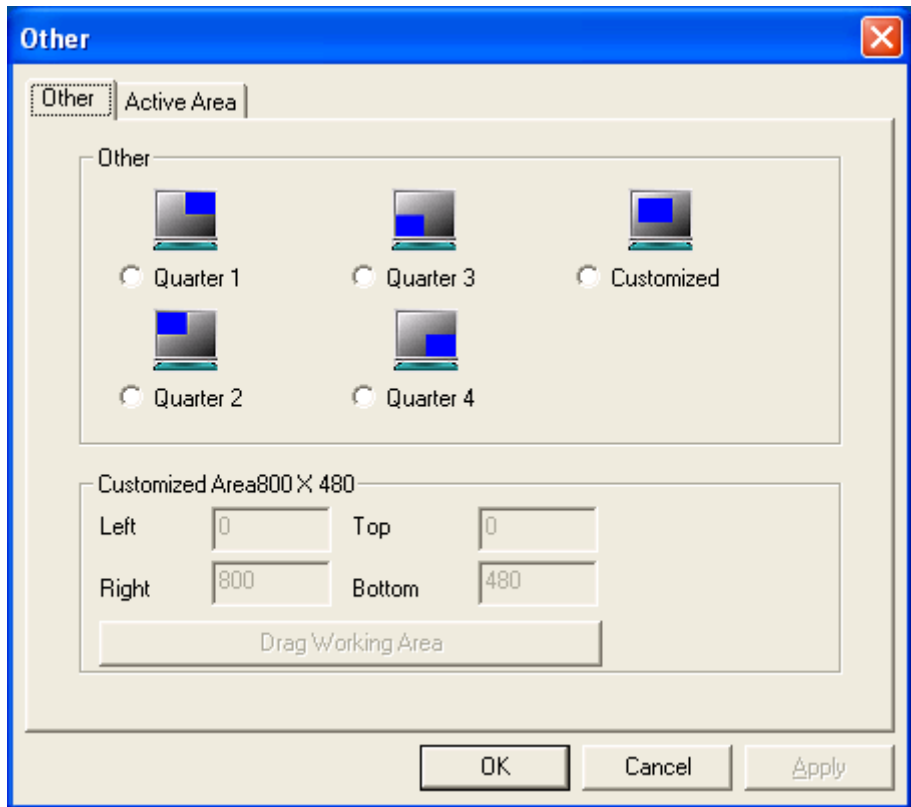**Map to main display if system has only one display monitor**

> Full Screen
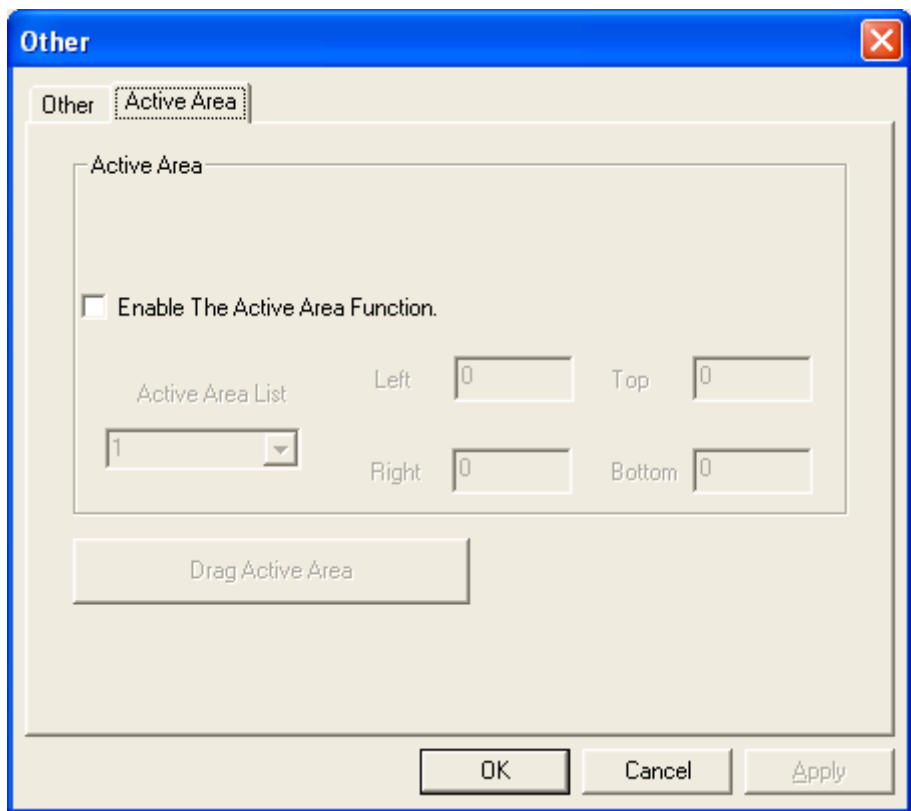>
> Lower Screen
>
> Left Screen
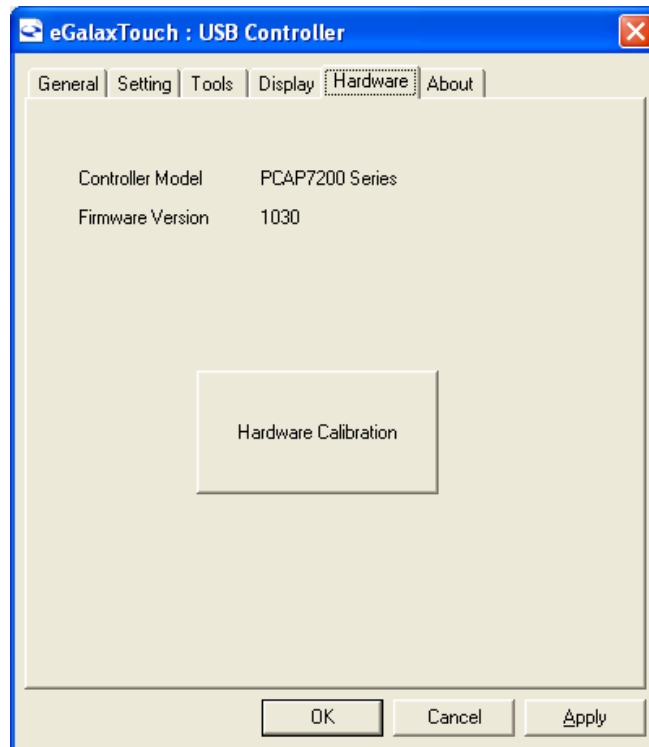>
> Upper Screen
>
> Right Screen

Other

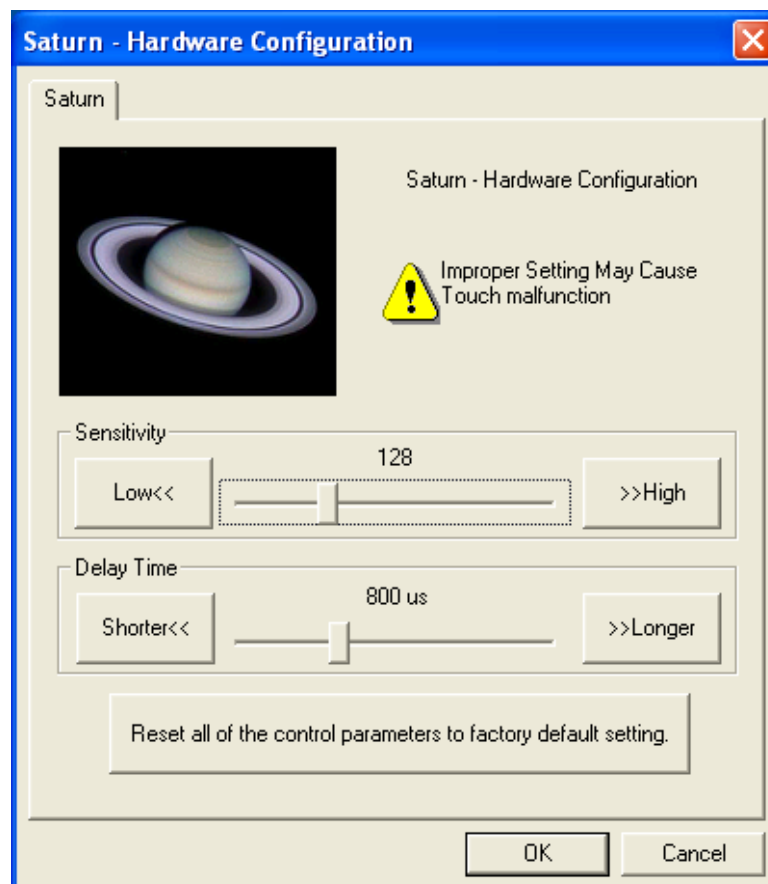Other mode of display. Quarter1~4 and Customized area.

Active Area

Drag active area to enable Active Area Function.

Hardware

Saturn Hardware Configuration

About

To display information about eGalaxTouch and its version.